AXALTA

Specification Guide

Conveyors

SPECIFICATION GUIDE
Conveyor Equipment

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Conveyor Equipment

Introduction

We have prepared this specification guide for conveyor equipment based on our analysis of your maintenance painting needs. In studying your industry, we have found that you would prefer a simplified approach to painting. An approach that would keep your conveyor equipment in good condition, easy to clean and maintain, simplify your paint selection, minimize painting problems, and above all, give you the greatest value for your painting dollars.

Axalta's approach also addresses your health, safety, and environmental permitting needs. Custom designed systems; in addition to that mentioned in this specification guide, are also available that meet and/or exceed your local air regulatory agency requirements. Detailed information may be obtained by contacting your authorized Axalta Coating Systems distributor for evaluation. Your Axalta Coating Systems distributor stands ready to work with you handling all your paint and painting problems. If, however, you prefer to manage your own maintenance program you can by following the information given in this guide.

The topics covered in this manual include selecting the right paint for each job, preparing surfaces for painting, and simplified painting technique.

Copies of product literature for all the products specified in this guide are available from our web site, axalta.us. This information, plus that given in Section II (Paint Selection), will help you in ordering the right products for your painting.

To use these specifications, simply refer to the appropriate Section. All information normally required for maintenance painting can be found there. Should you need further information, please contact your authorized Axalta Coating Systems Distributor, who is ready to assist you in all phases of your painting. The authorized Axalta Coating Systems Distributor in your area can be found on our website, axalta.us or by calling toll-free:

1 855 6 AXALTA

****NOTE: The information contained in this guide supersedes any prior product recommendations.****

Paint Selection

The "Paint System" Approach

A basic feature of the simplified approach to painting Axalta has developed for conveyor equipment is the use of a "paint system" designed for your equipment. By a "paint system" we mean the proper combination of (1) surface preparation, (2) paint products and (3) application for a given surface. Each of the three elements plays an important role in the final and most economical performance of paints for your equipment.

We have selected the proper system for each type of application you are likely to encounter. Our equipment paint systems are focused on:

1. Equipment - New or repainting that requires the best system will be abrasive blast cleaned to an SSPC-SP 5, SP-10 or SP-6. White, Near-White or Commercial Blast cleaned surface, prior to painting. This painting system will have the most long- term durability.

2. Equipment - New or repainting that has painted surfaces that are fair to poor condition that requires some form of surface preparation, spot priming, prior to the re-painting the existing painted surface. This equipment is generally in good condition but has some areas that require Hand and Power Tool Cleaning: SSPC-SP-2/3/7, prior to repainting.

3. Equipment - New or Repainting that is in good condition and requires cleaning to remove all greases and oils and scuff sanding prior to painting. This equipment will be painted for appearance only, and includes painting of equipment that will be rented, sold at auction, or a color change requested by owner.

Select the appropriate painting system for conveyor equipment you want to paint. For conveyor equipment used in corrosive environments, refer to Table I, or II. For equipment used in non-corrosive environments, refer to Table III or IV.

Section II provides you with a brief description of the products specified in Tables I through IV as well as application information and dry times for each of the product.

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TABLE I
PAINT SYSTEMS
CORROSIVE ENVIRONMENT

(Equipment that is new or is being repainted)

CONVEYOR EQUIPMENT TO BE PAINTED	SURFACE Preparation	RATING	COATING SYSTEMS PRODUCTS (DFT)	COMMENTS
Equipment New or repainting Surfaces : Carbon steel, Galvanized, Aluminum surfaces .	SSPC SP-7 SP-3, SP-2	**Good**	**Primer:** Corlar® 2.1 PR™ (3-4) **Topcoat:** Imron® 2.1 HG™ **+** (1.5-2) or Imron® 3.5 HG™ **+** (2-3)	High solids epoxy mastic primer **New** High gloss polyurethane **New** High gloss polyurethane
	SSPC SP-6 SP-11, SP-7	**Better**	**Primer:** Corlar® 2.1 ST™ (4-5) **Topcoat:** Imron® 2.1 HG™ **+** (1.5-2) or Imron® 3.5 HG™ **+** (2-3)	High solids epoxy mastic **New** High gloss polyurethane **New** High gloss polyurethane
	SSPC- SP-6 blast cleaned Note: Products can be applied over various surface preparations but some sacrifice in performance will result by using lesser degrees of cleanliness. For Best (A) results over SP2 or 3, use Best (A) system	**Best**	**Primer:** Corlar® 2.1 ST™ (4-5) **Topcoat:** Imron® Industrial Strength (2-3) or Imron® 2.1 HG™ **+** (1.5-2) or Imron® 3.5 HG™ **+** (2-3)	High solids epoxy mastic Ultra Low VOC High and Reduced Gloss Polyurethane topcoat **New** High gloss polyurethane **New** High gloss polyurethane

