

# New Part WOW Process - Metal

## Ultra Performance Energy System



**STEP 1:** Clean and inspect panel. Use 3919S Prepsol and Audurra Degreasing Cloth.



**STEP 2:** If required, sand with Audurra Premium Sanding Disc C to remove imperfections in e-coat. If there are no imperfections or damage, go to step 3.



**STEP 3:** Scuff sand entire panel with Audurra Fleece Pad very fine (red)\*.



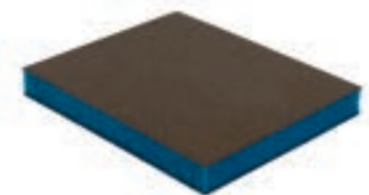
**STEP 4:** Clean panel thoroughly. Use 3920S Degreaser and Audurra Degreasing Cloth.



**STEP 5:** If required prime bare metal sand through areas by using PS1800 Metal Pretreatment Wipes. Flash off. Apply NS208x Ultra Performance Non-Sanding Surfacer. Flash off.



**STEP 6:** If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



\*Due to the wide variety of electrocoats present on the market, its quality can differ a lot. For this reason preferably scuff sand the e-coat. Follow relevant Cromax product TDS's

This New Part WOW Process for Metal has been performed with products out of the Cromax product range.