



Axalta™ Sanding Paste 715



GENERAL

DESCRIPTION

A sanding paste designed for preparing body panels for basecoat blends. Allows the technician to abrade the repair surface efficiently with unique micro crystals creating a homogeneous, flat surface.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Axalta Sanding Paste 715

MIX RATIO

Ready to use



APPLICATION

SUBSTRATES

Properly prepared OEM finish.

SURFACE PREPARATION

Prepare the repair area according to surface preparation guidelines. Perform repair using primer or sealer as necessary.

APPLICATION

- Before further treatment, clean with Axalta™ Silicone Remover 200 Slow, Axalta Silicone Remover 205A Spray, Axalta Silicone Remover 210 Water or Axalta Silicone Remover 220 Low VOC
- Use the sanding paste in conjunction with warm water and a gold or gray scuff pad.
- Clean and sand the entire blend area with paste and scuff pad. Do not let the sanding paste dry on the body panel.
- Scrub and rinse with clean water making sure to remove all paste residue and then dry.
- Clean again with Axalta Silicone Remover 200 Slow, Axalta Silicone Remover 205A Spray, Axalta Silicone Remover 210 Water or Axalta Silicone Remover 220 Low VOC
- Apply compliant topcoat.



DRY TIMES

AIR DRYING

Flash: 10 minutes

In the United States:
1.855.6.AXALTA
 axalta.us

In Canada:
1.800.668.6945
 axalta.ca





PHYSICAL PROPERTIES

Coating Category: Surface Preparation
 Max. VOC (AP): 59 g/l; 0.5 lbs/gal
 Max. VOC (LE): 174 g/l; 1.4 lbs/gal
 Avg. Gallon Weight: 1385 g/l; 11.6 lbs/gal
 Avg. Weight % Volatiles: 51.9%
 Avg. Weight % Water: 47.7%
 Avg. Weight % Exempt Solvent: 0.0%
 Avg. Volume % Water: 66.2%
 Avg. Volume % Exempt Solvent: 0.0%

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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