SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2015/830

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product identifier : 1250051142

Product name : Imron® Marine
DP8140
Universal Primer

Product type : Liquid.

Other means of identification : Not available.

Date of issue : **30 January 2020**

Version : 2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component for professional use.

Uses advised against : For industrial use only by trained professionals. Not for sale to or use by consumers.

1.3 Details of the supplier of the safety data sheet

Axalta Coating Systems Germany GmbH & Co. KG
Christbusch 25
DE 42285 Wuppertal
+49 (0)202 529-0

e-mail address of person responsible for this SDS : sds-competence@axalta.com

1.4 Emergency telephone number

Supplier

+(48)-223988029

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 4, H332
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT SE 3, H335
STOT RE 2, H373
Aquatic Chronic 3, H412

SECTION 2: Hazards identification

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Ingredients of unknown toxicity : 17.5 percent of the mixture consists of component(s) of unknown acute oral toxicity
22.5 percent of the mixture consists of component(s) of unknown acute dermal toxicity
40 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

Ingredients of unknown ecotoxicity : Contains 52.5 % of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :

Signal word : Warning

Contains : BISPHENOL A/EPICHLOROHYDRIN POLY MN 700 -1200 G/MOL
xylene
BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW
4-methylpentan-2-one
Naphtha (petroleum), hydrodesulfurized heavy

Hazard statements : H226 - Flammable liquid and vapour.
H332 - Harmful if inhaled.
H319 - Causes serious eye irritation.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H335 - May cause respiratory irritation.
H373 - May cause damage to organs through prolonged or repeated exposure.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear protective clothing. Wear eye or face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273 - Avoid release to the environment.
P260 - Do not breathe vapour.

Response : P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

Storage : P405 - Store locked up.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

Supplemental label elements (CEPE) :

SECTION 2: Hazards identification

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

The mixture may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
BISPHENOL A/ EPICHLOROHYDRIN POLY MN 700 -1200 G/MOL	CAS: 25036-25-3	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	[1] [2]
2-butoxyethanol	REACH #: 01-2119475108-36 EC: 203-905-0 CAS: 111-76-2	≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1] [2]
BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW	CAS: 25068-38-6	≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
PROPANOL, 1(OR 2)-ETHOXY-	REACH #: 01-2119462792-32 CAS: 1569-02-4	≤10	Flam. Liq. 3, H226 Eye Irrit. 2, H319 STOT SE 3, H336	[1]
4-methylpentan-2-one	REACH #: 01-2119473980-30 EC: 203-550-1 CAS: 108-10-1	≤10	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 EUH066	[1] [2]
Naphtha (petroleum), hydrodesulfurized heavy	REACH #: 01-2119458049-33 EC: 265-185-4 CAS: 64742-82-1	≤3	Flam. Liq. 3, H226 STOT SE 3, H336 STOT RE 1, H372 Asp. Tox. 1, H304	[1] [2]

SECTION 3: Composition/information on ingredients

ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4	≤2.4	EUH066 Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
methanol	REACH #: 01-2119433307-44 CAS: 67-56-1	≤0.87	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 STOT SE 1, H370 (oral) STOT SE 1, H370 (inhalation) **See Section 16 for the full text of the H statements declared above.**	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit
[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
[5] Substance of equivalent concern
[6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

General : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.
Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.
If splashed in the eyes, the liquid may cause irritation and reversible damage.
Ingestion may cause nausea, diarrhea and vomiting.
This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains BISPHENOL A/EPICHLOROHYDRIN POLY MN 700 -1200 G/MOL, BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Recommended: alcohol-resistant foam, CO_2, powders, water spray.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

Hazardous combustion products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

Special protective actions for fire-fighters : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