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TABLE II
PAINT SYSTEMS
CORROSIVE ENVIRONMENT

Equipment new or repainting which surface metal is in good condition that will be hand and power tool cleaned (SSPC-SP 2/3) prior to painting to remove all loose rust and paint surfaces- may contain tight adhering rust-will not have the long-term performance of systems on Table I

CONVEYOR EQUIPMENT TO BE PAINTED	SURFACE	RATING	COATING SYSTEMS PRODUCTS (DFT)	COMMENTS
Equipment New or repainting	Carbon steel, Galvanized, Aluminum surfaces that will be all cleaned surface to a: SSPC-SP 2/3 hand and power tool cleaned surface	**Good**	**Single coat**: Imron® 2.1 HG-D™ + (4-5)	**New** High gloss direct-to-metal polyurethane
		Better	**Primer:** Imron® 2.1 PR™ (3-4) Or Imron® 2.8 PR™ (3-4) **Topcoat:** Imron® 2.1 HG™ + (1.5-2) or Imron® 3.5 HG™ + (2-3)	Polyurethane sandable primer Polyurethane sandable primer **New** High gloss polyurethane **New** High gloss polyurethane
		Best	**Primer:** Corlar® 2.1 PR™ (4-5) **Topcoat:** Imron® Industrial Strength (2-3) or Imron® 2.1 HG™ + (1.5-2) or Imron® 3.5 HG™ + (2-3)	High Solids epoxy primer Ultra Low VOC High & Reduced Gloss Polyurethane topcoat **New** High gloss polyurethane **New** High gloss polyurethane

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TABLE III
PAINT SYSTEMS
NON-CORROSIVE ENVIRONMENT

Painted Substrate in good condition- no rust on surface
Equipment that will be rented, sold at auction, color change (only)

CONVEYOR EQUIPMENT TO BE PAINTED	SURFACE	RATING	COATING SYSTEMS PRODUCTS (DFT)	COMMENTS
Equipment New or repainting	Carbon steel, Galvanized, Aluminum surfaces that will be cleaned and surface prep to a: SSPC SP-7 SP-3, SP-2 Cleaned Note: Products can be applied over various surface preparations but some sacrifice in performance will result by using lesser degrees of cleanliness. For Best (A) results over SP2 or 3, use Best (A) system	**Good**	**Single coat:** Imron® 2.1 HG-D™ + (4-6)	**New** High gloss direct-to-metal polyurethane
		Better	**Primer:** Tufcote® 3.3 PR™ (3-4) **Topcoat:** Imron® 2.1 HG™ + (1.5-2) or Imron® 3.5 HG™ + (2-3)	Fast dry alkyd primer **New** High gloss polyurethane **New** High gloss polyurethane
		Best	**Primer:** Imron® 2.1 PR™ (3-4) Or Imron® 2.8 PR™ (3-4) **Topcoat:** Imron® Industrial Strength (2-3) or Imron® 2.1 HG™ + (1.5-2) or Imron® 3.5 HG™ + (2-3)	Polyurethane sandable primer Polyurethane sandable primer Ultra Low VOC High & Reduced Gloss Polyurethane topcoat **New** High gloss polyurethane **New** High gloss polyurethane

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TABLE IV
PAINT SYSTEMS
NON-CORROSIVE ENVIRONMENT

Equipment that is in fair/poor condition and/ or will be Abrasive Blast Cleaned
Blast Cleaned- *all rust removed*

