



Axalta™ 1K Trim Black Satin 766A Spray



GENERAL

DESCRIPTION

A satin black, 1K finish in an aerosol application designed for automotive trim. It is the correct sheen of semi-gloss black to match most OEM bumpers and moldings.

Axalta™ 1K Trim Black Satin 766A Spray is available as an aerosol only.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Axalta 1K Trim Black Satin 766A Spray

MIX RATIO

Ready to use



APPLICATION

SUBSTRATES

Exterior trim & Bumper moldings.

SURFACE PREPARATION

Ensure surface area is properly cleaned, removing all surface contaminants.

Before further treatment, clean all substrates thoroughly with Axalta™ Silicone Remover 200 Slow, Axalta Silicone Remover 205A Spray, Axalta Silicone Remover 210 Water or Axalta Silicone Remover 220 Low VOC.

APPLICATION

- Shake aerosol for 2 minutes to ensure contents are uniformly mixed.
- Apply 1 to 2 coats of 766A. Flash 2-3 minutes between coats.



DRY TIMES

AIR DRYING

Flash Between Coats: 2-3 minutes

Dust Free: 5 minutes at 70°F (20°C)

In the United States:
1.855.6.AXALTA
 axalta.us

In Canada:
1.800.668.6945
 axalta.ca





PHYSICAL PROPERTIES

Coating Category: Automotive Bumper and Trim (ABT) - aerosol
 Max. VOC (AP): 493 g/l; 4.1 lbs/gal
 Max. VOC (LE): 747 g/l; 6.2 lbs/gal
 Avg. Gallon Weight: 778 g/l; 6.5 lbs/gal
 Avg. Weight % Volatiles: 97.8%
 Avg. Weight % Water: 0.0%
 Avg. Weight % Exempt Solvent: 34.5%
 Avg. Volume % Water: 0.0%
 Avg. Volume % Exempt Solvent: 34.0%

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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