

Nason® 422-05™ Chassis Black



GENERAL

DESCRIPTION

A fast drying, chassis black coating designed to protect chassis and undersides of fenders from rust. Also provides excellent gasoline resistance.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Nason® 422-05™ Chassis Black

MIX RATIO

Ready to spray

POT LIFE

Not applicable

SPRAY VISCOSITY

10-12 seconds in a Zahn #2



APPLICATION

SURFACE PREPARATION

Wash with soap and water and remove wax and grease with Nason® 441-05™ Silicone and Wax Remover or Nason® 481-75™ Surface Cleaner (use locally permitted cleaner in regulated areas) using clean rags.

SPRAY PRESSURE

Conventional

Gravity Feed: 50-60 PSI at the gun

HVLP:

6-8 PSI at the cap

GUN SETUP

Conventional & HVLP:

1.3-1.6 mm

APPLICATION

Apply to chassis and underside of fenders. Do not use as a topcoat.

CLEANING OF PAINT EQUIPMENT

Clean spray equipment as soon as possible with lacquer thinner or low VOC cleaner in VOC regulated markets.



DRY TIMES

Dry to touch:

10 minutes



PHYSICAL PROPERTIES

All Values Ready To Spray

| | |
|---------------------------------|---|
| Max. VOC (LE): | 5.0 lbs./gal (593 g/L) |
| Max. VOC (AP): | 3.4 lbs./gal (414 g/L) |
| Avg. Gal. Wt.: | 7.36 lbs./gal (882 g/L) |
| Avg. Wt.% Volatiles: | 73.8% |
| Avg. Wt.% Exempt Solvent: | 26.9% |
| Avg. Wt.% Water: | 0.0% |
| Avg. Vol.% Exempt Solvent: | 30.2% |
| Avg. Vol.% Water: | 0.0% |
| Theoretical Coverage: | 313 ft ² (29 m ²) at 1 mil |
| Recommended Dry Film Thickness: | 2.0 mils in 2 coats |
| Flash Point: | See SDS/MSDS |

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:
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In Canada:
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