

New Part WOW Process - Plastic

Speed-TEC System



STEP 1: New exterior common plastic car parts, tempering 60 min./60-65°C. Depending on the heat resistance of the plastic or plastic-blend, suitable support must be used for the add-on parts to avoid deformation.



STEP 2: First cleaning use an Audurra Fleece Pad ultra fine soaked in Permaloid® Silicone Remover 7010.



STEP 3: Final cleaning use a cloth moistened with Permaloid® Silicone Remover 7010. Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often. Never use dirty cloths. Remove thoroughly all traces of release agents!



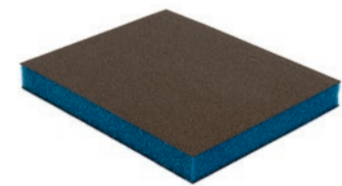
STEP 4: Tack rag and blow with stat gun.



STEP 5: Apply Priomat® Elastic Primer 3304 transparent. After flash off apply Permasolid® HS Wet-on-Wet Speed Surfer 5550 elastified with Permasolid® Elastic Additive 9050. Flash off.



STEP 6: If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



Follow the particular OEM process/guidance on bumper repair. Pay attention to the film build limitations/sensor requirements. Follow relevant Spies Hecker TDS's. For detailed information regarding suitable plastic substrates please refer to the Spies Hecker Plastic Painting System TDS = SHPlasticSystem.

This New Part WOW Process-Plastic has been performed using products from the Spies Hecker product range.



Spies Hecker – simply closer.

