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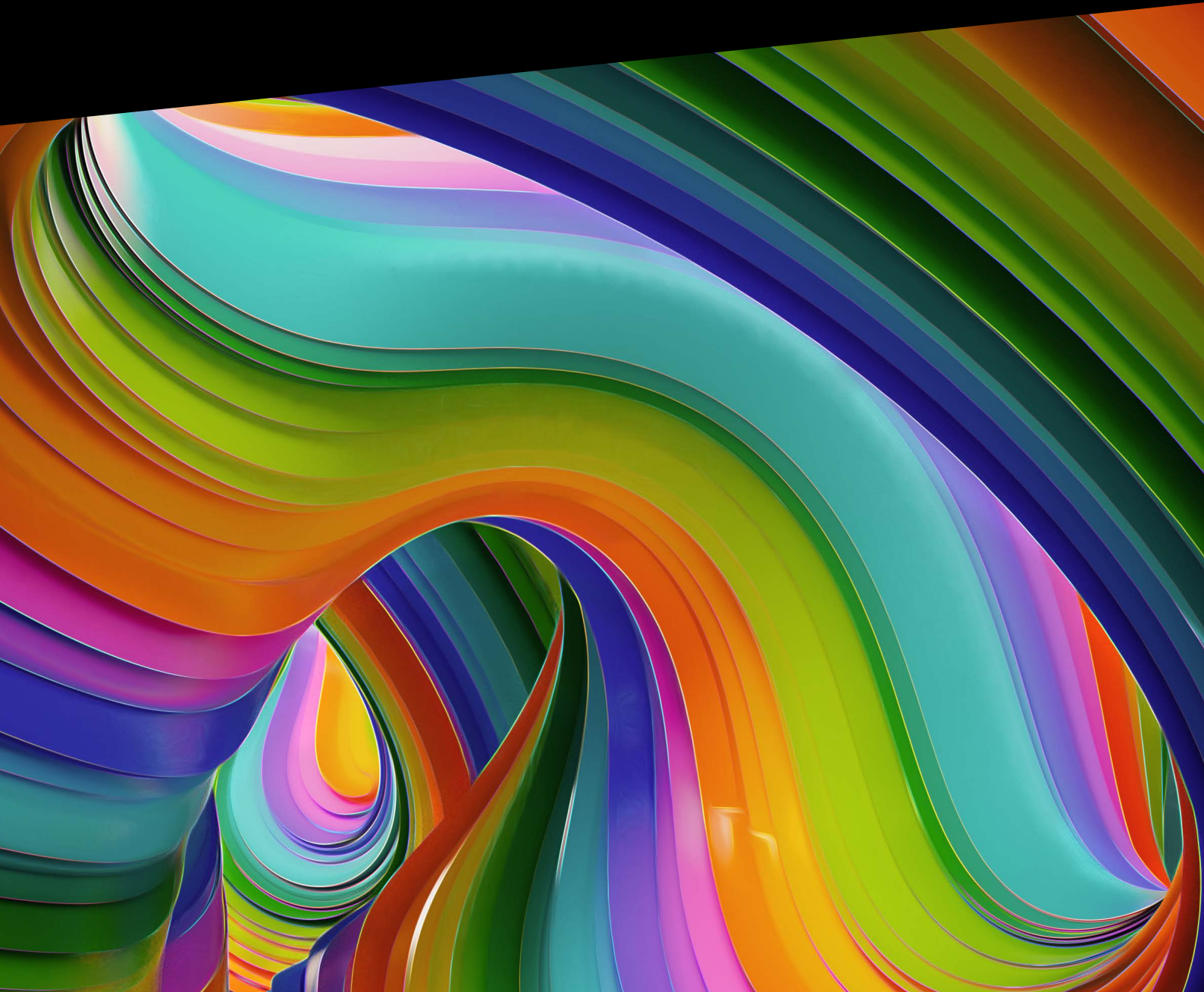




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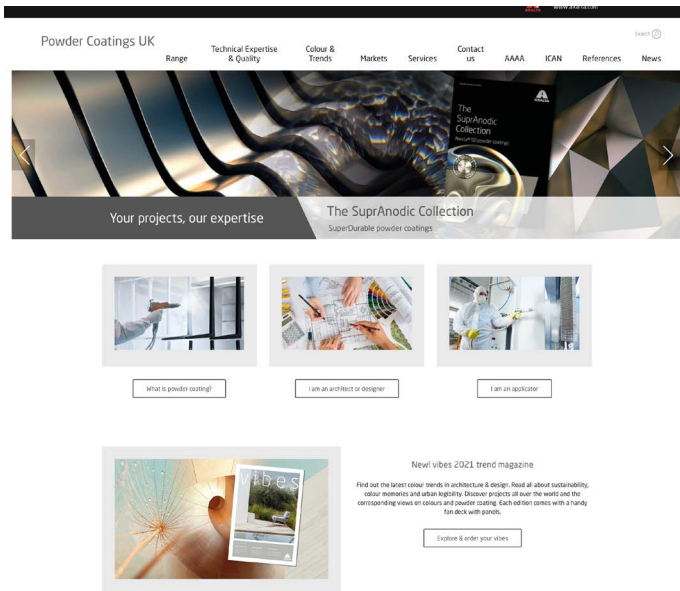
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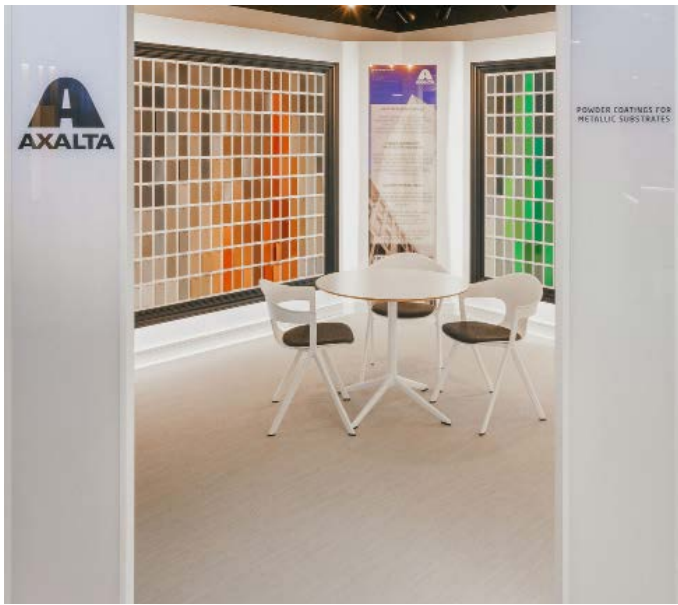
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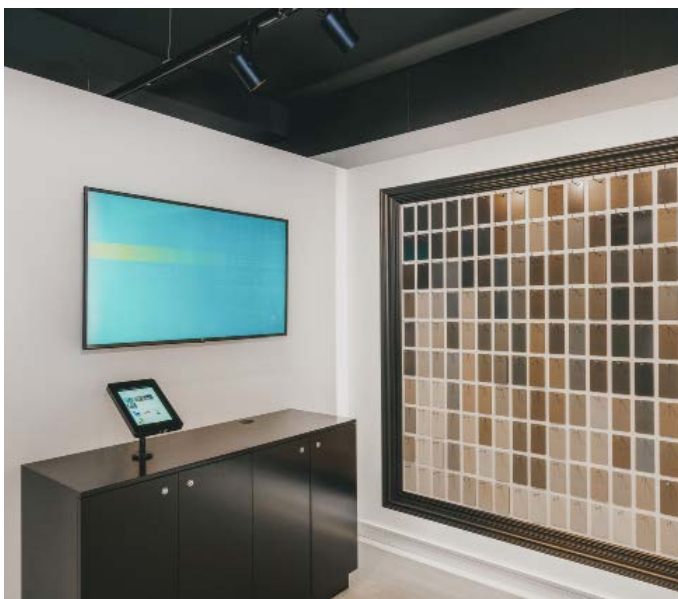
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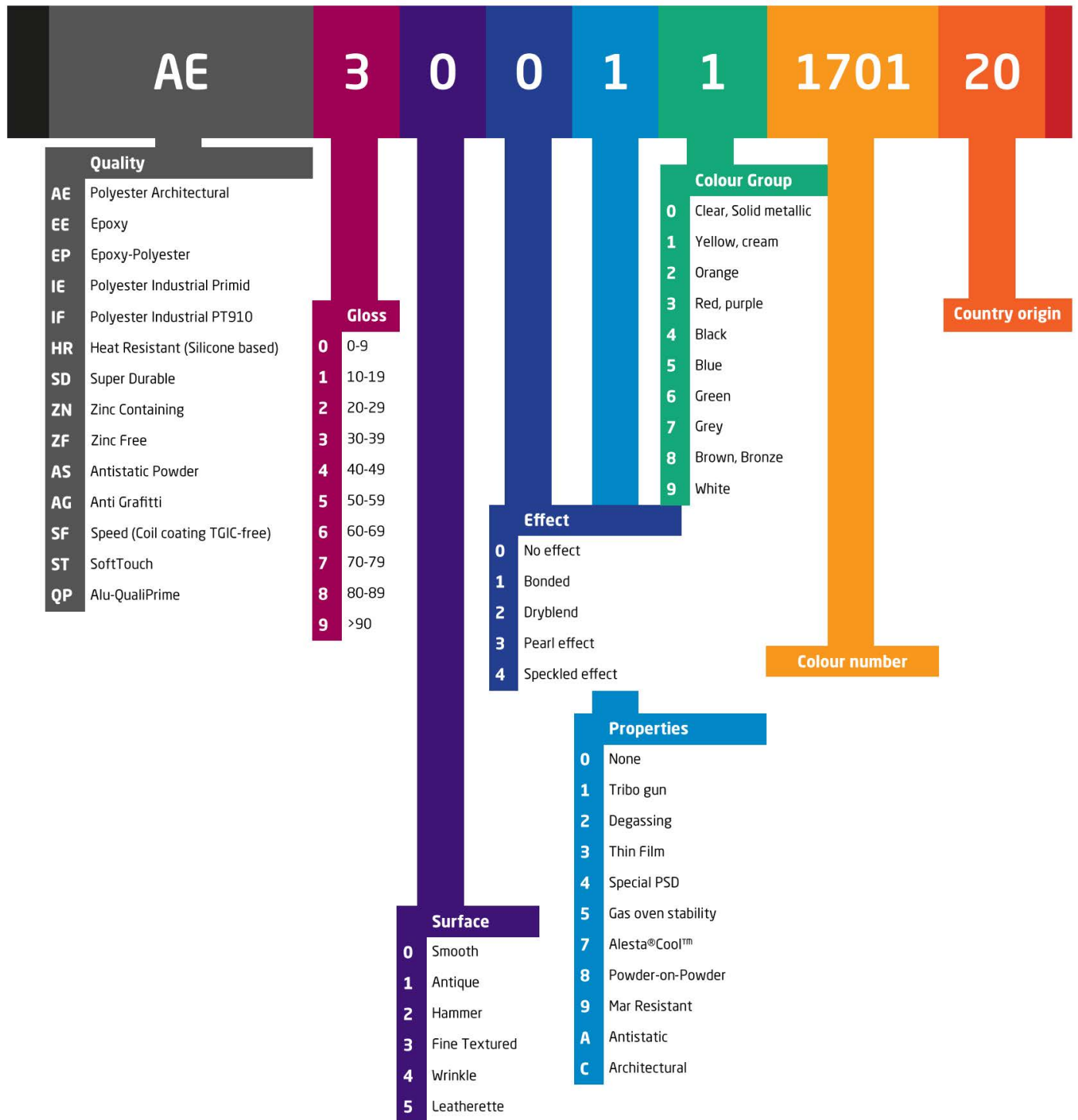
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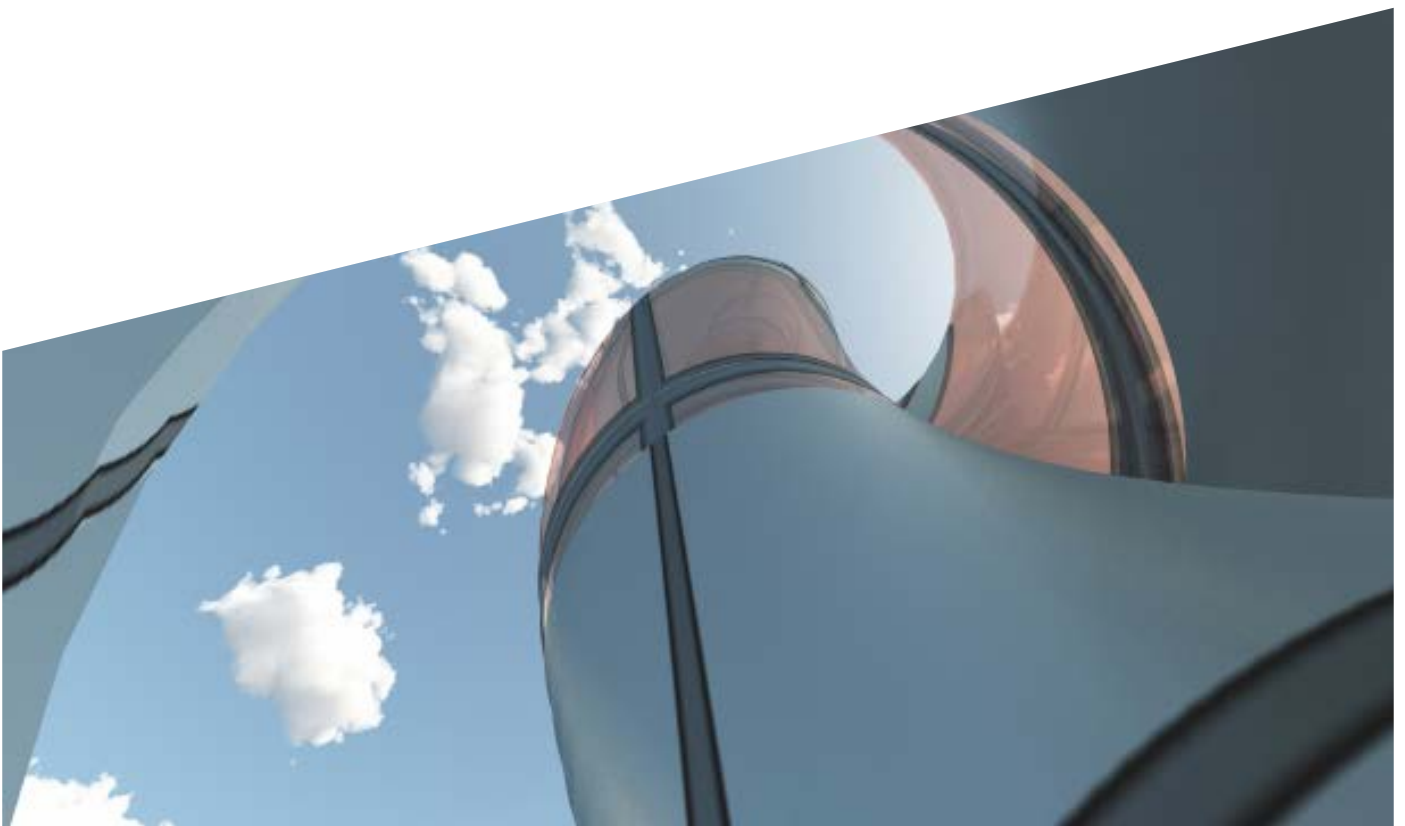
Our product code explained



