


Ford Approved Paint Systems NA



	US National Rule Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	VariPrime® 615S™ Self-Etching Primer
	25X0S™ LF Epoxy DTM Primer
	Cromax® LE27X0S™ Epoxy Primer-Sealer
	Axalta 1K Primer Surfacer Dark Gray 400A & Light Gray 410A
	Axalta Etch Primer 420
Primer / Sealer	ChromaPremier® 424X0S™ 2K Premier Sealer
	ChromaPremier® Pro 444X0S™ 2K Premier Sealer
	ChromaBase® “4 to 1” 77X0S™ 2K Urethane Sealer
	ChromaBase® “4 to 1” 770XS™ 2K Urethane Primer Filler
	Cromax® 1380S™ URO® Primer
	Cromax® LE27X0S™ Epoxy Primer-Sealer
Base Coat	ChromaPremier® Basecoat
	ChromaBase® Basecoat
	Cromax® Pro Waterborne Basecoat
	Cromax® Mosaic™ Basecoat
	Cromax® EZ Basecoat
Clear Coat	ChromaPremier® 72200S™ Productive Clearcoat
	ChromaPremier® 72500S™ Premium Appearance Clearcoat
	ChromaBase® “4 to 1” G2-7779S™ Panel & Overall Clearcoat
	ChromaClear® G2-4700S™ Ultra Productive Air Dry Clearcoat
	ChromaClear® G2-4500S™ Ultra Productive Baking Clearcoat
	ChromaPremier® Pro 74500S™ Productive Clearcoat
Matte Clear	Cromax® 2363S™ Low VOC Matting Additive (added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Cromax® 22880S™ Low VOC Etch Primer
	Cromax® LE27X0S™ Epoxy Primer-Sealer
	Axalta 1K Primer Surfacer Dark Gray 400A & Light Gray 410A
	Axalta Etch Primer Low VOC 425
Primer / Sealer	Cromax® 1380S™ URO® Primer
	Cromax® LE27X0S™ Epoxy Primer-Sealer
	Cromax® Premier LE LE350XS™ Primer Filler
	Cromax® Premier LE LE350S™ Sealer
Base Coat	Cromax® Pro Waterborne Basecoat
	Cromax® Mosaic™ Basecoat
	Cromax® EZ Basecoat
Clear Coat	Cromax® LE LE5100S™ Multi-Panel Clearcoat
	Cromax® Premier LE LE8300S™ Productive Clearcoat
	Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat
	Cromax® 2363S™ Low VOC Matting Additive (added to CARB Clear)

Please refer to the most current technical data for each product for product mixing, components and use at www.axaltacs.com

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	US National Rule Compliant Options System for Flexible Substrates
Adhesion Promoter	Plas-Stick® A-2330S™ Polyolefin Adhesion Promoter Axalta Plastic Polyolefin Adhesion Promotor 300 & Aerosol 310A Axalta Plastic Primer Surfacer Black 320 & Gray 330
Primer / Sealer	ChromaBase® “4 to 1” 77X0S™ 2K Urethane Sealer plus Plas-Stick® 2350S™ Flexible Additive
Base Coat	ChromaPremier® Basecoat ChromaBase® Basecoat Cromax® Pro Waterborne Basecoat Cromax® Mosaic™ Basecoat Cromax® EZ Basecoat
Clear Coat plus Plas-Stick® 2350S™ Flexible Additive	ChromaPremier® 72200S™ Productive Clear ChromaPremier® 72500S™ Premium Appearance Clear ChromaBase® “4 to 1” G2-7779S™ Panel & Overall Clearcoat ChromaClear® G2-4700S™ Ultra Productive Air Dry Clearcoat ChromaClear® G2-4500S™ Ultra Productive Baking Clearcoat ChromaPremier® Pro 74500S™ Productive Clearcoat
Matte Clear	Cromax® 2363S™ Low VOC Matting Additive (added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Flexible Substrates
Adhesion Promoter	Plas-Stick® 2332S™ Adhesion Promoter Axalta Plastic Polyolefin Adhesion Promotor Aerosol 310A Axalta Plastic Polyolefin Adhesion Promotor Low VOC 305
Primer / Sealer	Cromax® LE LE30X0S™ 2K Primer Sealer Cromax® Premier LE LE350XS™ Primer Filler plus Plas-Stick® V-2350S™ Flexible Additive Cromax® Premier LE LE35X0S™ Sealer plus Plas-Stick® V-2350S™ Flexible Additive
Basecoat	Cromax® Pro Waterborne Basecoat Cromax® Mosaic™ Basecoat Cromax® EZ Basecoat
Clear Coat plus Plas-Stick® V-2350S™ Flexible Additive	Cromax® LE LE5100S™ Multi-Panel Clearcoat Cromax® Premier LE LE8300S™ Productive Clearcoat Cromax® Premier LE LE8700S™ Premium Appearance Clearcoat
Matte Clear	Cromax® 2363S™ Low VOC Matting Additive (added to CARB Clear)

