226S™ ALUMINUM CONVERSION COATING

GENERAL

DESCRIPTION
A conversion coating designed to stabilize aluminum, producing a high degree of corrosion resistance and adhesion for paint systems. Ideal for vehicles exposed to severe conditions.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.

MIXING

COMPONENTS
226S™ Aluminum Conversion Coating (Step B)

MIX RATIO
Ready to use

POT LIFE
Indefinite

APPLICATION

SUBSTRATES
Substrates
Aluminum

UNDERCOATS
22880S™ Low VOC Etch Primer
4004S™ Ultra Productive 2K Primer Filler
2580CR™ / 2510S™ / 2540S™ / 2570S™ LF Epoxy DTM Primer
V-2910S™ / V-2940S™ / V-2970S™ LF DTM Epoxy Primer
ChromaBase® "4 to 1" 7701S™ / 7704S™ / 7707S™ 2K Urethane Primer Filler
ChromaBase® "4 to 1" 7710S™ / 7740S™ / 7770S™ 2K Urethane Sealer
ChromaPremier® Pro 33430S™ Productive Primer Sealer
ChromaPremier® 42400S™ / 42410S™ / 42440S™ / 42470S™ / 2K Premier Sealer
Cromax® LE LE3004S™ 2K Primer Surfacer
Cromax® LE LE3010S™ / LE3040S™ / LE3070S™ 2K Primer Sealer
Cromax® Premier LE LE3401S™ / LE3404S™ / LE3407S™ Urethane Primer Filler
Cromax® Premier LE LE3410S™ / LE3440S™ / LE3470S™ Urethane Primer Sealer
VariPrime® 615S™ Self-Etching Primer

SURFACE PREPARATION

• Remove all mill oil and contaminants with First Klean™ 3900S™ Surface Cleaner, Prep-Sol® 3919S™ Cleaning Solvent, or 3949S™ Low VOC Cleaner.
• Sand the substrate thoroughly according to the undercoat selection.

APPLICATION

• Apply freely the diluted 225S™ Aluminum Metal Conditioner solution to the aluminum surface. While the aluminum is still wet, rinse thoroughly with clear water or wipe with a clean damp cloth.
• Allow surface to air dry or wipe dry with a clean cloth.
• Treat the cleaned surface with 226S™ Aluminum Conversion Coating to obtain maximum adhesion and corrosion resistance.
• Apply 226S™ Aluminum Conversion Coating to the cleaned surface to obtain adhesion and corrosion resistance. While the aluminum is still wet, rinse thoroughly with clear water.

Tips for Success
• Protect adjacent areas by using masking tape and polyethylene sheeting.
• The corrosion-preventing coating of 226S™ Aluminum Conversion Coating leaves the aluminum surface with a golden coloration.

DRY TIMES
Allow surface to air dry or wipe dry with a clean cloth.

PHYSICAL PROPERTIES
All Values Ready To Spray

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. VOC (LE)</td>
<td>0.0 g/L (0.0 lbs./gal)</td>
</tr>
<tr>
<td>Max. VOC (AP)</td>
<td>0.0 g/L (0.0 lbs./gal)</td>
</tr>
<tr>
<td>Avg. Gal. Wt.</td>
<td>1431 g/L (11.94 lbs./gal)</td>
</tr>
<tr>
<td>Avg. Wt.% Volatiles</td>
<td>99.0%</td>
</tr>
<tr>
<td>Avg. Wt.% Exempt Solvent</td>
<td>0.0%</td>
</tr>
<tr>
<td>Avg. Wt.% Water</td>
<td>99.0%</td>
</tr>
<tr>
<td>Avg. Vol.% Exempt Solvent</td>
<td>0.0%</td>
</tr>
<tr>
<td>Avg. Vol.% Water</td>
<td>69.1%</td>
</tr>
<tr>
<td>Flash Point</td>
<td>See MSDS/SDS</td>
</tr>
</tbody>
</table>

VOC REGULATED AREAS
These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING
For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Revised: November 2014