Architectural powder coatings

RAL based ranges

Colour collections



RAL overview

Alesta® AP - Architectural Polyester



RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 1000	Green Beige	AE30011100020*	AE70011100020**	AE80011100020***	
RAL 1001	Beige	AE30011100120*	AE70011960425**	AE80011100120***	AE03051100120***
RAL 1002	Sand Yellow	AE30011100220*	AE70011960525**	AE80011100220***	
RAL 1003	Signal Yellow	AE30011100320*	AE70011440025*	AE80001003123*	AE03051100320***
RAL 1004	Golden Yellow	AE30011100420**	AE70011670125**	AE80011100420*	AE03051100420***
RAL 1005	Honey Yellow	AE30011100520**	AE70011770125**	AE80011100520***	
RAL 1006	Corn Yellow	AE30011100620***	AE70011100620**	AE80011100620***	
RAL 1007	Daffodil Yellow	AE30011100720**	AE70011810125**	AE80001000623*	
RAL 1011	Brown Beige	AE300C1101120*	AE70018260125**	AE80011101120***	AE03051101120***
RAL 1012	Lemon Yellow		AE70011101220**	AE80011101220***	
RAL 1013	Oyster White	AE30011101320*	AE70019420225**	AE80011101320*	AE03051101320***
RAL 1014	Ivory	AE30011101420*	AE70011960625**	AE80011101420***	AE03051101420***
RAL 1015	Light Ivory	AE30011101520*	AE70019920125*	AE80011101520*	AE03051101520*
RAL 1016	Sulfur Yellow	AE30011101620*	AE70011100225*	AE80011101620*	AE03051101620***
RAL 1017	Saffron Yellow	AE300C1101720***	AE70011101720**	AE80011101720***	
RAL 1018	Zinc Yellow	AE30011101820*	AE70011200125*	AE80001001523*	AE03051101820***
RAL 1019	Grey Beige	AE30011101920*	AE70018360425**	AE80011101920***	AE03051101920***
RAL 1020	Olive Yellow	AE30011102020*	AE70011102020**	AE80011102020***	
RAL 1021	Rape Yellow	AE300C1102120*	AE70011400125**	AE80001001823*	AE03051102120***
RAL 1023	Traffic Yellow	AE300C1102320*	AE70011360325**	AE80011102320*	AE03051102320***
RAL 1024	Ochre Yellow	AE300C1102420***	AE70011102420**	AE80011102420***	
RAL 1027	Curry Yellow		AE70011102720**	AE80011102720***	
RAL 1028	Melon Yellow	AE30011102820***	AE70011102820**	AE80001002023*	AE03051102820***
RAL 1032	Broom Yellow	AE30011103220**	AE70011103220**	AE80011103220*	AE03051103220***
RAL 1033	Dahlia Yellow	AE30011103320*	AE70011610125**	AE80011103320*	