CONVEYOR EQUIPMENT TO BE PAINTED	SURFACE	RATING	COATING SYSTEMS PRODUCTS (DFT)	COMMENTS
Equipment New or repainting	Carbon steel, Galvanized, Aluminum surfaces that will be cleaned and surface prep to a: SSPC SP-5 SP-10, SP-6 cleaned	**Good**	**Topcoat:** Imron® 2.1 HG-D™ + (4-5)	**New** High gloss direct-to-metal polyurethane
		Better	**Primer:** Tufcote® 3.3 PR™ (3-4) **Topcoat:** Imron® 2.1 HG™ + (1.5-2) or Imron® 3.5 HG™ + (2-3)	Fast dry alkyd primer **New** High gloss polyurethane **New** High gloss polyurethane
		Best	**Primer:** Corlar® 2.1 ST™ (4-5) **Topcoat:** Imron® Industrial Strength (2-3) or Imron® 2.1 HG™ + (1.5-2) or Imron® 3.5 HG™ + (2-3)	Epoxy mastic primer Ultra Low VOC High & Reduced Gloss Polyurethane topcoat **New** High gloss polyurethane **New** High gloss polyurethane

TABLE V
PRODUCT DESCRIPTIONS
Primers/Direct-To-Metal

Product	Description	Components	Mix Ratio	Application	Dry Times @ 70°F 50% R.H.
Imron® 1.5 PR™ Waterborne polyurethane copolymer primer	A high performance, low VOC, no HAPS, quick dry waterborne polyurethane copolymer designed for use under Imron® 1.2 HG™ topcoat.	Single component	Ready to Spray	Spray is preferred. 8-12 mils wet 3-5 mils dry	Dry to touch 20-30 minutes Dry to handle 1 hour Dry to recoat 30 minutes. Dry 2 hours
Imron® 2.1 HG-D™ + High Gloss DTM	Newest Imron® technology providing high gloss, high build, two-package, low HAPS, DTM acrylic polyurethane.	Imron® 2.1 HG-D™ **+** 9T00-A™ Activator	6 Parts 1 Part	Brush, roll or spray 10 mils wet 5 mils dry	Dry to touch --- Dry to handle --- Dry to Recoat ---
Imron® 2.1 PR™ Polyurethane primer	A two package, VOC conforming, low HAPs, flexible primer.	Imron® 2.1PR™ Activator FG-0162	4 Parts 1 Part	Brush, roll or spray 6-8 mils wet 3-4 mils dry	With 2 oz. VG-805 Dry to touch 30 minutes Without VG-805 Dry to touch 1.5 hours
Imron® 2.8 PR™ Polyurethane primer	A two package, VOC conforming, low HAPs, flexible primer.	Imron® 2.8 PR™ Activator FG-062	4 Parts 1 Part	Brush, roll or spray 6-8 mils wet 3-4 mils dry	With 2 oz. VG-805 Dry to touch 30-45 minutes. Without VG-805 Dry to touch 2 hours

TABLE V
PRODUCT DESCRIPTIONS
Primers/Direct-To-Metal (Continued)

Product	Description	Components	Mix Ratio	Application	Dry Times @ 70°F 50% R.H.
Corlar® 2.1 PR™ Epoxy modified polyamide. (Formerly Corlar® LF-71125P)	A two package high solids epoxy mastic. No induction time and long pot life. Recommend for immersion service.	Corlar® 2.1 PR™ Activator VF-525 Thinners... 2-5% Y-32035 for airless spray, 7-10% for conventional. 10-15% T-8054 when hot and /or windy Brush or Roll add 10-15% RT-001P	1 Part 1 Part	Apply by spray, brush or roll 8 mils wet 5 mils dry	Dry to touch 2-3 hours Dry to handle 4 hours Dry to recoat 3 hours
Corlar® 2.8 PR™ Epoxy modified polyamide	A two package, high solids VOC conforming smooth sandable epoxy. Primer no induction time and long pot life.	Corlar® 2.8 PR™ Activator Thinners: Up to 5% T-8805	1 Part 1 Part FG-33011 Lt Salmon FG-33044 Red Oxide FG-33045 Dk Salmon FG-33046 Buff FG-33272 Gray FG33278 Black	Apply by spray, brush or roll 8 mils wet 5 mils dry	Dry to touch 1 hour Dry to recoat 2-3 hours
Tufcote® 3.3 PR™ Fast Dry Primer Acrylic-modified alkyd (Formerly 681 FD)	A single package, fast drying universal primer for use under all topcoats, including enamels	Single component	Ready to Spray	Spray is preferred 4 mils wet 2 mils dry	Dry to touch 30 minutes Dry to handle 60 minutes Dry to recoat 30 minutes

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TABLE VI
PRODUCT DESCRIPTIONS
Topcoats