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	US National Rule Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Stadox® Etching Adhesion Primer - 16167
	Stadox® 1K Primer (Light Gray) - 16134/16228
	Axalta 1K Primer Surfacer Dark Gray 400A & Light Gray 410A
	Axalta Etch Primer 420
Primer / Sealer	Stadox® 2K Nonstop Primer Filler-15331/16153/16154
	Stadox® 2K HS System Filler - 15161/16170
	Stadox® PF Filler - 16220/16221
	Stadox® PF Sealer - 16222/16223
Basecoat	Stadox® Basecoat
	Standoblue® Basecoat
Clear Coat	Standocryl® 2K HS Clear - 14580
	Standocryl® 2K Premium Clear - 16252
	Standocryl® 2K Clear 15-60 PLUS - 16198
Matt Clear	Stadox® 2K Special Matt – 16205 (Added to NR Clear)
	Stadox® 2K Matting Agent MIX 607 – 16230 (Added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Stadox® Low VOC Etching Adhesion Primer - 16189
	Stadox® 1K Primer Light Gray - 16228
	Axalta 1K Primer Surfacer Dark Gray 400A & Light Gray 410A
	Axalta Etch Primer Low VOC 425
Primer / Sealer	Stadox® PF Filler - 16220/16221
	Stadox® PF Sealer - 16222/16223
Basecoat	Standoblue® Basecoat
Clear Coat	Standocryl® Clear PFC 20 - 16211/16217
	Standocryl® Clear PFC 30 - 16216
Matt Clear	Stadox® 2K Matting Agent MIX 607 – 16230 (Added to CARB Clear)

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	US National Rule Compliant Options System for Flexible Substrates
Adhesion Promoter	Standoflex® Plastic Primer Silver - 12065
	Standox® Standoflex® 1K Polyolefin Adhesion Promoter - 14408
	Standoflex® 2K Plastic Primer Surfacer - 11816
	Standox® PF Sealer - 16222/16223 + PF Plastic Adhesion Agent - 16234
	Axalta Plastic Polyolefin Adhesion Promotor 300 & Aerosol 310A
	Axalta Plastic Primer Surfacer Black 320 & Gray 330
Primer / Sealer + Standox® 2K Plasticiser - 15260	Standox® 2K Nonstop Primer Filler-15331/16153/16154
	Standox® 2K HS System Filler - 15161/16170
	Standox® PF Filler - 16220/16221
	Standox® PF Sealer - 16222/16223
Basecoat	Standox® Basecoat
	Standoblue® Basecoat
Clear Coat + Standox® 2K Plasticiser - 15260	Standocryl® 2K HS Clear - 14580
	Standocryl® 2K Premium Clear - 16252
	Standocryl® 2K Clear 15-60 PLUS - 16198
Matt Clear	Standox® 2K Special Matt – 16205 (Added to NR Clear)
	Standox® 2K Matting Agent MIX 607 – 16230 (Added to NR Clear)

	California Air Resources Board SCM Compliant Options System for Flexible Substrates
Adhesion Promoter	Standoflex® 1K Plastic Adhesion Primer - 16227
	Standox® Standoflex® 1K Polyolefin Adhesion Promoter - 14408
	Axalta Plastic Polyolefin Adhesion Promotor Aerosol 310A
	Axalta Plastic Polyolefin Adhesion Promotor Low VOC 305
Primer / Sealer + Standox® 2K Plasticiser - 15260	Standox® PF Filler - 16220/16221
	Standox® PF Sealer - 16222/16223
Basecoat	Standoblue® Basecoat
Clear Coat + Standox® 2K Plasticiser – 15260	Standocryl® Clear PFC 20 - 16211/16217
	Standocryl® Clear PFC 30 - 16216
Matt Clear	Standox® 2K Matting Agent MIX 607 - 16230 (Added to CARB Clear)

