

New Part WOW Process - Metal

Speed-TEC System



STEP 1: Clean and inspect panel. Use Permaloid® Silicone Remover 7010 and Audurra Degreasing Cloth.



STEP 2: If required, sand with Audurra Premium Sanding Disc C to remove imperfections in e-coat. If there are no imperfections, go to step 3.



STEP 3: Scuff sand entire panel with Audurra Fleece Pad very fine (red)*.



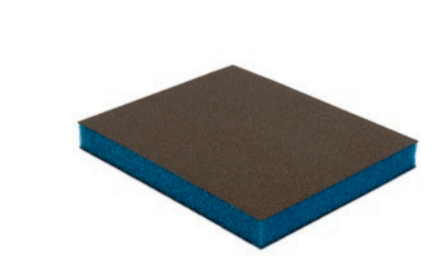
STEP 4: Clean panel thoroughly. Use Permaloid® Silicone Remover 7010 and Audurra Degreasing Cloth.



STEP 5: If required prime bare metal sand through areas by using Priomat® Reactive Pretreatment Wipes 4000. Flash off. Apply Permasolid® HS Wet-on-Wet Speed Surfacers 5550. Flash off.



STEP 6: If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



*Due to the wide variety of electrocoats present on the market, its quality can differ a lot. For this reason preferably scuff sand the e-coat. Follow relevant Spies Hecker product TDS's.

This New Part WOW Process for Metal has been performed using products from the Spies Hecker product range.



Spies Hecker – simply closer.

