

## SAFETY DATA SHEET

### Section 1. Identification

**Product identifier** : 218GN3  
**Product name** : High Build Epoxy Satin Green  
**Other means of identification** : 1250095254

**Date of issue** : 2/7/2024  
**Version** : 6

**Relevant identified uses of the substance or mixture and uses advised against**

**Identified uses** : Coating component.  
**Uses advised against** : Not for sale to or use by consumers.

**Supplier's details** : Axalta Coating Systems, LLC  
50 Applied Bank Blvd.  
Suite 300  
Glen Mills, PA 19342  
USA

**Product information** : 855-6AXALTA

**Emergency telephone number** : (CHEMTREC) - 800-424-9300

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 2  
SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
TOXIC TO REPRODUCTION - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

**GHS label elements**

**Hazard pictograms** :



**Signal word** : Danger

Section 2. Hazards identification

Hazard statements	: H225 - Highly flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H336 - May cause drowsiness or dizziness. H351 - Suspected of causing cancer. H360 - May damage fertility or the unborn child. H370 - Causes damage to organs.
Precautionary statements	
Prevention	: P201 - Obtain special instructions before use. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash hands thoroughly after handling.
Response	: P308 + P311 - IF exposed: Call a POISON CENTER or doctor. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture		
Ingredient name	CAS number	Concentration	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	25068-38-6	≥25 - ≤50	
methyl acetate	79-20-9	≥10 - ≤25	
titanium dioxide	13463-67-7	≥10 - ≤25	
solvent naphtha (petroleum), light aromatic	64742-95-6	≤5	
1,2,4-trimethylbenzene	95-63-6	≤3	
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	<3	
XYLENE	1330-20-7	≤3	
ethylbenzene	100-41-4	<1	

### Section 3. Composition/information on ingredients

4-nonylphenol, branched	84852-15-3	≤0.3
Methyl alcohol	67-56-1	≤0.3
ORGANIC ACID ESTER	-	≤0.3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

### Section 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Causes damage to organs following a single exposure if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes damage to organs following a single exposure in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

##### Over-exposure signs/symptoms

## Section 4. First aid measures

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
sulfur oxides  
halogenated compounds  
metal oxide/oxides

## Section 5. Fire-fighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking

Section 7. Handling and storage

	tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
Storage code	: IA

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	None.
methyl acetate	<b>ACGIH TLV (United States, 1/2023).</b> TWA: 200 ppm 8 hours. TWA: 606 mg/m³ 8 hours. STEL: 250 ppm 15 minutes. STEL: 757 mg/m³ 15 minutes. <b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 200 ppm 8 hours. TWA: 610 mg/m³ 8 hours. STEL: 250 ppm 15 minutes. STEL: 760 mg/m³ 15 minutes. <b>NIOSH REL (United States, 10/2020).</b> TWA: 200 ppm 10 hours. TWA: 610 mg/m³ 10 hours. STEL: 250 ppm 15 minutes. STEL: 760 mg/m³ 15 minutes. <b>OSHA PEL (United States, 5/2018).</b> TWA: 200 ppm 8 hours. TWA: 610 mg/m³ 8 hours. <b>CAL OSHA PEL (United States, 5/2018).</b> STEL: 760 mg/m³ 15 minutes. STEL: 250 ppm 15 minutes. TWA: 610 mg/m³ 8 hours. TWA: 200 ppm 8 hours.
titanium dioxide	<b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 10 mg/m³ 8 hours. Form: Total dust <b>OSHA PEL (United States, 5/2018).</b> TWA: 15 mg/m³ 8 hours. Form: Total dust