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	US National Rule Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment	Priomat® Wash Primer 4075
	Priomat® 1K Primer Surfacer 4085 - Dark and Light Gray
	Permasolid® 2.1 EP Primer Surfacer 4502 Gray
	Axalta 1K Primer Surfacer Dark Gray 400A & Light Gray 410A
	Axalta Etch Primer 420
Primer/ Sealer	Permasolid® HS Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid® Spectro Sealer 5450*
	Permasolid® 2.1 EP Primer Surfacer 4502 Gray
Base Coat	Permacron® Base Coat Series 293/295
	Permahyd® Hi-TEC Base Coat 480
Clear Coat	Permacron® MS Express Clear Coat 8046
	Permasolid® HS Optimum Clear Coat 8600
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Rigid Substrates (Steel and Aluminum)
Pretreatment	Priomat® 5.5 Wash Primer 4055 Gray
	Permasolid® 2.1 EP Primer Surfacer 4502 Gray
	Priomat® 1K Primer Surfacer 4085 – Dark and Light Gray (Aerosol)
	Axalta 1K Primer Surfacer Dark Gray 400A & Light Gray 410A
	Axalta Etch Primer Low VOC 425
Primer / Sealer	Permasolid® 2.1 Surfacer 5157 Dark Gray and White
	Permasolid® Spectro Sealer 5450*
	Permasolid® 2.1 EP Primer Surfacer 4502 Gray
Base Coat	Permahyd® Hi-TEC Base Coat 480
Clear Coat	Permasolid® Low VOC Clear Coat 8096
	Permasolid® Low VOC Clear Coat 8098
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to CARB Clear)


*Black, Blue, Green, Red, White, and Yellow

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Ford Approved Paint Systems NA



	US National Rule Compliant Options System for Flexible Substrates
Adhesion Promoter	Priomat® Elastic Primer 3304 Transparent
	Priomat® 1K Elastic Polyolefin Adhesion Promoter 3304 (Aerosol)
	Permacron® 1:1 Elastic Primer Surfacer 3300 Black and Gray
	Permasolid® Spectro Sealer 5450* + Permasolid® Elastic Adhesion Additive 3303
	Axalta Plastic Polyolefin Adhesion Promotor 300 & Aerosol 310A
	Axalta Plastic Primer Surfacer Black 320 & Gray 330
Primer / Sealer plus Permasolid® Elastic Additive 9050	Permasolid® HS Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 - Dark and Light Gray
	Permasolid® Spectro Sealer 5450*
Base Coat	Permacron® Base Coat Series 293/295
	Permahyd® Hi-TEC Base Coat 480
Clear Coat plus Permasolid® Elastic Additive 9050	Permacron® MS Express Clear Coat 8046
	Permasolid® HS Optimum Clear Coat 8600
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to NR Clear)


	California Air Resources Board SCM Compliant Options System for Flexible Substrates
Adhesion Promoter	Priomat® Elastic Primer 4190
	Permasolid® Elastic Adhesion Promoter 3302 Black and White + Permasolid® Elastic Adhesion Additive 3303
	Priomat® 1K Elastic Polyolefin Adhesion Promoter 3304 (Aerosol)
	Axalta Plastic Polyolefin Adhesion Promotor Aerosol 310A
	Axalta Plastic Polyolefin Adhesion Promotor Low VOC 305
Primer / Sealer plus Permasolid® Elastic Additive 9050	Permasolid® 2.1 Surfacer 5157 Dark Gray and White
	Permasolid® Spectro Sealer 5450*
Base Coat	Permahyd® Hi-TEC Base Coat 480
Clear Coat plus Permasolid® Elastic Additive 9050	Permasolid® Low VOC Clear Coat 8096
	Permasolid® Low VOC Clear Coat 8098
Matte Clear	Permasolid® Matte Clear Coat Additive 8092 (Added to CARB Clear)

*Black, Blue, Green, Red, White, and Yellow

Please refer to the most current technical data for each product for product mixing, components and use at www.axaltacs.com.

