

Transportation Low VOC Chart

For Canadian National Rule
Canada Gazette Part II, Volume 143, No 14



Effective: June 18, 2010

Revised: March 24, 2020

Cleaner VOC Limit 50 g/L (.42 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
105™	Equipment Cleaner	Equipment Cleaner**	-	-	-	650 g/L **
3642S™	Equipment Cleaner	Equipment Cleaner**	-	-	-	764 g/L **
130™	Cleaner	Ready To Use	-	-	-	0 g/L
2310™	Plastic Cleaning Paste	Plastic Cleaning Paste	Ready to Use	-	-	13 g/L
3800S™	Cleaner	Used as a spot cleaner only in a hand-held spray bottle prior to sanding **	-	-	-	780 g/L **
3821S™	Cleaner	Ready To Use	-	-	-	25 g/L
Pretreatment VOC Limit 660 g/L (5.5 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	APPLIED VOC
CF-5717S™	Metal Conditioner		1:2	-	Water	660 g/L
PS4000™	Pretreatment Wipes		Ready to Use	-	-	660 g/L
Adhesion Promoter VOC Limit 840 g/L (7.0 lb/gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
230S™	Adhesion Promoter		+2% by vol.	-	DI Water	840 g/L
830S™	Adhesion Promoter		-	-	-	840 g/L
Uniform Finish Coating or Blender VOC Limit 540 g/L (4.5 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
6650S™	Blender	See TDS for choice of hardener	16:1	15305S™, 15309S™, 294S™	-	540 g/L
790™	Clearcoat Blender	Non-refillable aerosol ⚠	Ready to Use	-	-	⚠
Primer Surfacer VOC Limit 250 g/L (2.1 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
1480S™	Primer		4:1	1481S™ / 1489S™	-	250 g/L
RV400™	Rival™ Urethane Primer		6:1	RV128™	-	250 g/L
Primer Sealer VOC Limit 340 g/L (2.8 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
1380S™	Primer Filler		4:1	194S™	-	340 g/L
92XS	Primer Sealer		2:1	922S™ / 923S™	-	340 g/L
Single Stage Topcoat VOC Limit 420 g/L (3.5 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
QUALITY	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
EA	Imron® Elite Single Stage Topcoat		3:1	194S™	-	420 g/L
EF	Imron® Elite Express Single Stage Topcoat		3:1	196S™	-	420 g/L
EX	Imron® Elite Productive Single Stage Topcoat		3:1	1530XS	-	420 g/L
EZ	Excel™ Pro™ Single Stage Topcoat		3:1	1530XS	-	420 g/L
RV28	Rival™ Single Stage Topcoat		6:1	RV128™	-	420 g/L
RV35	Rival™ Single Stage Topcoat		6:1	RV135™	-	420 g/L
Colour Coating VOC Limit 420 g/L (3.5 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
QUALITY	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
CT	Imron® Basecoat	See TDS for choice of hardener	4:1:12	15305S™, 15309S™, 294S™	66X5S	420 g/L
EB	Imron® Elite Basecoat		3:1	194S™	-	420 g/L
EG	Imron® Elite Express Basecoat		3:1	196S™	-	420 g/L
EW	Imron® Elite Productive Basecoat		3:1	1530XS	-	420 g/L
EK	Excel™ Pro Basecoat		4:1	1530XS	-	420 g/L
EY	Imron® Elite Productive Basecoat		3:1	294S™	-	420 g/L
Clearcoat VOC Limit 250 g/L (2.1 lb/gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
3420S™	Clearcoat		3:1	15309S™	-	250 g/L
8831S™	Clearcoat		3:1	15309S™/15310S™	-	250 g/L
RV500™	Rival™ Polyurethane Clearcoat		6:1	RV128™	-	250 g/L
Other components that may be used, please consult technical data sheet for usage and compliance. This list is not all-inclusive.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
359S™	FEE		-	-	-	-
89S™	Pot Life Extender		-	-	-	-
189S™	Accelerator		-	-	-	-
389S™	Accelerator		-	-	-	-
8989S™	Accelerator		-	-	-	-
19379S™	Application Enhancer		-	-	-	-
VGF70050	Additive		-	-	-	-
V-389S™	Accelerator		-	-	-	-

⚠ Non-refillable aerosol products are excluded from the Automotive Refinishing VOC Regulations

** Excluded Product from the Automotive Refinishing VOC Regulations

*Less Water, Less Exempt

All VOC (LE) values listed are Maximum Ready-to-Spray in pounds per gallon

Hardener = Activator
TDS = Technical Data Sheet