

CA: ENGLISH

SAFETY DATA SHEET

Section 1. Identification

Product identifier : 226S

Product name : ALUMINUM CONVERSION COATING

Date of issue : 11/12/2024

Version : 9.01

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Intermediate for industrial use.

Uses advised against : Not for sale to or use by consumers.

Supplier's details : Axalta Coating Systems Canada Company

1915 2nd St. W

Cornwall, ON K6H5R6

Product information : 613-932-8960

Emergency telephone

number

: (CHEMTREC) - 800-424-9300

Section 2. Hazard identification

Classification of the substance or mixture

: ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1

RESPIRATORY SENSITIZATION - Category 1

SKIN SENSITIZATION - Category 1A GERM CELL MUTAGENICITY - Category 2

CARCINOGENICITY - Category 1

TOXIC TO REPRODUCTION - Category 1

GHS label elements

Hazard pictograms :







Signal word : Danger

Hazard statements : H301 - Toxic if swallowed.

H312 - Harmful in contact with skin.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H341 - Suspected of causing genetic defects.

H350 - May cause cancer.

H360 - May damage fertility or the unborn child.

Precautionary statements

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Section 2. Hazard identification

Prevention

: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P284 - Wear respiratory protection.

P261 - Avoid breathing vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash hands thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

Response

P308 + P313 - IF exposed or concerned: Get medical advice or attention.
P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.
P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON

CENTER or doctor. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.

P363 - Wash contaminated clothing before reuse.

P302 + P312, P352 - IF ON SKIN: Call a POISON CENTER or doctor if you feel

unwell. Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage

: P405 - Store locked up.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

Supplemental label

elements

: None known.

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Chemical name	Common name and Synonyms	CAS number	% (w/w)
Chromic acid solution	CHROMIC ACID	CAS: 7738-94-5	≥1 - ≤5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First-aid measures

Description of necessary first aid measures

Eve contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes.

Chemical burns must be treated promptly by a physician.

Inhalation : Get medical attention immediately. Call a poison center or physician. Remove

victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie,

belt or waistband. In the event of any complaints or symptoms, avoid further

exposure.

Skin contact Get medical attention immediately. Call a poison center or physician. Wash with

> plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure.

Wash clothing before reuse. Clean shoes thoroughly before reuse.

: Get medical attention immediately. Call a poison center or physician. Wash out Ingestion

mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or

waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause an allergic skin

reaction.

Ingestion : Toxic if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain watering redness

: Adverse symptoms may include the following: Inhalation

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

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Section 4. First-aid measures

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

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Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from alkalis. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Chromic acid solution	CA Saskatchewan Provincial (Canada, 4/2021) [Chromium (VI) inorganic water soluble compounds] STEL 15 minutes: 0.15 mg/m³ (measured as Cr). TWA 8 hours: 0.05 mg/m³ (measured as Cr). CA British Columbia Provincial (Canada, 8/2023) [hexavalent chromium compounds, water soluble] Carc 1A, Carc 1. Absorbed through skin, Skin sensitizer, Inhalation sensitizer. TWA 8 hours: 0.025 mg/m³ (as Cr(VI)). Form: Total. C: 0.1 mg/m³ (as Cr(VI)). Form: Total. CA British Columbia Provincial (Canada, 8/2023) [hexavalent chromium compounds] Carc 1A, Carc 1. Absorbed through skin, Skin sensitizer, Inhalation sensitizer. Notes: No British Columbia exposure limit at this time; The hazards "absorbed through skin" is for water-soluble only. CA Ontario Provincial (Canada, 6/2019) [Chromium and inorganic compounds, Water-soluble Cr VI compounds] TWA 8 hours: 0.05 mg/m³ (as Cr). CA Quebec Provincial (Canada, 9/2023) [Chromium VI, water soluble inorganic compounds] C1. Sensitizer. TWAEV 8 hours: 0.05 mg/m³ (as Cr).	
	CA Alberta Provincial (Canada, 3/2023) [Water-soluble Cr VI compounds] A1. OEL 8 hours: 0.05 mg/m³ (as Cr).	

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before

eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing.

Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk

assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be

required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should

be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

estimated.

Body protection : Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist

before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important

aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state: Liquid.

Color: Orange.

Odor : Not available.
Odor threshold : Not available.

pH : 0.1 to 2

Melting point : Technically not possible to measure

Boiling point : 100 to 100°C (212 to 212°F)

Freezing point : Not available.

Flash point : Closed cup: Not applicable. [Product does not sustain combustion.]

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : 2.2 kPa (16.7 mm Hg)

Vapor density : Not available.

Relative density : Not available.

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Section 9. Physical and chemical properties

Partition coefficient: n-

Auto-ignition temperature

octanol/water

: Not applicable.

: Not available. : Not applicable.

Decomposition temperature Viscosity

: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.

Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: No specific data.

Incompatible materials

: Attacks many metals producing extremely flammable hydrogen gas which can form

explosive mixtures with air.

Reactive or incompatible with the following materials:

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

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Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact: Causes severe burns. Harmful in contact with skin. May cause an allergic skin

reaction.

Ingestion: Toxic if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

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Section 11. Toxicological information

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: Suspected of causing genetic defects.

Teratogenicity: May damage the unborn child.

Developmental effects: No known significant effects or critical hazards.

Fertility effects : May damage fertility.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	125 mg/kg
Dermal	1250 mg/kg

Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

			IMDG	IATA
UN number UN	N3082	UN3082	UN3082	UN3082
shipping name HA.	AZARDOUS UBSTANCE, QUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s. (tripotassium hexacyanoferrate)	HAZARDOUS SUBSTANCE, LIQUID,	Environmentally hazardous substance, liquid, n.o.s. (Chromic acid solution)

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Section 14. Transport information Transport hazard 9 class(es) Ш Ш Packing group Ш Ш Yes. Yes. **Environmental** Yes. Yes. hazards

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark).

Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.

Explosive Limit and Limited Quantity Index 5

Special provisions 16, 99

DOT Classification

: Non-bulk packages of this product are not regulated as hazardous materials in package sizes less than the product reportable quantity, unless transported by inland waterway. The marine pollutant mark is not required when transported on inland waterways in sizes of ≤5 L or ≤5 kg.

Reportable quantity 250 lbs / 113.5 kg [29.687 gal / 112.38 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

Limited quantity Yes.

Packaging instruction Exceptions: 155. Non-bulk: 203. Bulk: 241. Special provisions 8, 146, 173, 335, 441, IB3, T4, TP1, TP29

IMDG

This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Emergency schedules F-A, S-F Special provisions 274, 335, 969

IMDG Code Segregation group SGG1 - Acids

IATA

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Quantity limitation Passenger and Cargo Aircraft: 450 L. Packaging instructions: 964. Cargo Aircraft Only: 450 L. Packaging instructions: 964. Limited Quantities -Passenger Aircraft: 30 kg. Packaging instructions: Y964.

Special provisions A97, A158, A197, A215

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

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Section 15. Regulatory information

Canadian lists

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Canadian NPRI : The following components are listed: hexavalent chromium (and its compounds)

CEPA Toxic substances

: The following components are listed: hexavalent chromium compounds

Inventory list

Canada : All components are listed or exempted.
United States : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

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Product stewardship and regulatory compliance.

Key to abbreviations : ATE = Acute Toxicity Estimate

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

HPR = Hazardous Products Regulations

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

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