Product	Description	Components	Mix Ratio	Application	Dry Times @ 70°F
Imron® Industrial Strength Ultra Low VOC Polyurethane Enamel	Next generation polyurethane with **High Gloss**, 0.3 VOC, improved adhesion & productivity with outstanding gloss & color retention.	Imron 9TXX 9T00-A™ Activator See PDS for application thinner details.	4 Parts 9TXX Color 1 Part 9T00-A Activator See PDS for app-lication thinner details	Brush, roll or spray 3-5 mils wet 2-3 mils dry	Dry to touch 1 hr. Dry to handle 2 hr. Dry to Recoat 2 hr.
Imron® Industrial Strength Ultra Low VOC Polyurethane Enamel	Next generation polyurethane **Reduced Gloss**, 0.3 VOC, improved adhesion & productivity with outstanding color retention.	Imron 9TXX 9T00-A™ Activator See PDS for application thinner details.	8 Parts 9TXX Color 1 Part 9T00-A Activator	Brush, roll or spray 3-5 mils wet 2-3 mils dry	Dry to touch 1 hr. Dry to handle 2 hr. Dry to Recoat 2 hr.
Imron® 1.2 HG™ Waterborne polyurethane copolymer topcoat	A high performance, low VOC, no HAPS, quick dry waterborne polyurethane copolymer.	Single component	Ready to spray	Spray is preferred 5-7 mils wet 2-3 mils dry	Tack Free-20-30 minutes Handle-1 hour Recoat-30 minutes w/self Recoat-1 hour w/solvent coating Hard Dry-2 hours
Imron® 2.1 HG™ + High Gloss Polyurethane	**New Imron® technology** delivering a high solids, **high gloss** two-package, 2.1 lbs/gal VOC, extremely durable finish with outstanding chemical resistance, abrasion resistance & flexibility as well as outstanding gloss & color retention.	Imron® 2.1 HG™ **+** Color 9T00-A™ Activator Application thinners: Below 85°F: Y-32401™ (0-2%) and/or 9M01™ (up to 8% total) Above 85°F: 9M02™* (up to 5%) and 9M01™ (up to 5%) --10% max total-- *Y-32401™ (0-2% max) can be used in place of 9M02™ Brush & Roll Additive: 9M05™	3 Parts Color 1 Part Activator 0 to 10% Reducer. Roll Additive 1 oz. 9M05™ per Ready to Spray Gallon	Apply by spray for Maximum Appearance. Brush & roll optional. Film Build: 2 - 3 mils wet 1.5 - 2.0 mils dry	Dry to touch: 3 hours Dry to handle: 7 hours Dry to recoat: 5 hours May be accelerated with VG-805™ *See product data sheet.

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TABLE VI
PRODUCT DESCRIPTIONS
Topcoats (continued)

Imron® 2.1 + Reduced Gloss Polyurethane	**New Imron® technology** delivering a high solids, **reduced gloss** two-package 2.1 lbs/gal VOC, extremely durable finish with outstanding chemical resistance, abrasion resistance & flexibility as well as outstanding gloss & color retention. Available in variable gloss levels: semi gloss, satin and flat.	Imron® 2.1 **+** Color 9T00-A™ Activator 9T20™ Flattener Application thinners: Below 85°F: Y-32401™ (0-2%) and/or 9M01™ (up to 8% total) Above 85°F: 9M02™* (up to 5%) and 9M01™ (up to 5%) --10% max total-- *Y-32401™ (0-2% max) can be used in place of 9M02™ Brush & Roll Additive: 9M05™	6 Parts Color 1 Part Activator 0 to 10% Reducer. Roll Additive 1 oz. 9M05™ per Ready to Spray Gallon	Apply by spray for Maximum Appearance. Brush & roll optional. Film Build: 2 - 3 mils wet 1.5 - 2.0 mils dry	Dry to touch: 3 hours Dry to handle: 7 hours Dry to recoat: 5 hours May be accelerated with VG-805™ *See product data sheet.
Imron® 3.5 HG™ + High Gloss Polyurethane	**New Imron® technology** delivering a high solids two-package, **high gloss**, 3.5 lbs/gal VOC with low HAPS polyurethane enamel. An extremely durable finish delivers outstanding chemical resistance, abrasion resistance & flexibility as well as outstanding gloss & color retention.	Imron® 3.5 HG™ **+** Color 9T00-A™ Activator Application thinners: Below 85°F: Y-32401™ (0-2%) and/or 9M01™ (up to 5% total) Above 85°F: Y-32401™ (0-2%) or 9M02™ (up to 5% total) Brush & Roll Additive: 9M05™	4 Parts Color 1 Part Activator 0 to 5% Reducer Roll Additive 1 oz. 9M05™ per Ready to Spray Gallon	Apply by spray for Maximum Appearance. Brush & roll optional. Film Build: 3 - 5 mils wet 2 - 3 mils dry	Dry to touch: 3 hours Dry to handle: 7 hours Dry to recoat: 5 hours May be accelerated with VG-805. *See product data sheet.