Ford Approved Paint Systems EU/Asia


	Non-Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Etching Primer 635R
	42R/44R/46R 1K QuickPrime
Primer / Sealer	LE 2001/2004/2007 Low Emission Primer Plus
	Cromax [®] Pro Surfacer PS106X
Base Coat	Centari [®] 600 Basecoat
	Centari [®] 6000 Basecoat
	Cromax [®] Pro Base Coat
	Cromax [®] EZ Basecoat (Asia)
Clear Coat	G2-4700S Productive Clear
	G2-4500S Productive Clear
	3800S Ultra Chroma-Clear [®] HS
	Ultra Productive VOC Clear 3750 [™]
	Cromax Pro [®] Star Clear CC6600 [™]
	Cromax [®] 696S MS II Clear
	ChromaClear [®] 3050S (Asia)
	Cromax [®] G3-8800S 2K Super Dry Clearcoat (Asia)
Cromax [®] 6288S Value Clearcoat (Asia)	
Matte Clear	


	EU Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Etching Primer 635R
Primer / Sealer	LE 2001/2004/2007 Low Emission Primer Plus
	Cromax [®] Pro Surfacer PS106X
Base Coat	Cromax [®] Pro Base Coat
Clear Coat	3800S Ultra Chroma-Clear [®] HS
	Ultra Productive VOC Clear 3750 [™]
	Cromax Pro [®] Star Clear CC6600 [™]
Matte Clear	

Please refer to the most current technical data for each product for product mixing, components and use at www.axaltacs.com.



Ford Approved Paint Systems EU/Asia


	Non-Regulated for Flexible Substrates
Adhesion Promoter	800R Plastic Adhesion Promoter
Primer / Sealer plus 805R Flexible Additive	LE 200X Low Emission Primer
	Cromax® Pro Surfacer PS106X
Base Coat	Centari® 600 Basecoat
	Centari® 6000 Basecoat
	Cromax® Pro Base Coat
	Cromax® EZ Basecoat (Asia)
Clear Coat plus V-2350™ Flexible Additive	G2-4700S Productive Clear
	G2-4500S Productive Clear
	3800S Ultra Chroma-Clear® HS
	Ultra Productive VOC Clear 3750™
	Cromax Pro® Star Clear CC6600™
	Cromax® 696S MS II Clear plus 805R Flexible Additive
	ChromaClear®3050S plus 805R Flexible Additive (Asia)
	Cromax® G3-8800S 2K Super Dry Clear plus 805R Flexible Additive (Asia)
Cromax® 6288S Value Clearcoat plus 805R Flexible Additive (Asia)	
Matte Clear	


	EU Regulated for Flexible Substrates
Adhesion Promoter	800R Plastic Adhesion Promoter
	Cromax® 2K Plastic Primer Surfacer 90XR
Primer / Sealer plus 805R Flexible Additive	LE 200X Low Emission Primer
	Cromax® Pro Surfacer PS106X
Base Coat	Cromax® Pro Base Coat
Clear Coat plus 805R Flexible Additive	3800S Ultra Chroma-Clear® HS
	Ultra Productive VOC Clear 3750™
	Cromax Pro® Star Clear CC6600™
Matte Clear	

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Ford Approved Paint Systems EU/Asia


	Non-Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Standex® Etching Adhesion Primer U3100
	Standex® 1K Primer Filler U3010
Primer / Sealer	Standex® 2K Nonstop Primer Filler U7550
	Standex® 2K HS System Filler U7540
	Standex® VOC Xtra Filler U7560
Basecoat	Standex® Basecoat
	Standohyd® Plus Basecoat
	Standoblue® Basecoat
Clear Coat	Standocryl® Fast Repair Clear K9450
	Standocryl® VOC Premium Clearcoat K9540
	Standocryl® VOC Express Clear K9530
	Standocryl® VOC Xtra Clear K9560
	Standocryl VOC HS clear K9520
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC-HS-clear K9520


	EU Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment Coating	Standex® Etching Adhesion Primer U3100
	Standex® 1K Primer Filler U3010
Primer / Sealer	Standex® 2K Nonstop Primer Filler U7550
	Standex® 2K HS System Filler U7540
	Standex® VOC Xtra Filler U7560
Basecoat	Standohyd® Plus Basecoat
	Standoblue® Basecoat
Clearcoat	Standocryl® VOC Premium Clearcoat K9540
	Standocryl® VOC Express Clear K9530
	Standocryl® VOC Xtra Clear K9560
	Standocryl VOC HS clear K9520
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC-HS-clear K9520

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Ford Approved Paint Systems EU/Asia



