

Standox® VOC Compliance Chart

Automobile Refinish Coatings

Canadian National Rule

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Description	Article #	Compliant Rules				Applied VOC g/L	Remarks	
Surface Preparation VOC Limit = .42 lbs/gal (50 g/L)								
130™ Axalta Cleaner	130					0		
200™ Silicone Remover Slow	200	Used as a spot cleaner only in a hand-held spray bottle prior to sanding				779**	Only for spot cleaning; must use hand held spray bottle	
205A™ Silicone Remover Spray	205A	Aerosol cleaners (non-refillable) *				759 *	Non-refillable aerosol *	
220™ Axalta Silicone Remover Low VOC	220					20		
225™ Bug & Tar Remover	225	Used as a spot cleaner only in a hand-held spray bottle prior to sanding				347**	Only for spot cleaning; must use hand held spray bottle	
265™ Axalta Plastic Cleaning Paste	265					24		
275™ Plastic Cleaning Solvent	275	Used as a spot cleaner only in a hand-held spray bottle prior to sanding				863**	Only for spot cleaning; must use hand held spray bottle	
Standoflex® Low VOC Plastic Cleaner	16010					13		
Standoflex® Thinners 11100	16160	Used as a spot cleaner only in a hand-held spray bottle prior to sanding				859**	Only for spot cleaning; must use hand held spray bottle	
Standohyd® VOC Cleaner 25	16178					25		
Standox® Silicone Remover Antistatic	16203	Used as a spot cleaner only in a hand-held spray bottle prior to sanding				776**	Only for spot cleaning; must use hand held spray bottle	
Standox® Silicone Cleaner (Aerosol)	16208	Aerosol cleaners (non-refillable) *				900*	Non-refillable aerosol *	
Description	Article #	Mix Ratio	Hardener	Thinner/Additive	Addtl Product	Max Applied VOC (LE) g/L	Remarks	
Pretreatment VOC Limit = 5.5 lbs/gal (660 g/L)								
Standox® 1K Primer Red-Brown (Aerosol)	14696	Ready to Use	N/A	N/A	N/A	N/A*	Non-refillable aerosol *	
Standox® Low VOC Etch Primer	16189	2:1	16190	N/A	N/A	660		
Standox® 1K Primer (Aerosol)	16228	Ready to Use	N/A	N/A	N/A	N/A*	Non-refillable aerosol *	
Axalta® Pretreatment Wipes	PS4000**	Ready to Use	N/A	N/A	N/A	660		
Primer Surfacer VOC Limit = 2.1 lbs/gal (250 g/L)								
Standox® PF Filler	16220/16221	5:1+10-20%	PF Hardeners	16215, 16224, 16225	N/A	250		
Standox® PF Filler w/2K Plasticiser	16220/16221	5:1 +10-20%	PF Hardeners	16215, 16224, 16225	+15% 15260	250	15260 must be added before hardener.	
Standox® 1K Waterborne Primer Surfacer	16231	1 +5-15%	N/A	80188		250		
Primer-Sealer VOC Limit = 2.8 lbs/gal (340 g/L)								
Standox® PF Sealer	16222/16223	4:1+30%	PF Hardeners	16224, 16225	N/A	340		
Standox® PF Sealer w/2K Plasticiser	16222/16223	4:1+30%	PF Hardeners	16224, 16225	+15% 15260	340	15260 must be added before hardener.	
Standox® 2K EP Primer (Aerosol)	16181	Ready to Use	N/A	N/A	N/A	N/A*	Non-refillable aerosol *	
Colour Coating VOC Limit = 3.5 lbs/gal (420 g/L)								
Standoblue® Basecoat	See Price List	10-30%	N/A	19302, 19303, 19304	N/A	420		
Standoblue® Basecoat	See Price List	+0-10% +10-30%	17400	19302, 19303, 19304	N/A	420		
Description	Article #	Mix Ratio	Hardener	Thinner/Additive	Addtl Product	Max Applied VOC (LE) g/L	Remarks	
Clear Coating VOC Limit = 2.1 lbs/gal (250 g/L)								
Standocryl® Clear PFC 20	16211	2:1+15%	PF Hardeners	16215	N/A	250		
Standocryl® Clear PFC 20 w/2K Plasticiser	16211	2:1+15%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.	
Standocryl® Clear PFC 30	16216	2:1+5%	PF Hardeners	16215	N/A	250		
Standocryl® Clear PFC 30 w/2K Plasticiser	16216	2:1+10%	PF Hardeners	16215	+10-15% 15260	250	15260 must be added before hardener.	
Standocryl® Clear PFC Air Dry	16218	4:1 +20%	PF Hardeners	16215	N/A	250		
Standocryl® Clear PFC Air Dry w/2K Plasticiser	16218	4:1 +20%	PF Hardeners	16215	+10% 15260	250	15260 must be added before hardener.	
Uniform Finish Coating VOC Limit = 4.5 lbs/gal (540 g/L)								
Standox® 2k Smart Blend Plus w/PFC 20 (16211)	16174	See TDS 1206 for compliant mixing recommendations					540	
Standox® 2k Smart Blend Plus w/PFC 30 (16216)	16174	See TDS 1206 for compliant mixing recommendations					540	
Standoblue® Color Blend	19310/19311	+5-10%	N/A	19302, 19303, 19304	+5% 18316	540		
Standoblue® Color Blend	19310/19311	+0-5%	N/A	18316	N/A	540		
Standoblue® Basecoat	19310	4:1+20-30%	19310	19302, 19303, 19304	N/A	540		
Standoblue® Basecoat	19310	4:1+20-30%	19310	19302, 19303, 19304	N/A	540		
Standoblue® Basecoat	19310	1:1+10%	19310	Mix 199	N/A	540		
Adhesion Promoter VOC Limit = 7.0 lbs/gal (840 g/L)								
Standoflex® Plastic Primer Silver (Aerosol)	14408	Aerosol	N/A	N/A	N/A	N/A*	Non-refillable aerosol *	
Other Products								
Standox® Additive Blue	16255	See TDS	N/A	N/A	N/A	420		
Standox® Additive Maroon	16256	See TDS	N/A	N/A	N/A	420		
Standox® Additive Magenta	16257	See TDS	N/A	N/A	N/A	420		
Standox® Additive KA679 Bright Red	16679	See TDS	N/A	N/A	N/A	420		

* Non-refillable aerosols are excluded from Automotive Refinish Regulations

** Excluded product from the Automotive Refinish Regulations

For complete product usage and mixing recommendations, see the product specific technical data sheet located on www.standoxna.com.

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