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TABLE VI
PRODUCT DESCRIPTIONS
Topcoats (continued)

Imron® 3.5 + Reduced Gloss Polyurethane	**New Imron® technology** delivering a high solids two-package, **reduced gloss**, 3.5 lbs/gal VOC with low HAPS polyurethane enamel. An extremely durable finish delivers outstanding chemical resistance, abrasion resistance & flexibility as well as outstanding gloss & color retention. Available in variable gloss levels: semi gloss, satin and flat.	Imron® 3.5 + Color 9T00-A™ Activator 9T20™ Flattener Application thinners: Below 85°F: Y-32401™ (0-2%) and/or 9M01™ (up to 5% total) Above 85°F: Y-32401™ (0-2%) or 9M02™ (up to 5% total) Brush & Roll Additive: 9M05™	8 Parts Color 1 Part Activator 0 to 5% Reducer Roll Additive 1 oz. 9M05™ per Ready to Spray Gallon	Apply by spray for Maximum Appearance. Brush & roll optional. Film Build: 3 - 5 mils wet 2 - 3 mils dry	Dry to touch: 3 hours Dry to handle: 7 hours Dry to recoat: 5 hours May be accelerated with VG-805. *See product data sheet.
Corlar® 2.1 ST™ Epoxy modified polyamide (Formerly Corlar® 25P)	A two package high solids epoxy. No induction time and long pot life. Recommend for immersion service.	Corlar® 2.1 ST™ Activator VF-525 Thinners: 2-5% Y-32035 or T-8054 Brush or Roll add RT-001P	1 Part 1 Part	Apply by spray, brush or roll 8 mils wet 5 mils dry	Dry to touch 2-3 hours Dry to handle 4 hours Dry to recoat 3 hours

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Painting

Surface Preparation

As part of the Axalta simplified approach to painting of conveyor equipment, we have analyzed the various types of surface preparation most likely needed in your industry. If you follow the recommendations presented below for each of the different types of surfaces, you will be painting; you will get the best results from your painting investment.

It is important to remember, however, that some surface preparation is nearly always required; whatever the surface or whatever the paint you use. Even if surface preparation means only dusting the surface and removing, any loose material, **DO NOT OMIT THIS STEP**. All paint products are designed to perform at their best when used correctly; unless the surface is correctly prepared to receive the paint, it will not adhere properly and may fail very early in its lifetime.

All surfaces must be clean and free of all contamination. Clean all surfaces with detergent and clean water and rinse and allow drying prior to additional surface preparation.

All previously, painted surfaces in good condition should be scuff sanded after detergent cleaning, to insure adequate adhesion.

All previously painted surfaces if fair to poor condition, (peeling paint, rusting, or any lack of adhesion) needs to be hand and or power tooled cleaned after detergent cleaning, and the surface must be primed, with recommended Axalta Coating Systems general industrial primer.

STEEL (except galvanized)	Good - Detergent/Solvent Clean (SSPC-SP 1) Better - Hand and power tool clean (SSPC SP2/3) Best - Abrasive blast clean (SSPC-SP6)
GALVANIZED STEEL	Good - Detergent/Solvent Clean (SSPC-SP 1) Better - Hand and power tool clean (SSPC-SP2/3) Best - Abrasive blast clean (SSPC-SP7 or SP11)
ALUMIUM	Good *- Detergent/Solvent Clean, (SSPC SP1) Better*- Hand and power tool clean (SSPC SP2/3) Best - Abrasive blast clean, or etched (SSPC-SP7 or SP11) or use Axalta Wash Primer

* must be anodized or alodized aluminum

Application

Doing a good painting job also depends on how well you apply the paint. No matter how well the surface is prepared, or how good the paint product, you will get the best results by applying the paint properly.

