



Axalta IE-1500 1K Custom Color Aerosol



GENERAL

DESCRIPTION

A one-component aerosol pre-filled with a fast dry acrylic topcoat. IE-1500 custom color aerosol will allow a painter to apply color from the convenience of an aerosol container for repairs. IE-1500 is available in thousands of solid and metallic colors.

SPECIAL NOTES

For use by a professional, trained painter only. Proper protective equipment should be used during application of aerosol product.

SUGGESTED USES

For use over properly prepared substrates where the following attributes are desired:

- Economical spot repair or touch-up of equipment or machinery
- Good appearance and performance
- Quick, easy application

COLOR

Nason® FastDry™ (IE quality) solid and metallic colors

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

Ready to use

POT LIFE @ 70°F (21°C)

Indefinite



APPLICATION

Shake aerosol can for 2 minutes. Spray to test application.

Apply topcoat over Axalta undercoat or properly sanded and cleaned primed or topcoated surface.

Apply 2-3 medium wet coats or until hiding is achieved. Allow 5 minutes of flash time between coats.

Replace cap after use to prevent potential misuse.



DRY TIMES

Cure Time at Recommended Thickness – 77°F (25°C) and 50% RH
Dry to touch: 20 minutes

TIPS FOR SUCCESS

The spray head can clog with paint if it is not cleared after every application.
The spray head can be cleared between applications by inverting the can and purging the pick-up tube with short bursts from the spray head until the spray fan is clear.

Do not remove the spray head.
Storing the can without the spray head in place may result in the valve sealing shut, rendering the can useless.

Always point the spray head nozzle away from your face and body.
This will help reduce the chances of injury due to accidental discharge.

STORAGE CONDITIONS

Store in a dry, well-ventilated area. Do not store the can above 120°F (49°C) at any time. The can may deform or rupture at temperatures above 120°F (49°C).



PHYSICAL PROPERTIES

All Values Ready to Spray

PWMIR Category:	Non-Flat Paint (NFP)
PWMIR Category Limit:	1.40
Maximum MIR:	1.40
Maximum VOC (AP):	3.8 lbs./gal (455 g/L)
Avg. Gallon Weight:	6.67 lbs./gal (799 g/L)
Avg. Weight % Volatiles:	79.7%
Avg. Weight % Water:	0.0%
Avg. Weight % Exempt Solvent:	23.8%
Avg. Volume % Water:	0.0%
Avg. Volume % Exempt Solvent:	24.0%
Flash Point:	See SDS

MIR value when applied meets maximum MIR value of 1.40 for Non-Flat Paint and maximum VOC of 65%.

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.



SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

All technical advice, recommendations and services are rendered by the Seller gratis. They are based on technical data which the Seller believes to be reliable, and are intended for professional use by persons having skill and know-how at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendations, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.

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