	Non-Regulated for Flexible Substrates
Adhesion Promoter	Standex® Plastic Primer U3060
Primer / Sealer plus Standox Elastic Additive	Standex® VOC System Filler U7540
	Standex® 2K Nonstop Primer Filler U7550
	Standex® VOC Xtra Filler U7560
Basecoat	Standex® Basecoat
	Standohyd® Plus Basecoat
	Standoblue® Basecoat
Clear Coat plus Standox Elastic Additive	Standocryl® Fast Repair Clear K9450
	Standocryl® VOC Premium Clearcoat K9540
	Standocryl® VOC Express Clear K9530
	Standocryl® VOC Xtra Clear K9560
	Standocryl VOC HS clear K9520
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC-HS-clear K9520


	EU Regulated for Flexible Substrates
Adhesion Promoter	Standex® Plastic Primer U3060
Primer / Sealer plus Standox Elastic Additive	Standex® VOC System Filler U7540
	Standex® 2K Nonstop Primer Filler U7550
	Standex® VOC Xtra Filler U7560
Basecoat	Standohyd® Plus Basecoat
	Standoblue® Basecoat
Clear Coat plus Standox Elastic Additive	Standocryl® VOC Premium Clearcoat K9540
	Standocryl® VOC Express Clear K9530
	Standocryl® VOC Xtra Clear K9560
	Standocryl VOC HS clear K9520
Matt Clear	Standex® 2K Special Matt Added to Standocryl® VOC-HS-clear K9520

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Ford Approved Paint Systems EU/Asia




	Non-Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment	Priomat® Wash Primer 4075
	Priomat® 1K Primer Surfacer 4085 - Dark and Light Gray
Primer/ Sealer	Permasolid® Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid® HS Performance Surfacer 5320
Base Coat	Permacron® Base Coat Series 293/295
	Permahyd® Base Coat Series 280/285
	Permahyd® Hi-TEC Base Coat 480
Clear Coat	Permasolid® HS Optimum Plus Clear Coat 8650
	Permasolid® HS Clear Coat 8055
	Permasolid® Fast Dry Clear Coat 8017 (Asia)
	Permasolid® HS Speed Clearcoat 8655
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matting Component MA 110 (Added to Permasolid® HS Clear Coat 8030)


	EU Regulated for Rigid Substrates (Steel and Aluminum)
Pretreatment	Priomat® Wash Primer 4075
	Priomat® 1K Primer Surfacer 4085 – Dark and Light Gray
Primer / Sealer	Permasolid® Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310
	Permasolid® HS Performance Surfacer 5320
Base Coat	Permahyd® Base Coat Series 280/285
	Permahyd® Hi-TEC Base Coat 480
Clear Coat	Permasolid® HS Optimum Plus Clear Coat 8650
	Permasolid® HS Clear Coat 8055
	Permasolid® HS Clear 8030
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matting Component MA 110 (Added to Permasolid® HS Clear Coat 8030)

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Ford Approved Paint Systems EU/Asia



	Non-Regulated for Flexible Substrates
Adhesion Promoter	Priomat® Elastic Primer 3304 Transparent
Primer/ Sealer + Permasolid® Elastic Additive 9050	Permasolid® Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid® HS Performance Surfacer 5320
Base Coat	Permacron® Base Coat Series 293/295
	Permahyd® Base Coat Series 280/285
	Permahyd® Hi-TEC Base Coat 480
Clear Coat + Permasolid® Elastic Additive 9050	Permasolid® HS Optimum Plus Clear Coat 8650
	Permasolid® HS Clear Coat 8055
	Permasolid® Fast Dry Clear Coat 8017 (Asia)
	Permasolid® HS Speed Clearcoat 8655
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matting Component MA 110 (Added to Permasolid® HS Clear Coat 8030)

	EU Regulated for Flexible Substrates
Adhesion Promoter	Priomat® Elastic Primer 3304 Transparent
Primer / Sealer + Permasolid® Elastic Additive 9050	Permasolid® Vario Surfacer 8590 Gray
	Permasolid® HS Premium Surfacer 5310 Dark and Light Gray
	Permasolid® HS Performance Surfacer 5320
Base Coat	Permahyd® Base Coat Series 280/285
	Permahyd® Hi-TEC Base Coat 480
Clear Coat + Permasolid® Elastic Additive 9050	Permasolid® HS Optimum Plus Clear Coat 8650
	Permasolid® HS Clear Coat 8055
	Permasolid® HS Clear 8030
	Permasolid® HS Clear Coat 8035
Matte Clear	Permasolid® Matting Component MA 110 (Added to Permasolid® HS Clear Coat 8030)

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