

# New Part WOW Process - Plastic

## Ultra Performance Energy System



**STEP 1:** New exterior common plastic car parts, tempering 60 min./60-65°C. Depending on the heat resistance of the plastic or plastic-blend, suitable support must be used for the add-on parts to avoid deformation.



**STEP 2:** First cleaning use an Audurra Fleece Pad ultra fine soaked in 3871S Plastic Prepclean.



**STEP 3:** Final cleaning use a cloth moistened with 3950S Anti-Static Degreaser. Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Never use dirty cloths. Remove thoroughly all traces of release agents!



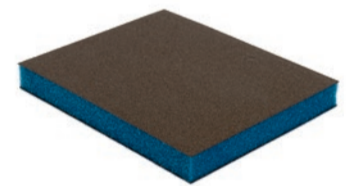
**STEP 4:** Tack rag and blow with stat gun.



**STEP 5:** Apply 800R Plastic Adhesion Promotor. After flash off apply NS208x Ultra Performance Non-Sanding Surfacer elastified with AZ9405 Elastic Additive. Flash off.



**STEP 6:** If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



Follow the particular OEM process/guidance on bumper repair. Pay attention on the film build limitations/sensor requirements. Follow relevant Cromax product TDS's. For detailed information regarding suitable plastic substrates, please refer to the Cromax Plastic Painting System TDS - CXPlasticSystem.

This New Part WOW Process-Plastic has been performed with products out of the Cromax product range.