SECTION 5: Firefighting measures

Special protective equipment for fire-fighters : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.
In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.
Operators should wear antistatic footwear and clothing and floors should be of the conducting type.
Keep away from heat, sparks and flame. No sparking tools should be used.
Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
Put on appropriate personal protective equipment (see Section 8).
Never use pressure to empty. Container is not a pressure vessel.
Always keep in containers made from the same material as the original one.
Comply with the health and safety at work laws.
Do not allow to enter drains or watercourses.
Information on fire and explosion protection
Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidising agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store between the following temperatures: 0 to 40°C (32 to 104°F). Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	CAS no.	Exposure limit values
xylene	1330-20-7	**Regulation of the Minister of Family, Labor and Social Policy of 12 June 2018, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (J of Laws 2018, item 1286) (Poland, 11/2017).** TWA: 100 mg/m³ 8 hours.
2-butoxyethanol	111-76-2	**Regulation of the Minister of Family, Labor and Social Policy of 12 June 2018, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (J of Laws 2018, item 1286) (Poland, 11/2017).** TWA: 98 mg/m³ 8 hours. STEL: 200 mg/m³ 15 minutes.
4-methylpentan-2-one	108-10-1	**Regulation of the Minister of Family, Labor and Social Policy of 12 June 2018, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (J of Laws 2018, item 1286) (Poland, 11/2017).** TWA: 83 mg/m³ 8 hours. STEL: 200 mg/m³ 15 minutes.
Naphtha (petroleum), hydrodesulfurized heavy	64742-82-1	**Regulation of the Minister of Family, Labor and Social Policy of 12 June 2018, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (J of Laws 2018, item 1286) (Poland, 11/2017).** TWA: 300 mg/m³ 8 hours. STEL: 900 mg/m³ 15 minutes.
ethylbenzene	100-41-4	**Regulation of the Minister of Family, Labor and**

SECTION 8: Exposure controls/personal protection

		Social Policy of 12 June 2018, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (J of Laws 2018, item 1286) (Poland, 11/2017). TWA: 200 mg/m³ 8 hours. STEL: 400 mg/m³ 15 minutes.
methanol	67-56-1	**Regulation of the Minister of Family, Labor and Social Policy of 12 June 2018, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (J of Laws 2018, item 1286) (Poland, 11/2017).** TWA: 100 mg/m³ 8 hours. STEL: 300 mg/m³ 15 minutes.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
xylene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	14.8 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	108 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	289 mg/m³	Workers	Local
	DNEL	Short term Inhalation	289 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	50.17 ppm	Workers	Systemic
	DNEL	Long term Dermal	3182 mg/ kg bw/day	Workers	Systemic
2-butoxyethanol	DNEL	Long term Oral	6.3 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	26.7 mg/ kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	59 mg/m³	General population	Systemic
	DNEL	Long term Dermal	75 mg/kg	General	Systemic

SECTION 8: Exposure controls/personal protection

			bw/day	population	
	DNEL	Short term Dermal	89 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	89 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	98 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	147 mg/m³	General population	Local
	DNEL	Short term Inhalation	246 mg/m³	Workers	Local
	DNEL	Short term Inhalation	426 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	1091 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	20 ppm	Workers	Systemic
BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW	DNEL	Short term Oral	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	3.571 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.571 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	12.25 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	12.25 mg/m³	Workers	Systemic
PROPANOL, 1(OR 2)-ETHOXY-	DNEL	Long term Oral	14 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	44.3 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	74 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	127 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	211 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	300 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	500 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	50 ppm	Workers	Systemic
4-methylpentan-2-one	DNEL	Long term Oral	4.2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4.2 mg/kg bw/day	General population	Systemic

SECTION 8: Exposure controls/personal protection

	DNEL	Long term Dermal	11.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	14.7 mg/m³	General population	Local
	DNEL	Long term Inhalation	14.7 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	83 mg/m³	Workers	Local
	DNEL	Long term Inhalation	83 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	155.2 mg/m³	General population	Local
	DNEL	Short term Inhalation	155.2 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	208 mg/m³	Workers	Local
	DNEL	Short term Inhalation	208 mg/m³	Workers	Systemic
Naphtha (petroleum), hydrodesulfurized heavy	DNEL	Long term Inhalation	59.8 ppm	Workers	Systemic
	DNEL	Long term Inhalation	44 mg/kg	Workers	Systemic
ethylbenzene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
	DMEL	Long term Inhalation	442 mg/m³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	17.73 ppm	Workers	Systemic
methanol	DNEL	Short term Dermal	8 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	50 mg/m³	General population	Local
	DNEL	Long term Inhalation	50 mg/m³	General population	Local
	DNEL	Short term Inhalation	50 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	50 mg/m³	General population	Systemic
	DNEL	Short term	260 mg/m³	Workers	Local