## Section 8. Exposure controls/personal protection

<p>solvent naphtha (petroleum), light aromatic</p> <p>1,2,4-trimethylbenzene</p>	<p><b>CAL OSHA PEL (United States, 5/2018).</b> TWA: 5 mg/m<sup>3</sup>, (as Ti) 8 hours. Form: respirable fraction TWA: 10 mg/m<sup>3</sup>, (as Ti) 8 hours. Form: total dust</p> <p><b>ACGIH TLV (United States, 1/2023).</b> TWA: 2.5 mg/m<sup>3</sup> 8 hours. Form: respirable fraction, finescale particles</p> <p>None.</p>
<p>[3-(2,3-epoxypropoxy)propyl]trimethoxysilane</p> <p>XYLENE</p>	<p><b>OSHA PEL 1989 (United States, 3/1989). [Trimethyl benzene]</b> TWA: 25 ppm 8 hours. TWA: 125 mg/m<sup>3</sup> 8 hours.</p> <p><b>NIOSH REL (United States, 10/2020).</b> TWA: 25 ppm 10 hours. TWA: 125 mg/m<sup>3</sup> 10 hours.</p> <p><b>ACGIH TLV (United States, 1/2023).</b> TWA: 10 ppm 8 hours.</p> <p><b>CAL OSHA PEL (United States, 5/2018). [trimethylbenzene, all isomers]</b> TWA: 125 mg/m<sup>3</sup> 8 hours. TWA: 25 ppm 8 hours.</p> <p>None.</p>
<p>ethylbenzene</p>	<p><b>OSHA PEL 1989 (United States, 3/1989). [Xylenes (o-, m-, p-isomers)]</b> TWA: 100 ppm 8 hours. TWA: 435 mg/m<sup>3</sup> 8 hours. STEL: 150 ppm 15 minutes. STEL: 655 mg/m<sup>3</sup> 15 minutes.</p> <p><b>OSHA PEL (United States, 5/2018). [Xylenes]</b> TWA: 100 ppm 8 hours. TWA: 435 mg/m<sup>3</sup> 8 hours.</p> <p><b>CAL OSHA PEL (United States, 5/2018). [xylene]</b> STEL: 655 mg/m<sup>3</sup> 15 minutes. STEL: 150 ppm 15 minutes. C: 300 ppm TWA: 435 mg/m<sup>3</sup> 8 hours. TWA: 100 ppm 8 hours.</p> <p><b>ACGIH TLV (United States, 1/2023). [p-xylene and mixtures containing p-xylene] Ototoxicant.</b> TWA: 20 ppm 8 hours.</p>
<p>ethylbenzene</p>	<p><b>ACGIH TLV (United States, 1/2023). Ototoxicant.</b> TWA: 20 ppm 8 hours.</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b> TWA: 100 ppm 8 hours. TWA: 435 mg/m<sup>3</sup> 8 hours. STEL: 125 ppm 15 minutes. STEL: 545 mg/m<sup>3</sup> 15 minutes.</p> <p><b>NIOSH REL (United States, 10/2020).</b> TWA: 100 ppm 10 hours. TWA: 435 mg/m<sup>3</sup> 10 hours. STEL: 125 ppm 15 minutes. STEL: 545 mg/m<sup>3</sup> 15 minutes.</p>

Section 8. Exposure controls/personal protection

4-nonylphenol, branched	<b>OSHA PEL (United States, 5/2018).</b> TWA: 100 ppm 8 hours. TWA: 435 mg/m³ 8 hours.
methanol	<b>CAL OSHA PEL (United States, 5/2018).</b> STEL: 130 mg/m³ 15 minutes. STEL: 30 ppm 15 minutes. TWA: 22 mg/m³ 8 hours. TWA: 5 ppm 8 hours.
	None.
	<b>ACGIH TLV (United States, 1/2023). Absorbed through skin.</b> TWA: 200 ppm 8 hours. TWA: 262 mg/m³ 8 hours. STEL: 250 ppm 15 minutes. STEL: 328 mg/m³ 15 minutes.
	<b>OSHA PEL 1989 (United States, 3/1989). Absorbed through skin.</b> TWA: 200 ppm 8 hours. TWA: 260 mg/m³ 8 hours. STEL: 250 ppm 15 minutes. STEL: 325 mg/m³ 15 minutes.
	<b>NIOSH REL (United States, 10/2020). Absorbed through skin.</b> TWA: 200 ppm 10 hours. TWA: 260 mg/m³ 10 hours. STEL: 250 ppm 15 minutes. STEL: 325 mg/m³ 15 minutes.
	<b>OSHA PEL (United States, 5/2018).</b> TWA: 200 ppm 8 hours. TWA: 260 mg/m³ 8 hours.
	<b>CAL OSHA PEL (United States, 5/2018). Absorbed through skin.</b> STEL: 325 mg/m³ 15 minutes. STEL: 250 ppm 15 minutes. C: 1000 ppm TWA: 260 mg/m³ 8 hours. TWA: 200 ppm 8 hours.
ORGANIC ACID ESTER	None.