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 1034	Pastel Yellow	AE30011103420**	AE70011103420**	AE80011103420***	
RAL 1037	Sun Yellow		AE70011103720*		
RAL 2000	Yellow Orange	AE30012200020***	AE70012220125**	AE80002000123***	AE03052200020***
RAL 2001	Red Orange	AE30012200120*	AE70012200120**	AE80012200120***	AE03052200120***
RAL 2002	Vermilion	AE30012200220*	AE70012900425**	AE80012200220*	AE03052200220***
RAL 2003	Pastel Orange	AE300C2200320*	AE70012200320**	AE80012200320***	AE03052200320***
RAL 2004	Pure Orange	AE30012200420*	AE70012700125**	AE80002000423*	AE03052200420***
RAL 2008	Bright Red Orange	AE30012200820***	AE70012260225**	AE80012200820*	AE03052200820***
RAL 2009	Traffic Orange	AE30012200920*	AE70012600125**	AE80002000723*	AE03052200920***
RAL 2010	Signal Orange	AE30012201020*	AE70012201020**	AE80012201020***	AE03052201020***
RAL 2011	Deep Orange	AE300C2201120*		AE80012201120*	AE03052201120***
RAL 2012	Salmon Orange		AE70012201220**	AE80012201220***	
RAL 3000	Flame Red	AE30013300020*	AE70013280125**	AE80003000223*	AE03053300020***
RAL 3001	Signal Red	AE30013300120*	AE70013300120**	AE80013300120*	AE03053300120***
RAL 3002	Carmine Red	AE30013300220***	AE70013300220**	AE80013300220*	AE03053300220***
RAL 3003	Ruby Red	AE30013300320*	AE70013500125**	AE80013300320*	AE03053300320***
RAL 3004	Purple Red	AE30013300420*	AE70013720125***	AE80013300420*	AE03053300420***
RAL 3005	Wine Red	AE30013300520*	AE70013860325**	AE80013300520***	AE03053300520***
RAL 3007	Black Red	AE30013300720*	AE70013300720**	AE80013300720***	AE03053300720***
RAL 3009	Oxide Red	AE30013300920*	AE70018400225**	AE80013300920***	AE03053300920***
RAL 3011	Brown Red	AE30013301120*	AE70013580125**	AE80013301120***	AE03053301120***
RAL 3012	Beige Red	AE30013301220***	AE70013301220**	AE80013301220***	AE03053301220***
RAL 3013	Tomato Red	AE300C3301320*	AE70013301320**	AE80013301320***	AE03053301320***
RAL 3014	Antique Pink	AE30013301420*	AE70013301420**	AE80013301420***	
RAL 3015	Light Pink	AE300C3301520**	AE70013301520**	AE80013301520*	
RAL 3016	Coral Red	AE30013301620*	AE70013301620**	AE80013301620***	AE03053301620***
RAL 3017	Rose	AE30013301720**	AE70013301720**	AE80013301720***	
RAL 3018	Strawberry Red	AE300C3301820**	AE70013301820**	AE80013301820***	AE03053301820***
RAL 3020	Traffic Red	AE30013302020*	AE70013120325**	AE80003001123*	AE03053302020*
RAL 3022	Salmon Pink	AE300C3302220**	AE70013302220**	AE80013302220***	
RAL 3027	Raspberry Red	AE30013302720*	AE70013302720**	AE80013302720***	
RAL 3028	Pure Red	AE30013302820*	AE70013302820*	AE80013302820***	
RAL 3031	Orient Red	AE30013303120*	AE70013303120**	AE80013303120***	AE03053303120***
RAL 4001	Red Lilac	AE30013400120*	AE70013400120**	AE80013400120*	
RAL 4002	Red Violet	AE30013400220**	AE70013400220**	AE80013400220***	
RAL 4003	Heather Violet	-	AE70013400320**	AE80013400320***	

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 4004	Claret Violet	AE30013400420*	AE70013400420**	AE80013400420***	AE03053400420***
RAL 4005	Blue Lilac	AE30013400520*	AE70015411025*	AE80013400520*	AE03053400520***
RAL 4006	Traffic Purple	AE300C3400620***	AE70013330225**	AE80013400620***	AE03053400620***
RAL 4007	Purple Violet	AE300C3400720*	AE70013400720**	AE80013400720***	AE03053400720***
RAL 4008	Signal Violet	AE30013400820*	AE70013330425*	AE80013400820*	AE03053400820***
RAL 4009	Pastel Violet	AE300C3400920*	AE70013400920**	AE80013400920***	
RAL 4010	Telemagenta	AE30013401020***	AE70013401020**	AE80013401020*	AE03053401020***
RAL 5000	Violet Blue	AE30015500020*	AE70015500020**	AE80015500020*	AE03055500020***
RAL 5001	Green Blue	AE300C5500120*	AE70015820125**	AE80015500120***	AE03055500120***
RAL 5002	Ultramarine Blue	AE30015500220*	AE70015710225*	AE80015500220*	AE03055500220***
RAL 5003	Sapphire Blue	AE300C5500320***	AE70015870225*	AE30015000623*	AE03055500320***
RAL 5004	Black Blue	AE30015500420*	AE70015500420**	AE80015500420*	AE03055500420***
RAL 5005	Signal Blue	AE30015500520*	AE70015500520**	AE80015500520*	AE03055500520***
RAL 5007	Brilliant Blue	AE30015500720*	AE70015470225**	AE80015500720*	AE03055500720***
RAL 5008	Grey Blue	AE300C5500820*	AE70017830125**	AE80015500820***	AE03055500820***
RAL 5009	Azure Blue	AE30015500920*	AE70015500920**	AE80015500920*	AE03055500920***
RAL 5010	Gentian Blue	AE30015501020*	AE70015600225**	AE80015501020*	AE03055501020***
RAL 5011	Steel Blue	AE300C5501120*	AE70015950125**	AE80015501120*	AE03055501120**
RAL 5012	Light Blue	AE30015501220*	AE70015310325***	AE80015501220***	AE03055501220***
RAL 5013	Cobalt Blue	AE30015001423*	AE70015810225*	AE80015501320*	AE03055501320***
RAL 5014	Pigeon Blue	AE300C5501420*	AE70015270125**	AE80015501420***	AE03055501420***
RAL 5015	Sky Blue	AE30015501520*	AE70015400225*	AE80015501520*	AE03055501520***
RAL 5017	Traffic Blue	AE30015501720*	AE70015611025**	AE80015501720*	AE03055501720***
RAL 5018	Turquoise Blue	AE30015501820*	AE70015501820**	AE80015501820*	AE03055501820***
RAL 5019	Capri Blue	AE30015501920*	AE70015610925**	AE80015501920***	AE03055501920***
RAL 5020	Ocean Blue	AE30015502020*	AE70015850625**	AE80015502020***	
RAL 5021	Water Blue	AE30015502120*	AE70015550125**	AE80015502120*	AE03055502120***
RAL 5022	Night Blue	AE30015502220*	AE70015502220**	AE80015502220*	
RAL 5023	Distant Blue	AE300C5502320*	AE70015610425**	AE80015502320***	AE03055502320***
RAL 5024	Pastel Blue	AE30015502420*	AE70015370425*	AE80015502420*	AE03055502420***
RAL 6000	Patina Green	AE30016600020*	AE70016600020**	AE80016600020***	
RAL 6001	Emerald Green	AE300C6600120*	AE70016520125**	AE80016600120***	AE03056600120***
RAL 6002	Leaf Green	AE30016600220*	AE70016600225*	AE80016600220*	
RAL 6003	Olive Green	AE300C6600320*	AE70016380125**	AE80016600320*	AE03056600320***
RAL 6004	Blue Green	AE300C6600420*	AE70016670225**	AE80016600420***	AE03056600420***
RAL 6005	Moss Green	AE300C6600520*	AE70016830125*	AE80016600520***	AE03056600520*

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 6006	Grey Olive	AE300C6600620*	AE70016880125**	AE80016600620***	
RAL 6007	Bottle Green	AE30016600720*	AE70016600720**	AE80016600720***	AE03056600720***
RAL 6008	Brown Green	AE30016600820*	AE70016980125**	AE80016600820***	AE03056600820***
RAL 6009	Fir Green	AE30016600920*	AE70016970425*	AE80016600920*	AE03056600920*
RAL 6010	Grass Green	AE30016601020*	AE70016470125**	AE80016601020***	
RAL 6011	Reseda Green	AE300C6601120***	AE70016270225**	AE80016601120*	AE03056601120***
RAL 6012	Black Green	AE30016601220*	AE70016870225**	AE80016601220***	AE03056601220***
RAL 6013	Reed Green	AE30016601320*	AE70016601320**	AE80016601320***	AE03056601320***
RAL 6014	Yellow Olive	AE30016601420*	AE70018650225**	AE80016601420***	AE03056601420***
RAL 6015	Black Olive	AE30016601520*	AE70016810225**	AE80016601520***	AE03056601520***
RAL 6016	Turquoise Green	AE30016601620*	AE70016601620**	AE80016601620***	AE03056601620***
RAL 6017	May Green	AE300C6601720*	AE70016270425**	AE80016601720***	AE03056601720***
RAL 6018	Yellow Green	AE300C6601820*	AE70016170325**	AE80016601820*	AE03056601820***
RAL 6019	Pastel Green	AE300C6601920***	AE70016601920**	AE80016601920*	AE03056601920***
RAL 6020	Chrome Green	AE30016602020*	AE70016710125**	AE80016602020***	
RAL 6021	Pale Green	AE30016602120*	AE70016170725**	AE80016602120***	AE03056602120***
RAL 6022	Olive Drab	AE30016602220*	AE70016602220**	AE80016602220***	AE03056602220***
RAL 6024	Traffic Green	AE30016602420*	AE70016602420**	AE80016602420*	
RAL 6025	Fern Green	AE30016602520*	AE70016480325**	AE80016602520***	
RAL 6026	Opal Green	AE30016602620*	AE70016630125**	AE80016602620***	
RAL 6027	Light Green	AE30016602720*	AE70015120125**	AE80016602720***	AE03056602720***
RAL 6028	Pine Green	AE30016602820*	AE70016720325**	AE80016602820*	
RAL 6029	Mint Green	AE30016602920***	AE70016635425**	AE80016602920*	AE03056602920***
RAL 6031	Green Bronze	AE30016870625**			
RAL 6032	Signal Green	AE30016603220*	AE70016603220**	AE80016603220*	
RAL 6033	Mint Turquoise	AE30016603320*	AE70016230925**	AE80016603320***	AE03056603320***
RAL 6034	Pastel Turquoise	AE30016603420*	AE70016603420**	AE80016603420***	AE03056603420***
RAL 6037	Pure Green	AE30016603720*	AE70016603720**	AE80016603720*	
RAL 7000	Squirrel Grey	AE30017700020*	AE70017330225**	AE80017700020*	AE03057700020***
RAL 7001	Silver Grey	AE30017700120*	AE70017200225*	AE80017700120*	AE03057700120***
RAL 7002	Olive Grey	AE30017700220*	AE70017420425*	AE80017700220*	AE03057700220***
RAL 7003	Moss Grey	AE30017700320*	AE70017520125**	AE80017700320***	AE03057700320***
RAL 7004	Signal Grey	AE30017700420*	AE70017260325*	AE80017700420*	AE03057700420***
RAL 7005	Mouse Grey	AE30017700520*	AE70017420525*	AE80017700520*	AE03057700520***
RAL 7006	Beige Grey	AE30017700620*	AE70018170125*	AE80017700620***	AE03057700620***
RAL 7008	Khaki Grey	AE30017700820*	AE70018120125**	AE80017700820***	AE03057700820***

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 7009	Green Grey	AE30017700920*	AE70017650225**	AE80017700920***	AE03057700920***
RAL 7010	Tarpaulin Grey	AE30017701020*	AE70017650325**	AE80017701020***	AE03057701020*
RAL 7011	Iron Grey	AE300C7701120*	AE70017620325*	AE80017701120***	AE03057701120***
RAL 7012	Basalt Grey	AE30017701220*	AE70017650125*	AE80017701220*	AE03057701220*
RAL 7013	Brown Grey	AE300C7701320*	AE70018650125*	AE80017701320***	AE03057701320***
RAL 7015	Slate Grey	AE30017001923*	AE70017730125*	AE80017701520*	AE03057701520*
RAL 7016	Anthracite Grey	AE30017701620*	AE70017620225*	AE80017701620*	AE03057701620*
RAL 7021	Black Grey	AE30017002223*	AE70017820125**	AE80017702120*	AE03057702120*
RAL 7022	Umbr Grey	AE30017005623*	AE70017750225*	AE80017702220*	AE03057702220*
RAL 7023	Concrete Grey	AE30017702320*	AE70017320625**	AE80017702320***	AE03057702320***
RAL 7024	Graphite Grey	AE30017702420*	AE70017710125*	AE80017702420*	AE03057702420*
RAL 7026	Granite Grey	AE30017702620*	AE70017850125**	AE80017702620***	AE03057702620***
RAL 7030	Stone Grey	AE30017703020*	AE70017320325***	AE80017703020*	AE03057703020***
RAL 7031	Blue Grey	AE300C7703120*	AE70017530125*	AE80017703120*	AE03057703120***
RAL 7032	Pebble Grey	AE30017003123*	AE70017120425*	AE80017703220***	AE03057703220***
RAL 7033	Cement Grey	AE30017703320*	AE70017420325**	AE80017703320***	AE03057703320***
RAL 7034	Yellow Grey	AE30017703420*	AE70017320525**	AE80017703420***	AE03057703420***
RAL 7035	Light Grey	AE30017003423*	AE70019870225*	AE80017703520*	AE03057703520*
RAL 7036	Platinum Grey	AE30017703620*	AE70017210125**	AE80017703620***	AE03057703620***
RAL 7037	Dusty Grey	AE30017703720*	AE70017410125***	AE80017703720*	AE03057703720*
RAL 7038	Agate Grey	AE30017703820*	AE70017120925**	AE80017703820*	AE03057703820***
RAL 7039	Quartz Grey	AE30017703920*	AE70017580225***	AE80017703920***	AE03057703920*
RAL 7040	Window Grey	AE30017704020*	AE70017130525**	AE80017704020*	AE03057704020***
RAL 7042	Traffic Grey A	AE30017704220*	AE70017320925*	AE80017704220*	AE03057704220***
RAL 7043	Traffic Grey B	AE300C7704320*	AE70017720325*	AE80017704320*	AE03057704320***
RAL 7044	Silk Grey	AE30017704420*	AE70019820325**	AE80017704420***	AE03057704420***
RAL 7045	Telegrey 1	AE30017704520*	AE70017100225*	AE80017704520***	AE03057704520***
RAL 7046	Telegrey 2	AE30017704620*	AE70017370125**	AE80017704620*	AE03057704620***
RAL 7047	Telegrey 4	AE30017704720*	AE70019900225*	AE80017704720***	AE03057704720*
RAL 8000	Green Brown	AE30018800020*	AE70018800020**	AE80018800020***	AE03058800020***
RAL 8001	Ochre Brown	AE300C8800120*	AE70018120225**	AE80018800120*	AE03058800120***
RAL 8002	Signal Brown	AE30018800220*	AE70018210825**	AE80018800220***	AE03058800220***
RAL 8003	Clay Brown	AE30018800320*	AE70018100325***	AE80018800320***	AE03058800320***
RAL 8004	Copper Brown	AE30018800420*	AE70018210125**	AE80018800420***	AE03058800420***
RAL 8007	Fawn Brown	AE30018800720*	AE70018300125**	AE80018800720*	AE03058800720***
RAL 8008	Olive Brown	AE30018800820*	AE70018220125**	AE80018800820*	AE03058800820***

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 8011	Nut Brown	AE30018801120*	AE70018510125**	AE80018801120***	AE03058801120***
RAL 8012	Red Brown	AE30018801220*	AE70018801220**	AE80018801220***	AE03058801220***
RAL 8014	Sepia Brown	AE30018801420*	AE70018720125***	AE80018801420***	AE03058801420***
RAL 8015	Chestnut Brown	AE30018801520*	AE70018710325**	AE80018801520***	AE03058801520***
RAL 8016	Mahogany Brown	AE300C8801620*	AE70018915025*	AE80018801620***	AE03058801620***
RAL 8017	Chocolate Brown	AE300C8801720*	AE70018910325***	AE80018801720***	AE03058801720***
RAL 8019	Grey Brown	AE300C8801920*	AE70018870125**	AE80018801920***	AE03058801920***
± RAL 8019	Grey Brown		AE70018870925**		
RAL 8022	Black Brown	AE30018802220*	AE70014910125**	AE80018802220***	AE03058802220***
RAL 8023	Orange Brown	AE30018802320*	AE70018140625**	AE80018802320*	AE03058802320***
RAL 8024	Beige Brown	AE30018802420*	AE70018100425**	AE80018802420***	AE03058802420***
RAL 8025	Pale Brown	AE30018802520*	AE70018802520**	AE80018802520***	AE03058802520***
RAL 8027	Leather Brown	AE30018500125**	AE70018500125**		
RAL 8028	Terra Brown	AE30018802820*	AE70018620125**	AE80018802820*	AE03058802820***
RAL 9001	Cream	AE300C9900120*	AE70019220225*	AE80019900120*	AE03059900120***
RAL 9002	Grey White	AE300C9900220*	AE70019570225*	AE80019900220*	AE03059900220***
RAL 9003	Signal White	AE30019000123*	AE70019171025*	AE80009006623*	AE03059900320*
RAL 9004	Signal Black	AE300C4900420*	AE70014902425*	AE80014900420*	AE03054900420*
RAL 9005	Jet Black	AE30014900520*	AE70014900520***	AE80004000223*	AE03054900520*
RAL 9006	White Aluminium	AE30217900620*	AE70107900620***	AE80157900620*	AE03257900620*
RAL 9007	Tenor 5	AE30217900720*	AE70107900720***	AE80157900720*	AE03257900720*
RAL 9010	Pure White	AE30019901020*	AE70019100125***	AE80009000223*	AE03059901020*
RAL 9011	Graphite Black	AE30014901120*	AE70014960125*	AE80014901120*	AE03054901120*
RAL 9016	Traffic White	AE300C9901620*	AE70019101525*	AE80009000523*	AE03059901620*
RAL 9017	Traffic Black	AE300C4901720*	AE70014900725*	AE80014901720*	AE03054901720***
RAL 9018	Papyrus White	AE30019901820*	AE70019820525**	AE80019901820*	AE03059901820***

Leadtime *Next day **3-4 days ***7-10 days



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RAL overview

Alesta® SD - SuperDurable Polyester



RAL	Colour	Matt	Semi-Gloss	Fine Textured
RAL 1013	Oyster White	SD300C1101320**		SD030C1101320***
RAL 1015	Light Ivory	SD300C1101520***		SD030C1101520***
RAL 1019	Grey Beige	SD300C1101920***		SD030C1101920***
RAL 1035	SuprAnodic Glow	SD201C1103520***		
RAL 1036	SuprAnodic Halo	SD201C1103620***		
RAL 3000	Flame Red	SD300C3300020***		
RAL 3003	Ruby Red		SD700C3300320***	
RAL 3004	Purple Red	SD300C3300420***		SD030C3300420***
RAL 3005	Wine Red		SD700C3300520***	SD030C3300520***
RAL 5002	Ultramarine Blue			SD030C5500220***
RAL 5003	Sapphire Blue	SD300C5500320***		SD030C5500320***
RAL 5010	Gentian Blue	SD300C5501020**		SD030C5501020***
RAL 5011	Steel Blue	SD300C5501120**		
RAL 5014	Pigeon Blue	SD300C5501420***		
RAL 5015	Sky Blue			SD030C5501520***
RAL 5023	Distant Blue	SD300C5502320***		SD030C5502320***
RAL 5024	Pastel Blue	SD300C5502420***		SD030C5502420***
RAL 6005	Moss Green	SD300C6600520***	SD700C6600520**	SD030C6600520***
RAL 6009	Fir Green	SD300C6600920***		SD030C6600920***
RAL 6019	Pastel Green	SD300C6601920***		SD030C6601920***
RAL 6021	Pale Green	SD300C6602120***		SD030C6602120***
RAL 7000	Squirrel Grey	SD300C7700020**		
RAL 7001	Silver Grey	SD300C7700120**		SD030C7700120***
RAL 7002	Olive Grey	SD300C7700220**		
RAL 7003	Moss Grey	SD300C7700320**		

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	Fine Textured
RAL 7004	Signal Grey	SD300C7700420***		SD030C7700420***
RAL 7005	Mouse Grey	SD300C7700520**		SD030C7700520***
RAL 7006	Beige Grey	SD300C7700620**		SD030C7700620***
RAL 7008	Khaki Grey	SD300C7700820**		
RAL 7009	Green Grey	SD300C7700920**		
RAL 7010	Tarpaulin Grey	SD300C7701020**		
RAL 7011	Iron Grey	SD300C7701120**	SD700C7701120**	SD030C7701120***
RAL 7012	Basalt Grey	SD300C7701220*	SD700C7701220**	SD030C7701220***
RAL 7013	Brown Grey	SD300C7701320**		
RAL 7015	Slate Grey	SD300C7701520**	SD700C7701520**	SD030C7701520***
RAL 7016	Anthracite Grey	SD300C7701620*	SD700C7701620**	SD030C7000120***
RAL 7021	Black Grey	SD300C7702120*	SD700C7702120**	SD030C7702120***
RAL 7022	Umbra Grey	SD300C7702220*	SD700C7702220**	SD030C7702220***
RAL 7023	Concrete Grey	SD300C7702320**		SD030C7702320***
RAL 7024	Graphite Grey	SD300C7702420**	SD700C7702420**	SD030C7702420***
RAL 7026	Granite Grey	SD300C7702620**		SD030C7702620***
RAL 7030	Stone Grey	SD300C7703020***		SD030C7703020***
RAL 7031	Blue Grey	SD300C7703120**		SD030C7703120***
RAL 7032	Pebble Grey	SD300C7703220**		SD030C7703220***
RAL 7033	Cement Grey	SD300C7703320**		
RAL 7034	Yellow Grey	SD300C7703420**		
RAL 7035	Light Grey	SD300C7703520**	SD700C7703520**	SD030C7703520***
RAL 7036	Platinum Grey	SD300C7703620**		SD030C7703620***
RAL 7037	Dusty Grey	SD300C7703720*	SD700C7703720**	SD030C7703720***
RAL 7038	Agate Grey	SD300C7703820**		SD030C7703820***
RAL 7039	Quartz Grey	SD300C7703920**	SD700C7703920**	SD030C7703920***
RAL 7040	Window Grey	SD300C7704020**		SD030C7704020***
RAL 7042	Traffic Grey A	SD300C7704220**		SD030C7704220***
RAL 7043	Traffic Grey B	SD300C7704320**	SD700C7704320**	SD030C7704320***
RAL 7044	Silk Grey	SD300C7704420**		SD030C7704420***
RAL 7045	Telegrey 1	SD300C7704520**		SD030C7704520***
RAL 7046	Telegrey 2	SD300C7704620**	SD700C7704620**	
RAL 7047	Telegrey 4	SD300C7704720**	SD700C7704720**	SD030C7704720***
RAL 7048	SuprAnodic Mink	SD201C7704820***		
RAL 8003	Clay Brown		SD700C8800320***	SD030C8800320***
RAL 8011	Nut Brown	SD300C8801120**		SD030C8801120***

Leadtime *Next day **3-4 days ***7-10 days



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RAL	Colour	Matt	Semi-Gloss	Fine Textured
RAL 8014	Sepia Brown	SD300C8801420***		SD030C8801420***
RAL 8016	Mahogany Brown	SD300C8801620**		
RAL 8017	Chocolate Brown	SD300C8801720**	SD700C8801720**	SD030C8801720***
RAL 8019	Grey Brown	SD300C8801920**	SD700C8801920**	SD030C8801920***
RAL 8022	Black Brown	SD300C8802220***		SD030C8802220***
RAL 8028	Terra Brown		SD700C8807720**	
RAL 9001	Cream	SD300C9900120**	SD700C9900120**	SD130C9900120***
RAL 9002	Grey White	SD300C9900220***	SD700C9900220**	SD130C9900220***
RAL 9003	Signal White	SD300C9900320**	SD700C9900320**	SD130C9900320***
RAL 9004	Signal Black	SD300C4900420*	SD700C4900420**	SD030C4900420***
RAL 9005	Jet Black	SD300C4900520*	SD700C4900520**	SD030C4000220***
RAL 9006	White Aluminium	SD301C7900621**	SD701C7900620**	SD031C7900620***
RAL 9007	Tenor 5	SD301C7900721**	SD701C7900720**	SD031C7900720***
RAL 9010	Pure White	SD300C9901020***	SD700C9901020**	SD130C9901020***
RAL 9011	Graphite Black	SD300C4901120**	SD700C4901120**	SD030C4901120***
RAL 9016	Traffic White	SD300C9901620*	SD700C9901620**	SD130C9901620***
RAL 9017	Traffic Black	SD300C4901720**		SD030C4901720***
RAL 9022	SuprAnodic Nimbus	SD201C7902220***		
RAL 9023	SuprAnodic Fossil	SD201C7902320***		

Leadtime *Next day **3-4 days ***7-10 days



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Alesta® AP - The Fine Textured Collection

Fine textured architectural powder coatings



RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 1001	Beige	AE03051100120	5 ± 2	3-4 days
RAL 1003	Signal Yellow	AE03051100320	5 ± 2	3-4 days
RAL 1004	Golden Yellow	AE03051100420	5 ± 2	3-4 days
RAL 1011	Brown Beige	AE03051101120	5 ± 2	3-4 days
RAL 1013	Oyster White	AE03051101320	5 ± 2	3-4 days
RAL 1014	Ivory	AE03051101420	5 ± 2	3-4 days
RAL 1015	Light Ivory	AE03051101520	5 ± 2	Next day
RAL 1016	Sulfur Yellow	AE03051101620	5 ± 2	3-4 days
RAL 1018	Zinc Yellow	AE03051101820	5 ± 2	3-4 days
RAL 1019	Grey Beige	AE03051101920	5 ± 2	3-4 days
RAL 1021	Rape Yellow	AE03051102120	5 ± 2	3-4 days
RAL 1023	Traffic Yellow	AE03051102320	5 ± 2	3-4 days
RAL 1028	Melon Yellow	AE03051102820	5 ± 2	3-4 days
RAL 1032	Broom Yellow	AE03051103220	5 ± 2	7-10 days
RAL 2000	Yellow Orange	AE03052200020	5 ± 2	3-4 days
RAL 2001	Red Orange	AE03052200120	5 ± 2	3-4 days
RAL 2002	Vermilion	AE03052200220	5 ± 2	3-4 days
RAL 2003	Pastel Orange	AE03052200320	5 ± 2	3-4 days
RAL 2004	Pure Orange	AE03052200420	5 ± 2	3-4 days
RAL 2008	Bright Red Orange	AE03052200820	5 ± 2	3-4 days
RAL 2009	Traffic Orange	AE03052200920	5 ± 2	3-4 days
RAL 2010	Signal Orange	AE03052201020	5 ± 2	7-10 days
RAL 2011	Deep Orange	AE03052201120	5 ± 2	3-4 days
RAL 3000	Flame Red	AE03053300020	5 ± 2	3-4 days

RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 3001	Signal Red	AE03053300120	5 ± 2	3-4 days
RAL 3002	Carmine Red	AE03053300220	5 ± 2	3-4 days
RAL 3003	Ruby Red	AE03053300320	5 ± 2	3-4 days
RAL 3004	Purple Red	AE03053300420	5 ± 2	3-4 days
RAL 3005	Wine Red	AE03053300520	5 ± 2	3-4 days
RAL 3007	Black Red	AE03053300720	5 ± 2	3-4 days
RAL 3009	Oxide Red	AE03053300920	5 ± 2	3-4 days
RAL 3011	Brown Red	AE03053301120	5 ± 2	3-4 days
RAL 3012	Beige Red	AE03053301220	5 ± 2	3-4 days
RAL 3013	Tomato Red	AE03053301320	5 ± 2	7-10 days
RAL 3016	Coral Red	AE03053301620	5 ± 2	7-10 days
RAL 3018	Strawberry Red	AE03053301820	5 ± 2	3-4 days
RAL 3020	Traffic Red	AE03053302020	5 ± 2	Next day
RAL 3031	Orient Red	AE03053303120	5 ± 2	7-10 days
RAL 4004	Claret Violet	AE03053400420	5 ± 2	7-10 days
RAL 4005	Blue Lilac	AE03053400520	5 ± 2	7-10 days
RAL 4006	Traffic Purple	AE03053400620	5 ± 2	3-4 days
RAL 4007	Purple Violet	AE03053400720	5 ± 2	3-4 days
RAL 4008	Signal Violet	AE03053400820	5 ± 2	7-10 days
RAL 4010	Telemagenta	AE03053401020	5 ± 2	3-4 days
RAL 5000	Violet Blue	AE03055500020	5 ± 2	3-4 days
RAL 5001	Green Blue	AE03055500120	5 ± 2	7-10 days
RAL 5002	Ultramarine Blue	AE03055500220	5 ± 2	3-4 days
RAL 5003	Sapphire Blue	AE03055500320	5 ± 2	3-4 days
RAL 5004	Black Blue	AE03055500420	5 ± 2	3-4 days
RAL 5005	Signal Blue	AE03055500520	5 ± 2	3-4 days
RAL 5007	Brilliant Blue	AE03055500720	5 ± 2	3-4 days
RAL 5008	Grey Blue	AE03055500820	5 ± 2	3-4 days
RAL 5009	Azure Blue	AE03055500920	5 ± 2	3-4 days
RAL 5010	Gentian Blue	AE03055501020	5 ± 2	3-4 days
RAL 5011	Steel Blue	AE03055501120	5 ± 2	3-4 days
RAL 5012	Light Blue	AE03055501220	5 ± 2	3-4 days
RAL 5013	Cobalt Blue	AE03055501320	5 ± 2	3-4 days
RAL 5014	Pigeon Blue	AE03055501420	5 ± 2	3-4 days
RAL 5015	Sky Blue	AE03055501520	5 ± 2	3-4 days



RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 5017	Traffic Blue	AE03055501720	5 ± 2	3-4 days
RAL 5018	Turquoise Blue	AE03055501820	5 ± 2	3-4 days
RAL 5019	Capri Blue	AE03055501920	5 ± 2	3-4 days
RAL 5021	Water Blue	AE03055502120	5 ± 2	3-4 days
RAL 5023	Distant Blue	AE03055502320	5 ± 2	3-4 days
RAL 5024	Pastel Blue	AE03055502420	5 ± 2	3-4 days
RAL 6001	Emerald Green	AE03056600120	5 ± 2	3-4 days
RAL 6002	Leaf Green	AE03056600320	5 ± 2	3-4 days
RAL 6004	Blue Green	AE03056600420	5 ± 2	7-10 days
RAL 6005	Moss Green	AE03056600520	5 ± 2	Next day
RAL 6007	Bottle Green	AE03056600720	5 ± 2	3-4 days
RAL 6008	Brown Green	AE03056600820	5 ± 2	3-4 days
RAL 6009	Fir Green	AE03056600920	5 ± 2	Next day
RAL 6011	Reseda Green	AE03056601120	5 ± 2	3-4 days
RAL 6012	Black Green	AE03056601220	5 ± 2	3-4 days
RAL 6013	Reed Green	AE03056601320	5 ± 2	7-10 days
RAL 6014	Yellow Olive	AE03056601420	5 ± 2	3-4 days
RAL 6015	Black Olive	AE03056601520	5 ± 2	3-4 days
RAL 6016	Turquoise Green	AE03056601620	5 ± 2	7-10 days
RAL 6017	May Green	AE03056601720	5 ± 2	3-4 days
RAL 6018	Yellow Green	AE03056601820	5 ± 2	3-4 days
RAL 6019	Pastel Green	AE03056601920	5 ± 2	3-4 days
RAL 6021	Pale Green	AE03056602120	5 ± 2	3-4 days
RAL 6022	Olive Drab	AE03056602220	5 ± 2	7-10 days
RAL 6027	Light Green	AE03056602720	5 ± 2	7-10 days
RAL 6029	Mint Green	AE03056602920	5 ± 2	3-4 days
RAL 6033	Mint Turquoise	AE03056603320	5 ± 2	7-10 days
RAL 6034	Pastel Turquoise	AE03056603420	5 ± 2	7-10 days
RAL 7000	Squirrel Grey	AE03057700020	5 ± 2	3-4 days
RAL 7001	Silver Grey	AE03057700120	5 ± 2	3-4 days
RAL 7002	Olive Grey	AE03057700220	5 ± 2	3-4 days
RAL 7003	Moss Grey	AE03057700320	5 ± 2	3-4 days
RAL 7004	Signal Grey	AE03057700420	5 ± 2	3-4 days
RAL 7005	Mouse Grey	AE03057700520	5 ± 2	3-4 days
RAL 7006	Beige Grey	AE03057700620	5 ± 2	3-4 days

RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 7008	Khaki Grey	AE03057700820	5 ± 2	3-4 days
RAL 7009	Green Grey	AE03057700920	5 ± 2	3-4 days
RAL 7010	Tarpaulin Grey	AE03057701020	5 ± 2	Next day
RAL 7011	Iron Grey	AE03057701120	5 ± 2	3-4 days
RAL 7012	Basalt Grey	AE03057701220	5 ± 2	Next day
RAL 7013	Brown Grey	AE03057701320	5 ± 2	3-4 days
RAL 7015	Slate Grey	AE03057701520	5 ± 2	Next day
RAL 7016	Anthracite Grey	AE03057701620	5 ± 2	Next day
RAL 7021	Black Grey	AE03057702120	5 ± 2	Next day
RAL 7022	Umbra Grey	AE03057702220	5 ± 2	Next day
RAL 7023	Concrete Grey	AE03057702320	5 ± 2	3-4 days
RAL 7024	Graphite Grey	AE03057702420	5 ± 2	Next day
RAL 7026	Granite Grey	AE03057702620	5 ± 2	3-4 days
RAL 7030	Stone Grey	AE03057703020	5 ± 2	3-4 days
RAL 7031	Blue Grey	AE03057703120	5 ± 2	3-4 days
RAL 7032	Pebble Grey	AE03057703220	5 ± 2	3-4 days
RAL 7033	Cement Grey	AE03057703320	5 ± 2	3-4 days
RAL 7034	Yellow Grey	AE03057703420	5 ± 2	3-4 days
RAL 7035	Light Grey	AE03057703520	5 ± 2	Next day
RAL 7036	Platinum Grey	AE03057703620	5 ± 2	3-4 days
RAL 7037	Dusty Grey	AE03057703720	5 ± 2	Next day
RAL 7038	Agate Grey	AE03057703820	5 ± 2	3-4 days
RAL 7039	Quartz Grey	AE03057703920	5 ± 2	Next day
RAL 7040	Window Grey	AE03057704020	5 ± 2	3-4 days
RAL 7042	Traffic Grey A	AE03057704220	5 ± 2	3-4 days
RAL 7043	Traffic Grey B	AE03057704320	5 ± 2	3-4 days
RAL 7044	Silk Grey	AE03057704420	5 ± 2	3-4 days
RAL 7045	Telegrey 1	AE03057704520	5 ± 2	3-4 days
RAL 7046	Telegrey 2	AE03057704620	5 ± 2	3-4 days
RAL 7047	Telegrey 4	AE03057704720	5 ± 2	Next day
RAL 8000	Green Brown	AE03058800020	5 ± 2	3-4 days
RAL 8001	Ochre Brown	AE03058800120	5 ± 2	3-4 days
RAL 8002	Signal Brown	AE03058800220	5 ± 2	3-4 days
RAL 8003	Clay Brown	AE03058800320	5 ± 2	3-4 days
RAL 8004	Copper Brown	AE03058800420	5 ± 2	3-4 days

RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 8007	Fawn Brown	AE03058800720	5 ± 2	3-4 days
RAL 8008	Olive Brown	AE03058800820	5 ± 2	3-4 days
RAL 8011	Nut Brown	AE03058801120	5 ± 2	3-4 days
RAL 8012	Red Brown	AE03058801220	5 ± 2	3-4 days
RAL 8014	Sepia Brown	AE03058801420	5 ± 2	3-4 days
RAL 8015	Chestnut Brown	AE03058801520	5 ± 2	3-4 days
RAL 8016	Mahogany Brown	AE03058801620	5 ± 2	3-4 days
RAL 8017	Chocolate Brown	AE03058801720	5 ± 2	3-4 days
RAL 8019	Grey Brown	AE03058801920	5 ± 2	3-4 days
RAL 8022	Black Brown	AE03058802220	5 ± 2	3-4 days
RAL 8023	Orange Brown	AE03058802320	5 ± 2	3-4 days
RAL 8024	Beige Brown	AE03058802420	5 ± 2	3-4 days
RAL 8025	Pale Brown	AE03058802520	5 ± 2	3-4 days
RAL 8028	Terra Brown	AE03058802820	5 ± 2	3-4 days
RAL 9001	Cream	AE03059900120	5 ± 2	3-4 days
RAL 9002	Grey White	AE03059900220	5 ± 2	3-4 days
RAL 9003	Signal White	AE03059900320	5 ± 2	Next day
RAL 9004	Signal Black	AE03054900420	5 ± 2	Next day
RAL 9005	Jet Black	AE03054900520	5 ± 2	Next day
RAL 9006	White Aluminium	AE03257900620	5 ± 2	Next day
RAL 9007	Tenor 5	AE03257900720	5 ± 2	Next day
RAL 9010	Pure White	AE03059901020	5 ± 2	Next day
RAL 9011	Graphite Black	AE03054901120	5 ± 2	Next day
RAL 9016	Traffic White	AE03059901620	5 ± 2	Next day
RAL 9017	Traffic Black	AE03054901720	5 ± 2	3-4 days
RAL 9018	Papyrus White	AE03059901820	5 ± 2	3-4 days

Alesta® SD - ICONICA

SuperDurable powder coatings



Colour	Code	Gloss level/ 60°	Leadtime
Brown Slate	SD030C8004020	5 ± 2	7-10 days
Beige Limestone	SD031C1007020	5 ± 2	7-10 days
Vintage Red	SD031C3300520	5 ± 2	7-10 days
Artic Ice	SD031C7002020	5 ± 2	7-10 days
Granit Nature	SD031C7900720	5 ± 2	7-10 days
Earth Clay	SD031C8005020	5 ± 2	7-10 days
Precious Sand	SD031C8006020	5 ± 2	7-10 days
Senere Snow	SD031C9001020	6 ± 2	7-10 days
Nordic Lichen	SD301C5008020	30 ± 5	7-10 days
Green Chlorophyll	SD301C6009020	25 ± 5	7-10 days
Fresh Moss	SD301C6010020	30 ± 5	7-10 days
Kinetic Tangerine	SD130C2011020	10 ± 3	7-10 days
Digital Red	SD301C3012020	30 ± 5	7-10 days
Electric Dream	SD301C5016020	30 ± 5	7-10 days
Groovy Red	SD301C3013020	25 ± 5	7-10 days
Concrete Touch	SD301C7900621	30 ± 5	3-4 days
Urban Cement	SD301C7018020	30 ± 5	7-10 days
Aqua Splash	SD130C5017020	10 ± 3	7-10 days
Metallic Asphalt	SD031C4020020	5 ± 2	7-10 days
Denim Effect	SD301C5015020	25 ± 5	7-10 days
Intense Carbon	SD301C4014020	30 ± 5	7-10 days



Colour	Code	Gloss level/ 60°	Leadtime
City Terracotta	SD031C8021020	5 ± 2	7-10 days
Green Factory	SD031C6030020	5 ± 2	7-10 days
Blue Workshop	SD031C5029020	5 ± 2	7-10 days
Verdigris	SD031C6027020	5 ± 2	7-10 days
Cast Iron	SD031C4900520	5 ± 2	Next day
Timeless Rust	SD034C8023020	2,5 ± 0,5	7-10 days
Fa'Brick	SD031C8022020	5 ± 2	7-10 days
Smoked Steel	SD031C8025020	5 ± 2	7-10 days
Modern Khaki	SD130C6026020	10 ± 3	7-10 days
Sunny Gold	SD301C1032020	30 ± 5	7-10 days
Noble Bronze	SD301C8039020	25 ± 5	7-10 days
Simply Copper	SD301C2040020	30 ± 5	7-10 days
Fine Pearl	SD301C9034020	30 ± 5	7-10 days
Silver Dream	SD301C7036020	30 ± 5	7-10 days
Original Platinum	SD301C7037020	30 ± 5	7-10 days
Techno Black	SD801C4038020	85 ± 5	7-10 days
Anodised Silver	SD201C7035020	25 ± 5	7-10 days
Gold Supreme	SD031C1033020	5 ± 2	7-10 days
Grey Gold	SD301C7031020	30 ± 5	7-10 days



Alesta® SD - The Optimum Collection

Fine textured SuperDurable powder coatings



RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 1013	Oyster White	SD030C1101320	5 ± 2	7-10 days
RAL 1015	Light Ivory	SD030C1101520	5 ± 2	7-10 days
RAL 1019	Grey Beige	SD030C1101920	5 ± 2	7-10 days
RAL 3004	Purple Red	SD030C3300420	5 ± 2	7-10 days
RAL 3005	Wine Red	SD030C3300520	5 ± 2	7-10 days
RAL 5002	Ultramarine Blue	SD030C5500220	5 ± 2	7-10 days
RAL 5003	Sapphire Blue	SD030C5500320	5 ± 2	7-10 days
RAL 5010	Gentian Blue	SD030C5501020	5 ± 2	7-10 days
RAL 5015	Sky Blue	SD030C5501520	5 ± 2	7-10 days
RAL 5023	Distant Blue	SD030C5502320	5 ± 2	7-10 days
RAL 5024	Pastel Blue	SD030C5502420	5 ± 2	7-10 days
RAL 6005	Moss Green	SD030C6600520	5 ± 2	7-10 days
RAL 6009	Fir Green	SD030C6600920	5 ± 2	7-10 days
RAL 6019	Pastel Green	SD030C6601920	5 ± 2	7-10 days
RAL 6021	Pale Green	SD030C6602120	5 ± 2	7-10 days
RAL 7001	Silver Grey	SD030C7700120	5 ± 2	7-10 days
RAL 7004	Signal Grey	SD030C7700420	5 ± 2	7-10 days
RAL 7005	Mouse Grey	SD030C7700520	5 ± 2	7-10 days
RAL 7006	Beige Grey	SD030C7700620	5 ± 2	7-10 days
RAL 7011	Iron Grey	SD030C7701120	5 ± 2	7-10 days
RAL 7012	Basalt Grey	SD030C7701220	5 ± 2	7-10 days
RAL 7015	Slate Grey	SD030C7701520	5 ± 2	7-10 days
RAL 7016	Anthracite Grey	SD030C7000120	5 ± 2	7-10 days
RAL 7021	Black Grey	SD030C7702120	5 ± 2	3-4 days



RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 7022	Umbra Grey	SD030C7702220	5 ± 2	7-10 days
RAL 7023	Concrete Grey	SD030C7702320	5 ± 2	7-10 days
RAL 7024	Graphite Grey	SD030C7702420	5 ± 2	7-10 days
RAL 7026	Granite Grey	SD030C7702620	5 ± 2	7-10 days
RAL 7030	Stone Grey	SD030C7703020	5 ± 2	7-10 days
RAL 7031	Blue Grey	SD030C7703120	5 ± 2	7-10 days
RAL 7032	Pebble Grey	SD030C7703220	5 ± 2	7-10 days
RAL 7035	Light Grey	SD030C7703520	5 ± 2	7-10 days
RAL 7036	Platinum Grey	SD030C7703620	5 ± 2	7-10 days
RAL 7037	Dusty Grey	SD030C7703720	5 ± 2	7-10 days
RAL 7038	Agate Grey	SD030C7703820	5 ± 2	7-10 days
RAL 7039	Quartz Grey	SD030C7703920	5 ± 2	7-10 days
RAL 7040	Window Grey	SD030C7704020	5 ± 2	7-10 days
RAL 7042	Traffic Grey A	SD030C7704220	5 ± 2	7-10 days
RAL 7043	Traffic Grey B	SD030C7704320	5 ± 2	7-10 days
RAL 7044	Silk Grey	SD030C7704420	5 ± 2	7-10 days
RAL 7045	Telegrey 1	SD030C7704520	5 ± 2	7-10 days
RAL 7047	Telegrey 4	SD030C7704720	5 ± 2	7-10 days
RAL 8003	Clay Brown	SD030C8800320	5 ± 2	7-10 days
RAL 8011	Nut Brown	SD030C8801120	5 ± 2	7-10 days
RAL 8014	Sepia Brown	SD030C8801420	5 ± 2	7-10 days
RAL 8017	Chocolate Brown	SD030C8801720	5 ± 2	7-10 days
RAL 8019	Grey Brown	SD030C8801920	5 ± 2	7-10 days
RAL 8022	Black Brown	SD030C8802220	5 ± 2	7-10 days
RAL 8028	Terra Brown	SD030C8802820	5 ± 2	7-10 days
RAL 9001	Cream	SD130C9900120	10 ± 3	7-10 days
RAL 9002	Grey White	SD130C9900220	10 ± 3	7-10 days
RAL 9003	Signal White	SD130C9900320	10 ± 3	7-10 days
RAL 9004	Signal Black	SD030C4900420	5 ± 2	3-4 days
RAL 9005	Jet Black	SD030C4000220	5 ± 2	7-10 days
RAL 9006	9006 White Aluminium	SD031C7900620	5 ± 2	3-4 days
RAL 9007	9007 Tenor 5	SD031C7900720	5 ± 2	3-4 days
RAL 9010	Pure White	SD130C9901020	10 ± 3	7-10 days
RAL 9011	Graphite Black	SD030C4901120	5 ± 2	7-10 days
RAL 9016	Traffic White	SD130C9901620	10 ± 3	7-10 days
RAL 9017	Traffic Black	SD030C4901720	5 ± 2	7-10 days



Alesta® SD - The Timeless Collection

Timeless grey SuperDurable powder coatings



Colour	Code	Finish	Leadtime
DB701	SD031C7070120	Fine Texture	3-4 days
DB702	SD031C7070220	Fine Texture	3-4 days
DB703	SD031C7070320	Fine Texture	3-4 days
± RAL 9006	SD031C7900620	Fine Texture	3-4 days
± RAL 9007	SD031C7900720	Fine Texture	3-4 days
DB701	SD301C7070120	Matt Smooth	3-4 days
DB702	SD301C7070220	Matt Smooth	3-4 days
DB703	SD301C7070320	Matt Smooth	3-4 days
± RAL 9006	SD301C7900621	Matt Smooth	3-4 days
± RAL 9007	SD301C7900721	Matt Smooth	3-4 days
± RAL 9006	SD701C7900620	Semi Gloss Smooth	3-4 days
± RAL 9007	SD701C7900720	Semi Gloss Smooth	3-4 days



Alesta® AP - The Anodic Collection

Anodic Look architectural powder coatings



Colour	Code	Gloss level/ 60°	Leadtime
Anodic Black	AE20104000720	17 ± 2	3-4 days
Anodic Bronze	AE20108000320	18 ± 2	3-4 days
Anodic Brown	AE20108000420	17 ± 2	3-4 days
Anodic Champagne	AE20101000220	17 ± 2	3-4 days
Anodic Gold	AE20111000820	20 ± 3	3-4 days
Anodic Malachite	AE20106000620	17 ± 2	7-10 days
Anodic Natura	AE20107000120	18 ± 2	3-4 days
Anodic Sapphire	AE20105000520	17 ± 2	7-10 days



Alesta® SD - The SuprAnodic Collection

Anodic look SuperDurable powder coatings



Colour	Code	Gloss level/ 60°	Leadtime
SuprAnodic Champagne	SD201C1000220	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Gold	SD201C1000820	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Glow 1035	SD201C1103520	25 ± 5	Stocked in Darlington
SuprAnodic Halo 1036	SD201C1103620	25 ± 5	Stocked in Darlington
SuprAnodic Light Bronze C32	SD201C1164121	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Black C35	SD201C4000720	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Stainless Steel C31	SD201C7331121	25 ± 5	Stocked in Darlington
SuprAnodic Nature	SD201C7333721	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Dusk	SD201C7357120	25 ± 5	Stocked in Darlington
SuprAnodic Sterling	SD201C7357220	25 ± 5	Stocked in Darlington
SuprAnodic Horizon	SD201C7357320	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Mink 7048	SD201C7704820	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Nimbus 9022	SD201C7902220	25 ± 5	Stocked in Darlington
SuprAnodic Fossil 9023	SD201C7902320	25 ± 5	Stocked in Darlington
SuprAnodic Bronze	SD201C8000320	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Brown	SD201C8000420	25 ± 5	Stocked in Darlington
SuprAnodic Medium Bronze C33	SD201C8210521	25 ± 5	Stocked in Darlington
SuprAnodic Dark Bronze C34	SD201C8210621	25 ± 5	Stocked in Darlington
SuprAnodic Aubergine	SD201C8214520	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Lotus	SD201C8214620	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Terra	SD201C8214720	25 ± 5	7-10 WD 3-4 WD extra £2 per kg
SuprAnodic Sienna	SD201C8214820	25 ± 5	7-10 WD 3-4 WD extra £2 per kg