Conditions During Painting

Generally speaking, the best temperatures for painting are normal room temperatures. About the only time, you need worry about ambient temperature for indoor painting is when it is hotter than 95°F. When painting outdoors on a cool day, wait until the air temperature is at least 50°F; do not paint outdoors if the temperature is near 100°F.

Humidity can affect your painting, too. If it is too humid, it will slow the drying of most paints. Likewise, do not paint outdoors when it is raining, or just about to. Rain can quickly spoil a paint job.

Finally, watch out for winds when painting outdoors. Wind can blow dust and dirt onto the wet paint, and can also interfere with spray painting. If it is windy, wait until the wind dies down or paint those areas that are protected from the wind.

Application Methods

The method you select for painting depends on the type of surface being coated, the size of the job, what paint you are using and your labor costs for painting.

Spray →All things considered, spray painting is usually the most economical painting method in the long run. Conventional air spray is most commonly used, but for very large, flat surfaces, you should consider using airless spraying. Airless spraying cans sometimes double your painting productivity as compared with air spraying. There are several types of spray equipment; all designed to do particular jobs. Be sure your spray equipment is in good operating condition; fluid lines and pressure pots clean; pressure gauges and diaphragm valves operating; spray guns clean and properly adjusted. See that effective traps for water and oil are in the air feed side of each pressure pot and are bled before use. Properly adjusted spray equipment can save you money, for every stroke of the gun uses up paint and labor; wrong settings can double your spraying costs. Follow the correct spraying techniques for the job you are doing. Hold the spray gun at the right angle, keep the gun the right distance from the surface and move it correctly across the surface.

Application Methods (Continued)

Brush → Brushing paint is ordinarily the slowest and most expensive way of applying a coating and for applying primers or undercoats to lap joints, deep pits, rivets or hand-cleaned steel. Brushes should be clean, of good quality and the right size and shape for the surfaces to be painted. Some of today's newer brush filament materials may improve your painting, speed up your work and save you money.

Roller → A very economical way to apply coatings, but usually not used to re-paint equipment.

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Color

Axalta Coating Systems has the ability to match most Conveyor Equipment colors.

Color Name	Imron® 2.1 HG™ + Polyurethane	Imron® 1.2 HG™ Waterborne	Imron® 3.5 HG™ + Polyurethane
White	1333-67632	1632 WG	42P-1632
Black	1333-67640	1640 WG	42P-1640
New Holland Ford Blue	1333-29002	3071WG	42P-3071
Omaha Orange	1333-23662	1662 WG	42P-1662
New Cat Yellow	1333-28982	3069 WG	42P-3069
Caterpillar Highway Yellow	1333-3133	3133 WG	42P-3133
BFI Blue	1333-28985	3067 WG	42P-3067
Waste Management Green	1333-30470	1666 WG	42P-3356
John Deere Green	1333-28984	1566 WG	42P-1566
John Deere Industrial Yellow	1333-29006		42P-1564
International Harvester (Case) Red	1333-28981	3068 WG	42P-3068
Case Power Tan	1333-29007		42P-3070
Case Gray	1333-3134	3134WG	
New Holland Ind. Yellow	1333-29001	3072WG	42P-3072
New Holland Agriculture Yellow	1333-3135	3135WG	
New Holland Agriculture (Case) Red	1333-3136		
Rinker Red	1333-30693		
Genie Blue		BS913WG	BS913-42
Genie Gray		LS191WG	LS191-42
National Rent Vehicle Yellow		B8779WG	B8779-42
JLG Orange		YS073WG	YS073-42
JLG Tan		YS386WG	YS386-42
TEREX White		3001WG	42P-3001
TEREX Gray		3002WG	42P-3002
Nations Rent Decal Yellow		Q1391WG	Q1391-42
Bob Cat Gray		DS023WG	DS023-42
Bob Cat Orange		YS019WG	YS019-42
Bob Cat White		LS006WG	LS006-42
Ingersol Rand Beige		F1561WG	F1561-42
Veneer Yellow		3069WG	42P-3069
Ditch Witch Red		YS024WG	Ys024-42
John Deere Yellow		1565WG	42P-1565
Upright Blue		BS460WG	42P-3606
Sunbelt Green		Q1343WG	Q1343-42

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