- Appropriate engineering controls
- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures



## Section 8. Exposure controls/personal protection

<b>Hygiene measures</b>	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
<b>Eye/face protection</b>	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
<b><u>Skin protection</u></b>	
<b>Hand protection</b>	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
<b>Body protection</b>	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
<b>Other skin protection</b>	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

<b>Appearance</b>	
<b>Physical state</b>	: Liquid.
<b>Color</b>	: Green.
<b>Odor</b>	: Not available.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: Not applicable.
<b>Melting point</b>	: Technically not possible to measure
<b>Boiling point</b>	: 55 to 3000°C (131 to 5432°F)
<b>Flash point</b>	: Closed cup: -3.944°C (24.9°F)
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Not available.
<b>Lower and upper explosive (flammable) limits</b>	: Lower: 0.7% Upper: 16%
<b>Vapor pressure</b>	: 4.1 kPa (30.8 mm Hg)
<b>Vapor density</b>	: Not available.
<b>Density</b>	: 1.401 g/cm <sup>3</sup>
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.

## Section 9. Physical and chemical properties

**Auto-ignition temperature** : 280°C (536°F)

**Decomposition temperature** : Not applicable.

**Viscosity** : Not available.

**Flow time (ISO 2431)** : Not available.

## Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

**Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	>5 g/kg	-
solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3492 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	5 g/kg	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	LC50 Inhalation Dusts and mists	Rat	>5.3 mg/l	4 hours
	LD50 Dermal	Rabbit - Male	4248 mg/kg	-
	LD50 Oral	Rat	7.01 g/kg	-
XYLENE	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
4-nonylphenol, branched	LD50 Oral	Rat	1300 mg/kg	-
	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
methanol	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours

## Section 11. Toxicological information

	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 uL	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
methyl acetate	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Eyes - Cornea opacity	Rabbit	4	-	-
	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
XYLENE	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
ethylbenzene	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 mg	-
4-nonylphenol, branched	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 500 mg	-

### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium dioxide	-	2B	-
XYLENE	-	3	-
ethylbenzene	-	2B	-

### Reproductive toxicity


Not available.

### Teratogenicity

Not available.

## Section 11. Toxicological information


### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
 methyl acetate solvent naphtha (petroleum), light aromatic 1,2,4-trimethylbenzene XYLENE methanol	Category 1 Category 3 Category 3  Category 3 Category 3  Category 3  Category 1 Category 3	- - - - - -	- Narcotic effects Respiratory tract irritation Narcotic effects Respiratory tract irritation Respiratory tract irritation - Narcotic effects

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	-

### Aspiration hazard

Name	Result
 solvent naphtha (petroleum), light aromatic 1,2,4-trimethylbenzene XYLENE ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Causes damage to organs following a single exposure if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes damage to organs following a single exposure in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

## Section 11. Toxicological information

<b>Skin contact</b>	: Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations
<b>Ingestion</b>	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

<b>General</b>	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: May damage the unborn child.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: May damage fertility.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	149333.59 mg/kg
Dermal	36109.87 mg/kg
Inhalation (gases)	283139.86 ppm
Inhalation (vapors)	875.14 mg/l








## Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3  	3 	3 	3  	3 
Packing group	II	II	II	II	II
Environmental hazards	Yes.	No.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

### Additional information

#### DOT Classification

: This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. **Reportable quantity** 6951.5 lbs / 3156 kg [595.09 gal / 2252.7 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

#### TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).

#### IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

#### IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

## Section 14. Transport information

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

## Section 15. Regulatory information

**Clean Air Act Section 112** : Listed

**(b) Hazardous Air Pollutants (HAPs)**

### SARA 304 RQ

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : FLAMMABLE LIQUIDS - Category 2  
SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
TOXIC TO REPRODUCTION - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

### SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	1,2,4-trimethylbenzene	95-63-6	≤3
	XYLENE	1330-20-7	≤3
	ethylbenzene	100-41-4	<1
Supplier notification	1,2,4-trimethylbenzene	95-63-6	≤3
	XYLENE	1330-20-7	≤3
	ethylbenzene	100-41-4	<1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### Inventory list

**Canada** : At least one component is not listed in DSL but all such components are listed in NDSL.  
**United States** : All components are listed or exempted.

## Section 16. Other information

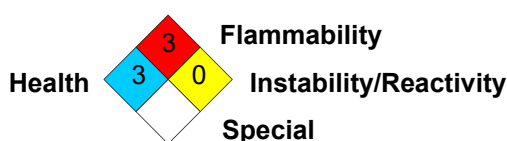
### Hazardous Material Information System (U.S.A.)

Health	*	4
Flammability		3
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

Date of issue : 2/7/2024

Version : 6

Product stewardship and regulatory compliance.

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

Indicates information that has changed from previously issued version.

### Notice to reader

This product is intended for industrial use only.

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## Section 16. Other information

information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

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