SECTION 8: Exposure controls/personal protection

		Inhalation			
	DNEL	Long term Inhalation	260 mg/m³	Workers	Local
	DNEL	Short term Inhalation	260 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	260 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	196 ppm	Workers	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
2-butoxyethanol	Sewage Treatment Plant	463 mg/l	-
	Soil	2.8 mg/kg	-
	Sediment	3.46 mg/kg	-
	Marine water	0.88 mg/l	-
	Fresh water	8.8 mg/l	-
4-methylpentan-2-one	Marine water	0.06 mg/l	-
	Fresh water	0.6 mg/l	-
	Sediment	8.27 mg/kg	-
ethylbenzene	Sewage Treatment Plant	9.6 mg/l	-
	Marine water	0.01 mg/l	-
	Fresh water	0.1 mg/l	-
	Soil	2.68 mg/kg	-
	Sediment	1.37 mg/kg	-
methanol	Sewage Treatment Plant	100 mg/l	-
	Soil	100 mg/kg	-
	Sediment	7.7 mg/kg	-
	Marine water	2.08 mg/l	-
	Fresh water	20.8 mg/l	-

8.2 Exposure controls

Appropriate engineering controls : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Use safety eyewear designed to protect against splash of liquids.

Skin protection

Body protection : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.

SECTION 8: Exposure controls/personal protection

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

Environmental exposure controls : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Grey.

Odour : Not available.

Odour threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not applicable.

Initial boiling point and boiling range : Not applicable.

Flash point : Closed cup: 32°C

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive (flammable) limits : Not available.

Vapour pressure : 0 kPa [room temperature]

Vapour density : 0 [Air = 1]

Relative density : 1.24 g/cm³

Solubility(ies) : Soluble in the following materials: cold water.

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : 201°C

Decomposition temperature : Not applicable.

Viscosity : Dynamic (room temperature): >502 mPa·s
Kinematic (room temperature): >4.05 cm^2/s

Explosive properties : Not available.

Oxidising properties : Not available.

Weight volatiles : 39.5 % (w/w)

VOC content : **39.5 % (w/w)**

9.2 Other information

Solubility in water : Not available.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Not applicable

SECTION 11: Toxicological information

11.1 Information on toxicological effects

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.
Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.
If splashed in the eyes, the liquid may cause irritation and reversible damage.
Ingestion may cause nausea, diarrhea and vomiting.
This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitiser and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains BISPHENOL A/EPICHLOROHYDRIN POLY MN 700 -1200 G/MOL, BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW. May produce an allergic reaction.

Acute toxicity

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
2-butoxyethanol	LD50 Dermal	Rat	2010 mg/kg	-
	LD50 Oral	Rat	917 mg/kg	-
PROPANOL, 1(OR 2)-ETHOXY-	LD50 Dermal	Rabbit	8100 mg/kg	-
	LD50 Oral	Rat	4400 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapour	Rat	16.4 mg/l	4 hours
	LD50 Oral	Rat	2080 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
methanol	LC50 Inhalation Gas.	Rat	145000 ppm	1 hours
	LC50 Inhalation Gas.	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Imron® Marine DP8140 Universal Primer	6260	3503.4	20000	48.2	N/A
xylene	4300	1100	5000	N/A	N/A
2-butoxyethanol	917	1100	N/A	11	N/A
PROPANOL, 1(OR 2)-ETHOXY-	4400	8100	N/A	N/A	N/A
4-methylpentan-2-one	2080	N/A	N/A	16.4	N/A
ethylbenzene	3500	N/A	N/A	11	N/A
methanol	100	300	64000	3	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-
2-butoxyethanol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-

SECTION 11: Toxicological information

PROPANOL, 1(OR 2)-ETHOXY-	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
4-methylpentan-2-one	Eyes - Moderate irritant	Rabbit	-	24 hours 100 microliters	-
	Eyes - Severe irritant	Rabbit	-	40 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
ethylbenzene	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-

Conclusion/Summary : Not available.

