

Low VOC

US National Rule for Automotive Refinishing - Effective 01/11/1999



Revised: January 2023

Surface Preparation VOC Limit: 0.21 lbs./gal. (25 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	APPLIED VOC
1197*	Metalux 1197 Pre-Wipe Degreaser		Ready to Use	0 lbs./gal.
9743*	Metalux Zero VOC Degreaser		Ready to Use	0 lbs./gal.
VS1100	Axalta Surface Cleaning Solvent		Ready to Use	0 lbs./gal.

Pretreatments VOC limit: 6.5 lbs./gal. (780 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	APPLIED VOC
8816*	Metalux 8816 Etch Primer		1 : 1	4.96 lbs./gal.
VS3000	Axalta Etch Primer		2 : 1	5.4 lbs./gal.

Adhesion Promoter VOC Limit: 4.5 lbs./gal. (540 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	APPLIED VOC
VS2000	Axalta Plastic Adhesion Promoter		Ready to Use	4.5 lbs./gal.

Primer VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
LV9306	Metalux LV9306 DTM Primer		4 : 1	9082 / 9091 / 9092	-	2.1 lbs./gal.
LV9745	Metalux LV9745 Filler		5 : 1 : 1	LV9734 / LV9735	9710	1.9 lbs./gal.
9742*	Metalux 9742 2.1 VOC UV Cured Primer		Ready to Use	-	-	2.1 lbs./gal.
LV9305	Metalux LV9305 DTM Primer		4 : 1 : 1	LV9307	LV9710	2.1 lbs./gal.
LV9741	Metalux LV9741 Filler		5 : 1 : 1	LV9731 / LV9732	LV9710	2.1 lbs./gal.

Primer Sealer VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
LV9743	Metalux LV9743 Sealer		5 : 1	LV9734 / LV9735	-	2.1 lbs./gal.
LV9739	Metalux LV9739 Sealer		3 : 1 : 1	LV9731 / LV9732	LV9710	2.1 lbs./gal.

Color Coating VOC Limit: 3.5 lbs./gal. (420 g/L) Please consult Technical Data Sheet for compliant clearcoat recommendation along with any additional additives that may be used.

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
M35	Metalux Low VOC Basecoat		1 : 1	LV9165 / LV9175 / LV9185 / LV9195	-	3.5 lbs./gal.

Clearcoat VOC Limit: 2.1 lbs./gal. (250 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
9702	Metalux 9702 2K 2.1 VOC Clearcoat		2 : 1	9730 / 9731 / 9732 / 9733	-	2.1 lbs./gal.
LV9714	Metalux LV9714 2K 2.1 VOC Speed Clearcoat		4 : 1	LV9355 / LV9356	-	1.92 lbs./gal.
LV9712	Metalux LV9712 2K Universal Clearcoat		2 : 1	LV9734 / LV9735	-	2.0 lbs./gal.
LV9713	Metalux LV9713 2K Panel Clearcoat		3 : 1	LV9734 / LV9735	-	2.1 lbs./gal.

Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L)

CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS6001	Axalta 2K Transparent Color		3 : 1 : 10%	VS6002	LV9165 / LV9175 / LV9185 / LV9195	2.1 lbs./gal.

Compliant Aerosol Coatings

*Compliant in AZ, DE, IL, IN, KY, MD, RI, TN, TX, UT, WI, WA-DC

VS3100	Axalta Etch Primer Aerosol	Not compliant in California	Ready to Spray	-	-	3.4 lbs./gal.
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* Discontinued product

Additional additives/components may be used, please consult TDS for usage and recommendations.

All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon.