



## Audurra Electric Random Orbital Sander



Product variant	Article no.	Packaging
Ø150mm, 5,0mm orbit	D15365000	1 piece
Ø150mm, 2,5mm orbit	D15365001	1 piece

- Quiet, smooth and brushless motor 230V, 350W max.
- 7-Step Speed Control
- Significant energy cost savings vs. pneumatic sander
- Closed construction design prevents dust from fouling the motor, extending the motor life
- Integrated Downforce Overload System
- Low maintenance, long runtime and long lifespan
- Dual channels maximize dust extraction
- Hand wrist ergonomic design provides greater balance and comfort

### An Electric Random Orbital Sander for professionals!

**Maximum Speed Function:** The Electric Random Orbital Sander has Seven preset Maximum Speeds (4,000, 5,000, 6,000, 7,000, 8,000, 9,000 and 10,000/min (RPM)). The Maximum Speed can be changed at any time while the Sander is running or when it is stopped. Any setting for the Maximum Speed will be stored while the Power is turned "OFF".

**Advantages over pneumatic sanders:** The Audurra Electric Random Orbital Sander is significantly more quiet than pneumatic sanders. Using electric sanders reduces the noise level in the entire body-shop, making a more comfortable working environment for the employees. Electric sanders also lower energy costs by not consuming expensive compressed air.

**Long lifespan:** Closed construction design prevents dust from fouling the motor, extending the motor life.

The Audurra Electric Random Orbital Sander has two systems to protect the motor and circuit board from overloading and overheating.

**Downforce Overload System:** The sander is able to monitor and maintain the preset Maximum Speed as user downforce increases or decreases during use. During periods of overly high user downforce, the Sander will flash the LED on the back of the tool from Green to Red and cause the motor to slow slightly as a warning to the user. Continuous downforce should be no greater than approximately 5Kg (11 lb.). If the user continues with overly high downforce, the Sander will change the LED to solid Red and stop.

**Temperature Overheat System:** The sander has the ability to monitor temperature of the internal electronic systems and can shut the tool down when temperature reach damaging levels.

**Scope of delivery:**

- 1 x Random Orbital Sander
- 1 x Hose-end adapter 1in/28mm
- 1 x Pad Wrench 24mm
- 3 x Hose clamps



The Audurra Electric Random Orbital Sander is equipped with a vibration absorbing “comfort grip” which reduces hand fatigue.

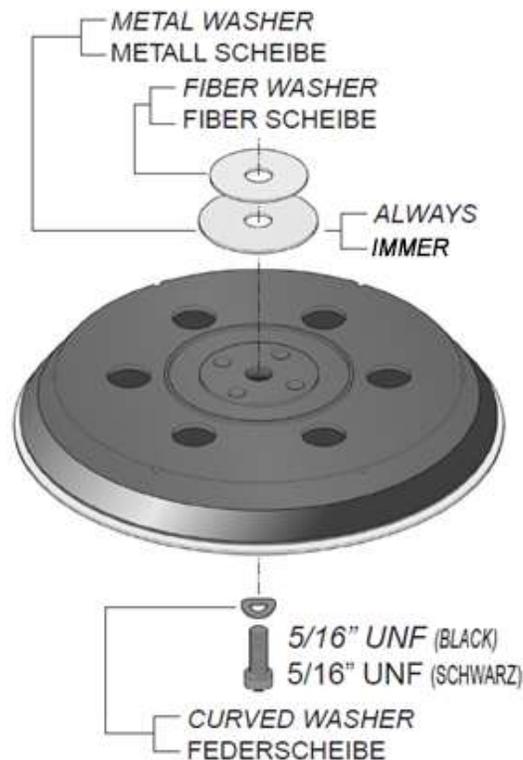
**Recommended in combination with:**

Description	Article-no.	Diameter	Hole pattern	Packaging	Picture
Audurra Backing Pad	D15352406	Ø 150 mm	Multi-hole	1 piece	

The Audurra Backing Pad will be delivered with: Multifix 5/16" installation kit (consistent with the Audurra Random Orbital Sanders) and M8 adapter and installation instruction.

*ALL 5/16" UNF ORBITAL SANDERS*

*ALLE 5/16" UNF EXZENTERSCHLEIFER*



There is no backing pad included in the scope of delivery of the Audurra Random Orbital Sanders. These machines can be used with every established undamaged backing pad. This has no impact on warranty issued and increases flexibility.

**The new Audurra premium abrasives system:**



**A B C D E**

**Removal of paint  
Levelling body filler**

[corresponds to grit size  
100 – 150]

**Finishing body filler**

[corresponds to grit size  
180 – 240]

**Levelling primer filler  
Keying e-coat**

[corresponds to grit size  
280 – 360]

**Finishing primer filler**

[corresponds to grit size  
500 – 600]

**Keying blending area**

[corresponds to grit size  
800 – 1000]



The **Audurra electric random orbital sander with 5.0mm orbit (D15365000)** is the ideal general use sander for the entire sanding process. In combination with the Audurra premium sanding discs A, B, C, D and E excellent sanding results could be realized. For an even more precise result while finishing (P400 and finer) Axalta recommends the **Audurra electric random orbital sander with 2.5mm orbit (D15365001)** in combination with the Audurra premium sanding discs D and E.

## Service partner

Becker Import GmbH  
Spielburgweg 17  
41844 Wegberg  
Germany

Contact person: Mrs. Zacherl  
Janine.Zacherl@wibeco.de  
Phone: +49 2434 92559 16  
Fax: +49 2434 92559 29  
Mo-Fr.: 7.30 am - 04.00 pm

For service-related reshipments of an Audurra electric random orbital sander please use the template „Service request Audurra electric random orbital sander“ and enclose it to the shipment.



# Service request Audurra electric random orbital sander

## Reshipment to:

(please enter recipient)

Your Axalta contact: \_\_\_\_\_

Company: \_\_\_\_\_ Zip-code: \_\_\_\_\_

Street: \_\_\_\_\_ City: \_\_\_\_\_

Country: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Email: \_\_\_\_\_ Contact: \_\_\_\_\_

## Sander:

(please complete a separate template for each machine)

Article:  D15365000 Audurra electric random orbital sander / 150mm / 5.0mm

D15365001 Audurra electric random orbital sander / 150mm / 2.5mm

Serial number: \_\_\_\_\_

**Defect description:** (please tick off the defect category below and provide a short additional problem description afterwards)

mechanical issues

breakage, deformation

electrical issues

heat development

noise / sound

vibration

miscellaneous: \_\_\_\_\_

Problem description: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Warranty terms will be checked by Becker Import GmbH. Within the warranty period usually a replacement with a new sander will take place (\*), otherwise you will be contacted.

*(\*) depending on the age of the returned sander a replacement with a rebuilt sander could take place.*

Duration for service and readiness for shipment **after goods receipt at Becker Import GmbH:**  
5-8 working days

In case of service-related questions please contact:

Janine.Zacherl@wibeco.de  
Phone: +49 2434 92559 16  
Fax: +49 2434 92559 29  
Mo-Fr.: 7.30 am - 04.00 pm

Please send the defective sander to:

Becker Import GmbH  
Att.: Mrs. Zacherl  
Spielburgweg 17  
41844 Wegberg  
Germany

