



# 225S™ ALUMINUM METAL CLEANER



## GENERAL

### DESCRIPTION

An acidic metal cleaner and conditioner formulated for aluminum. It effectively removes corrosion resulting from weathering and prepares the surface for the use of Aluminum Refinishing System 226S™ Conversion Coating (Step B).

**The products referenced herein may not be sold in your market. Please consult your distributor for product availability.**



## MIXING

### COMPONENTS

225S™ Aluminum Metal Cleaner (Step A)

### MIX RATIO

Component	Volume
225S™	1
Water	2

### POT LIFE

Indefinite



## APPLICATION

### UNDERCOATS

22880S™ Low VOC Etch Primer  
 VariPrime® 615S™ Self-Etching Primer  
 4004S™ Ultra Productive 2K Primer Filler  
 2580CR™ / 2510S™ / 2540S™ / 2570S™ LF Epoxy DTM Primer  
 V-2910S™ / V-2940S™ / V-2970S™ LF DTM Epoxy Primer  
 ChromaBase® "4 to 1" 7701S™ / 7704S™ / 7707S™ 2K Urethane Primer Filler  
 ChromaBase® "4 to 1" 7710S™ / 7740S™ / 7770S™ 2K Urethane Sealer  
 ChromaPremier® Pro 33430S™ Productive Primer Filler  
 ChromaPremier® 42400S™ / 42410S™ / 42440S™ / 42470S™ / 2K Premier Sealer  
 ChromaPremier® Pro 44410S™ / 44440S™ / 44470S™ / 2K Premier Sealer  
 Cromax® LE LE3004S™ 2K Primer Surfacer  
 Cromax® LE LE3010S™ / LE3040S™ / LE3070S™ 2K Primer Sealer  
 Cromax® Premier LE LE3401S™ / LE3404S™ / LE3407S™ Urethane Primer Filler  
 Cromax® Premier LE LE3410S™ / LE3440S™ / LE3470S™ Urethane Primer Sealer  
 Cromax® Premier LE LE3130S™ UV Primer-Surfacer

### SUBSTRATES

- Aluminum (**must apply** 226S™ Aluminum Conversion Coating as a second step)
- Chrome (226S™ Aluminum Conversion Coating **is not** required as a second step)
- Tin (226S™ Aluminum Conversion Coating **is not** required as a second step)

### SURFACE PREPARATION

- Remove all mill oil and contaminants with First Klean™ 3900S™ Surface Cleaner, Prep-Sol® 3919S™ Cleaning Solvent, or 3949S™ Low VOC Cleaner.
- Sand the substrate thoroughly according to the undercoat selection.

### APPLICATION



- Apply freely the diluted 225S™ Aluminum Metal Cleaner solution to the aluminum surface. While the aluminum is still wet, rinse thoroughly with clear water or wipe with a clean damp cloth.
- Allow surface to air dry or wipe dry with a clean cloth.
- Apply 226S™ Aluminum Conversion Coating to the cleaned surface to obtain adhesion and corrosion resistance.

**Tips for Success**

- Protect adjacent areas by using masking tape and polyethylene sheeting.
- The corrosion-preventing coating of 226S™ leaves the aluminum surface with a golden coloration.




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**DRY TIMES**

Allow surface to air dry or wipe dry with a clean cloth.

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**PHYSICAL PROPERTIES**

All Values Ready To Spray

Max. VOC (LE):	474 g/L (3.9 lbs./gal)
Max. VOC (AP):	52 g/L (.4 lbs./gal)
Avg. Gal. Wt.:	1037 g/L (8.66 lbs./gal)
Avg. Wt.% Volatiles:	90.5%
Avg. Wt.% Exempt Solvent:	0.0%
Avg. Wt.% Water:	85.5%
Avg. Vol.% Exempt Solvent:	0.0%
Avg. Vol.% Water:	93.9%
Flash Point:	See MSDS/SDS

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**VOC REGULATED AREAS**

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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**SAFETY AND HANDLING**

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:  
**1.855.6.AXALTA**  
**cromax.us**

In Canada:  
**1.800.668.6945**  
**cromax.ca**

