



Tufcote™ LV PR

Acrylic Alkyd Primer

(Formerly Maximus 4400 Series)



GENERAL

DESCRIPTION

Tufcote LV PR Primer is an industrial maintenance coating formulated at 0.8 lbs/gal (100 g/l) VOC to meet the requirements of SCAQMD Rule 1113 for the category of Industrial Maintenance Coatings. Tufcote LV PR Primer is an acrylic alkyd rust-inhibitive primer that will go over most firm surfaces. It is a high quality, versatile primer formulated for long-term protection. It may be applied by brush, roller or spray application.

SUGGESTED USES

As an economy coating on properly prepared, steel and wood on steel buildings, heavy equipment, pipelines, railings, tanks, cranes, structural steel, oil field equipment, trucks, tractors, construction equipment, and machinery where the following attributes are desirable:

- Good weather and corrosion resistance
- Good bonding characteristics
- Excellent hide and coverage methods and equipment
- Economically priced for a high quality, medium dry primer

COMPATIBILITY WITH OTHER COATINGS

- Tufcote 3100, 3300, 4400 and 7900 series topcoats
- Tufcote LV PR 4400 Primers are not to be used under any epoxy, vinyl or acrylic coating until full cure is achieved. This can take as long as 2 weeks depending on temperature and dry film thickness. Always use a patch test when using these strong top coatings to be sure of success.

COLOR

4482 Red Oxide
4487 Grey

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Tufcote LV PR Primer

1 gallon container 100% Full (128 oz.)

MIXING

Mix thoroughly before use and/or after thinning. Assure color is uniform and there are no solids on bottom of can.

Reduction

If thinning is necessary, use up to 10% Tufcote 8020 Zero VOC Exempt Solvent.

POT LIFE

n/a



APPLICATION

SURFACE PREPARATION

All surfaces to be painted must be clean, dry and in fit condition to be painted. Be sure to remove all wax, silicone, oil, powdery or scaling rust, loose or peeling paint and all other foreign matter. Smooth, slick surfaces should be sanded to promote adhesion. Prime bare and uncoated surfaces with Tufcote primer.

BARE FERROUS METALS: Clean off all dirt, grease, oil, wax or other foreign matter. All loose, powdery or scaling rust must also be removed. A completely de-rusted surface is recommended. Prime bare and uncoated surfaces with Tufcote primer.

For best results on steel, abrasive blast surface to an SSPC-SP-6 Commercial Blast. Profile should be 2.0 to 2.5 mils. Average peak to valley surface profile shall be 1.5 to 2.5 mils. If blasting is not possible or practical, hand tool clean to an SSPC-SP 2 or power tool clean to an SSPC-SP 3 may be used with sacrifice in performance vs. blasted surfaces.

PAINTED SURFACES: Be sure all loose and peeling paint is completely removed, and the surface is clean. Remove excess chalkiness with a wire brush or by sanding. Feather edge and spot prime with TufcotepPrimer.

BARE WOOD: Clean wood thoroughly. Prime and seal with one coat of Tufcote primer or Tufcote enamel (tinted close to finish color, if desired).

APPLICATION

Apply one coat of Maximus Solvent borne Primer. Allow the primer to dry of a minimum of 2 hours before top coating.

Note: Tufcote LV PR Acrylic Alkyd Primers are not to be used under any epoxy, vinyl or acrylic coating until full cure is achieved. This can take as long as 2 weeks depending on temperature and dry film thickness. Always use a patch test when using these strong top coatings to be sure of success.

CLEAN UP THINNERS

Clean pad applicators, brushes and rollers immediately after use with soap and cold water. Clean spray equipment immediately after use with water followed with Tufcote 8020 Zero VOC Exempt Solvent.



DRY TIMES

Cure Time at Recommended Thickness @ 50% RH

	<u>77°F (25°C)</u>
To Touch	2-4 hours
To Handle	Overnight
Recoat Time	2 hours
Full Cure	7 days



PHYSICAL PROPERTIES

Viscosity	80 - 85 Kneb Units @ 77°F
Volume Solids	57% - 61%
Weight Solids	68% - 73%
Theoretical Coverage Per Gallon	915 - 975 ft ² per gallon @ 1 mil DFT
Solvents Used	PCBTF/Aromatic & Aliphatic Hydrocarbons/Ketone/Xylene/TBAC
Flash Point	40°F/TCC
Gloss	Flat
Shelf Life	12 months
Recommended DFT:	2-3 mils DFT (4-6 mils WFT)

Application by brush and roller may require additional coats to achieve recommended films thickness.

STORAGE CONDITIONS

Store in a dry, well-ventilated area. Storage conditions should be between 35°F (2°C) and 90°F (32°C).

VOC REGULATIONS

VOC (Theoretical, varies with color).

0.8 lbs/gal (100 grams per liter) or less

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

All technical advice, recommendations and services are rendered by the Seller gratis. They are based on technical data which the Seller believes to be reliable, and are intended for professional use by persons having skill and know-how at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendations, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.

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