



# A-5099S™ SATIN TRIM BLACK



## GENERAL

### DESCRIPTION

A satin black, 1k finish in an aerosol application designed for automotive trim. It is the correct sheen of semi-gloss black to match most OEM bumpers and moldings.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



## MIXING

### COMPONENTS

A-5099S™ Satin Trim Black

### MIX RATIO

Ready to use



## APPLICATION

### SUBSTRATES

Exterior trim & Bumper moldings.

### SURFACE PREPARATION

Ensure surface area is properly cleaned, removing all surface contaminants.

### APPLICATION

- Shake aerosol for 2 minutes to ensure contents are uniformly mixed.
- Apply 1 to 2 coats of A-5099S™. Flash 2 to 3 minute between coats.

### Tips for Success

- When applying product, hold the aerosol can upright 8-10 inches from the surface area and apply with uniform application coats.
- For best results, spray a test panel before applying to prepared substrate.



## DRY TIMES

### AIR DRY

Flash Between Coats:	2-3 minutes
Dust Free:	5 minutes at 70°F (20°C)



## PHYSICAL PROPERTIES

PWMIR Category:	Automotive Bumper and Trim (ABT)
Max. VOC (AP):	493 g/L (4.1 lbs./gal)
Avg. Gallon Weight:	778 g/L (6.49 lbs./gal)
Avg. Weight % Volatiles:	97.8%
Avg. Weight % Water:	0.0%
Avg. Weight % Exempt Solvent:	34.5%
Avg. Volume % Water:	0.0%
Avg. Volume % Exempt Solvent:	34.0%
Flash Point:	See MSDS/SDS



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## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:  
**1.855.6.AXALTA**  
**cromax.us**

In Canada:  
**1.800.668.6945**  
**cromax.ca**