Alesta® AP QualiSteel

Powerful Steel Protection



RAL	Colour	Code	Gloss level/ 60°	Leadtime
RAL 1018	Zinc Yellow	AQ70021101820	70 ± 10	Next day
RAL 3000	Flame Red	AQ70023300020	70 ± 10	7-10 days
RAL 3020	Traffic Red	AQ70023302020	70 ± 10	Next day
RAL 5010	Gentian Blue	AQ70025501020	70 ± 10	Next day
RAL 6005	Moss Green	AQ70026600520	70 ± 10	Next day
RAL 6009	Fir Green	AQ70026600920	70 ± 10	Next day
RAL 7001	Silver Grey	AQ70027700120	70 ± 10	Next day
RAL 7016	Anthracite Grey	AQ70027701620	70 ± 10	Next day
RAL 7021	Black Grey	AQ70027702120	70 ± 10	Next day
RAL 7022	Umbra Grey	AQ70027702220	70 ± 10	Next day
RAL 7035	Light Grey	AQ70027703520	70 ± 10	Next day
RAL 7037	Dusty Grey	AQ70027703720	70 ± 10	Next day
RAL 7039	Quartz Grey	AQ70027703920	70 ± 10	3-4 days
RAL 8019	Grey Brown	AQ70028801920	70 ± 10	7-10 days
RAL 9002	Grey White	AQ70029900220	70 ± 10	Next day
RAL 9005	Jet Black	AQ70024900520	70 ± 10	Next day
± RAL 9006	White Aluminium	AQ70127900620	70 ± 10	Next day
± RAL 9007	Grey Aluminium	AQ70127900720	70 ± 10	Next day
RAL 9010	Pure White	AQ70029901020	70 ± 10	Next day
RAL 9016	Traffic White	AQ70029901620	70 ± 10	Next day

Various



Colour	Code	Finish	Leadtime
DB701	AE30107070120	Matt Smooth	7-10 days
DB702	AE30107070220	Matt Smooth	7-10 days
DB703	AE30107070320	Matt Smooth	7-10 days
± RAL 9006 White Aluminium	AE30217900620	Matt Smooth	Next day
± RAL 9007 Tenor 5	AE30217900720	Matt Smooth	Next day
± RAL 9006 White Aluminium	AE70107900620	Semi Gloss Smooth	7-10 days
± RAL 9007 Grey Aluminium	AE70107900720	Semi Gloss Smooth	7-10 days
± RAL 9006 White Aluminium	AE80157900620	Gloss Smooth	Next day
± RAL 9007 Grey Aluminium	AE80157900720	Gloss Smooth	Next day
DB701	AE03107070120	Fine Texture	7-10 days
DB702	AE03107070220	Fine Texture	7-10 days
DB703	AE03107070320	Fine Texture	7-10 days
± RAL 9006 Bariton 1	AE03257900620	Fine Texture	Next day
± RAL 9007 Bariton 2	AE03257900720	Fine Texture	Next day
Kleur 120 White	AE20019173125	20 ± 5	3-4 days
RD 85 60 10 / Deuctone 6909	AE30017012623	30 ± 5	3-4 days
RAL 8019 Grey Brown	AE70058805822	72 ± 5	3-4 days
City Of Antwerp Grey	AE03007369327	2 ± 1	3-4 days
RAL 8077 Dark Brown	SD700C8807720	70 ± 5	3-4 days
Silver 4	IE00110733227	-	7-10 days



Colour	Code	Finish	Leadtime
Brown 1247	AE20008008920	Matt Smooth	3-4 days
Grey 0096 - B8684	AE20217068420	Matt Smooth	Next day
Grey 0097 - B8685	AE20217168720	Matt Smooth	Next day
Soprano 4	AE30317063325	Matt Smooth	7-10 days
White Pearl	AE30109207221	Matt Smooth	7-10 days
Brown 1247	AE03058124720	Fine Texture	3-4 days
Bronze BG600	AE03217060020	Fine Texture	Next day
Grey BG452	AE03107334121	Fine Texture	7-10 days
January 2	AE03117173520	Fine Texture	3-4 days
January 3	AE03217049320	Fine Texture	3-4 days
January 4	AE03117348021	Fine Texture	7-10 days
January 6	AE03117049620	Fine Texture	3-4 days
January 9	AE03418017920	Fine Texture	7-10 days
February 6	AE03217050620	Fine Texture	7-10 days
February 8	AE03117008820	Fine Texture	3-4 days
Oxide 1	AE03418112320	Fine Texture	3-4 days
Oxide 2	AE03418112420	Fine Texture	3-4 days
Quartz 1	AE03411122820	Fine Texture	3-4 days
Quartz 2	AE03411122920	Fine Texture	3-4 days
Emerald 3	AE03216116920	Fine Texture	3-4 days
Black Steel	SD201C4035020	Matt Smooth	7-10 days
Silver Glow	SD701C7050420	Semi Gloss Smooth	7-10 days
Copper Glimmer	SD031C8112520	Fine Texture	7-10 days
Washed Steel	SD031C7131820	Fine Texture	7-10 days
Sparkling Ice	SD031C7050520	Fine Texture	7-10 days
Lunar Granite	SD031C7045120	Fine Texture	7-10 days
Flamed Steel	SD031C5113920	Fine Texture	7-10 days
7039 Grey Moon	SD031C7703920	Fine Texture	7-10 days
8019 Brown Bear	SD031C8801920	Fine Texture	3-4 days
9010 Sunny Snow	SD031C9901020	Fine Texture	3-4 days
7016 Night Grey	SD031C7701620	Fine Texture	3-4 days



Industrial powder coatings



Alesta® Heat Resistant

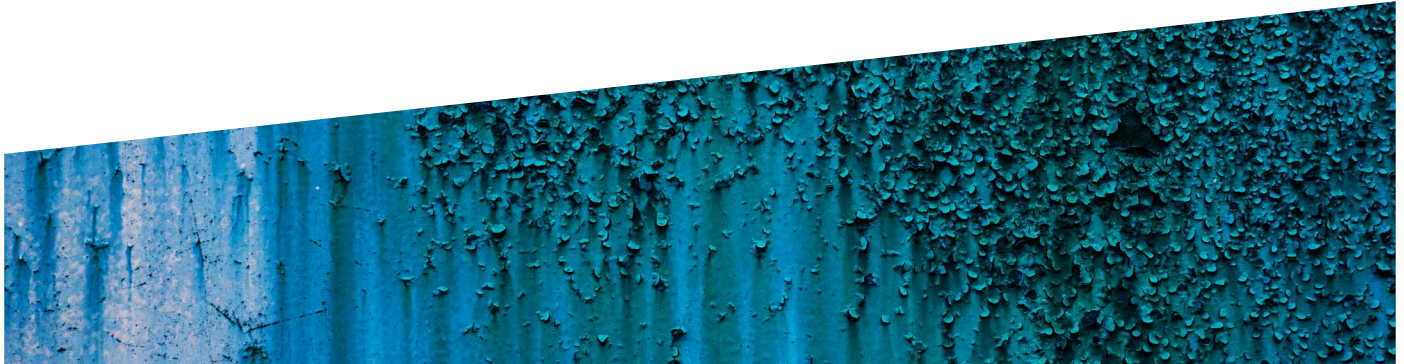


Colour	Code	Info	Leadtime
Black	HR00044059021	up to 550°C	Next day
Noir Mat Givre	HR03004109621	up to 550°C	7-10 days
Silicone Silver	HR13207195421	up to 550°C	7-10 days

We recommend you consult the technical datasheets on our website for these products or contact your sales engineer for technical guidance.

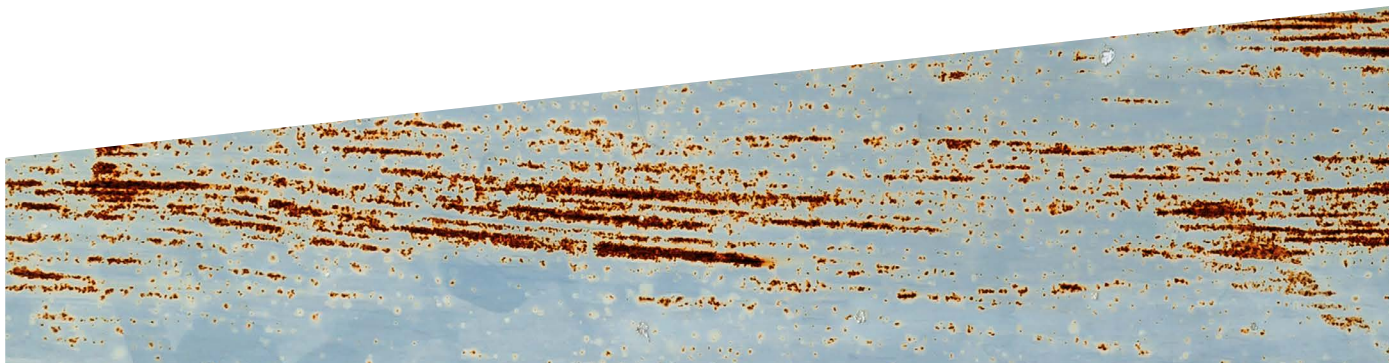


Alesta® ZeroZinc Primers



Colour	Name	Code	Gloss Level	Leadtime
± RAL 7032	ZeroZinc Steel Prime	ZF90017192420	Gloss	Next day
± RAL 7036	ZeroZinc Antigassing Prime	ZF80027273020	Gloss	Next day
± RAL 9005	ZeroZinc Edge Prime	ZF00014137820	Matt	3-4 days
± RAL 7032	ZeroZinc Edge Prime	ZF00017121720	Matt	Next day
± RAL 7032	ZeroZinc Antigassing Reactive	ZF80027199920	Gloss	7-10 days

Functional Primers



Colour	Name	Code	Gloss level	Leadtime
	Grey Primer	EE10007000123	Matt	3-4 days
± RAL 7024	Functional Antigassing	EP80027356121	Gloss	3-4 days
± RAL 7030	Functional Antigassing	EP80027287721	Gloss	3-4 days
± RAL 7030	Functional Primer	EP90017275721	Gloss	Next day
± RAL 7040	Alu Qualiprime	QP90017278520	Gloss	3-4 days

Clearcoat



Name	Code	Gloss level	Leadtime
Clearcoat	IE00000000623	Matt	Next day
Clearcoat Polyester Matt	IE00000106321	Matt	7-10 days
Clearcoat Soft Touch	ST00000900020	Matt	7-10 days
Clearcoat	SD90010006827	Gloss	Next day
Clearcoat	AG00000101621	Gloss	7-10 days





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