



Axalta™ Plastic Cleaning Paste 265



GENERAL

DESCRIPTION

An easy-to-use preparation paste designed to clean unprimed plastic parts quickly and thoroughly.

Use of this water-based paste significantly decreases the need for tempering plastic parts before they are painted.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

Axalta™ Plastic Cleaning Paste 265

MIX RATIO

Ready-to-Use

SPECIAL TIPS

1. Do not allow Axalta Plastic Cleaning Paste 265 to dry on the surface of the plastic substrate.
2. Thoroughly clean and scuff all surfaces of the plastic part, paying special attention to all edges and hard to reach areas.
3. Axalta Plastic Cleaning Paste 265 is designed for raw plastic and is not suitable for cleaning painted surfaces.
4. Always use a clean scuff pad.
5. Soft plastic may require a finer scuff pad.
6. Difficult to clean plastics may need to be cleaned more times, or if applicable the plastic may be baked for a minimum of 15 minutes at 140°F (60°C). Some OEM plastic bumpers do not recommend a bake cycle. Once the plastic has cooled, repeat the procedure below for preparing raw plastics beginning with step 2.



APPLICATION

- Rinse the raw plastic part thoroughly with water, apply Axalta Plastic Cleaning 265 Paste, and clean the part using a gold scuff pad.
- Continue to clean the raw plastic part another 2 to 3 times using new Axalta Plastic Cleaning 265 Paste and a clean gold scuff pad.
- Remove all Axalta Plastic Cleaning 265 Paste residue from the plastic by thoroughly rinsing with clean water.
- Before further treatment, clean the plastic substrate thoroughly with Axalta Silicone Remover 200 Slow, Axalta Silicone Remover 210 Water, Axalta Silicone Remover 220 Low VOC or Axalta Plastic Cleaning Solvent 275.
- Refer to the Axalta plastic repair system guide per brand for preparation and coating after Axalta Plastic Cleaning Paste 265.



PHYSICAL PROPERTIES

Coating Category: Surface Preparation
 Max. VOC (AP): 13 g/l; 0.1 lbs/gal
 Avg. Gallon Weight: 1,494 g/l; 12.5 lbs/gal
 Avg. Weight % Volatiles: 27.6%
 Avg. Weight % Water: 26.7%
 Avg. Weight % Exempt Solvent: 0.0%
 Avg. Volume % Water: 40.1%
 Avg. Volume % Exempt Solvent: 0.0%

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:
1.855.6.AXALTA
axalta.us

In Canada:
1.800.668.6945
axalta.ca