Sensitisation

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	Not applicable.	Respiratory tract irritation
PROPANOL, 1(OR 2)-ETHOXY-	Category 3	Not applicable.	Narcotic effects
4-methylpentan-2-one	Category 3	Not applicable.	Respiratory tract irritation
Naphtha (petroleum), hydrodesulfurized heavy	Category 3	Not applicable.	Narcotic effects
methanol	Category 1	Oral	Not determined
		Inhalation	Not determined

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Naphtha (petroleum), hydrodesulfurized heavy	Category 1	Not determined	Not determined
ethylbenzene	Category 2	Not determined	Not determined

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Naphtha (petroleum), hydrodesulfurized heavy	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

Product/ingredient name	Result	Species	Exposure
xylene	EC50 3.82 mg/l	Crustaceans - Penaeus monodon	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
2-butoxyethanol	Acute EC50 >1000 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 800000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 1250000 µg/l Marine water	Fish - Menidia beryllina	96 hours
BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW	EC50 11 mg/l	Algae	72 hours
	EC50 1.8 mg/l	Daphnia	48 hours
	LC50 2 mg/l	Fish	96 hours
4-methylpentan-2-one	Acute LC50 505000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 78 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 168 mg/l Fresh water	Fish - Pimephales promelas - Embryo	33 days
ethylbenzene	Acute LC50 13.3 mg/l Marine water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute LC50 13.9 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
methanol	Acute EC50 16.912 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute LC50 2500000 µg/l Marine water	Crustaceans - Crangon crangon - Adult	48 hours
	Acute LC50 3289 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 290 mg/l Fresh water	Fish - Danio rerio - Egg	96 hours
	Chronic NOEC 9.96 mg/l Marine water	Algae - Ulva pertusa	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
xylene	OECD 301 F	90 % - 28 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily

12.3 Bioaccumulative potential

SECTION 12: Ecological information

Product/ingredient name	$LogP_{ow}$	BCF	Potential
xylene	3.12	8.1 to 25.9	low
2-butoxyethanol	0.81	-	low
BISPHENOL-EPICHLOROHYDRIN TYPE POLYMER <700MW	2.64 to 3.78	31	low
PROPANOL, 1(OR 2)-ETHOXY-	0.3	-	low
4-methylpentan-2-one	1.9	-	low
Naphtha (petroleum), hydrodesulfurized heavy	-	10 to 2500	high
ethylbenzene	3.6	-	low
methanol	-0.77	<10	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

Disposal considerations : Do not allow to enter drains or watercourses.
Dispose of according to all federal, state and local applicable regulations.
If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.
For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

SECTION 13: Disposal considerations

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal considerations : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers.
Empty containers must be scrapped or reconditioned.
Dispose of containers contaminated by the product in accordance with local or national legal provisions.

Type of packaging	European waste catalogue (EWC)	
CEPE Paint Guidelines	15 01 10*	packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.

Additional information

ADR/RID : **Tunnel code** (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not applicable.

SECTION 14: Transport information

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

Other EU regulations

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

CEPE code : 1

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

SECTION 16: Other information

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method
STOT RE 2, H373	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H370 (inhalation)	Causes damage to organs if inhaled.
H370 (oral)	Causes damage to organs if swallowed.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 3, H301	ACUTE TOXICITY (oral) - Category 3
Acute Tox. 3, H311	ACUTE TOXICITY (dermal) - Category 3
Acute Tox. 3, H331	ACUTE TOXICITY (inhalation) - Category 3
Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3, H412	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
STOT RE 1, H372	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

SECTION 16: Other information

STOT SE 1, H370 (inhalation)	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (inhalation) - Category 1
STOT SE 1, H370 (oral)	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (oral) - Category 1
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

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Product stewardship and regulatory compliance.

Notice to reader

This product is intended for industrial use only.

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