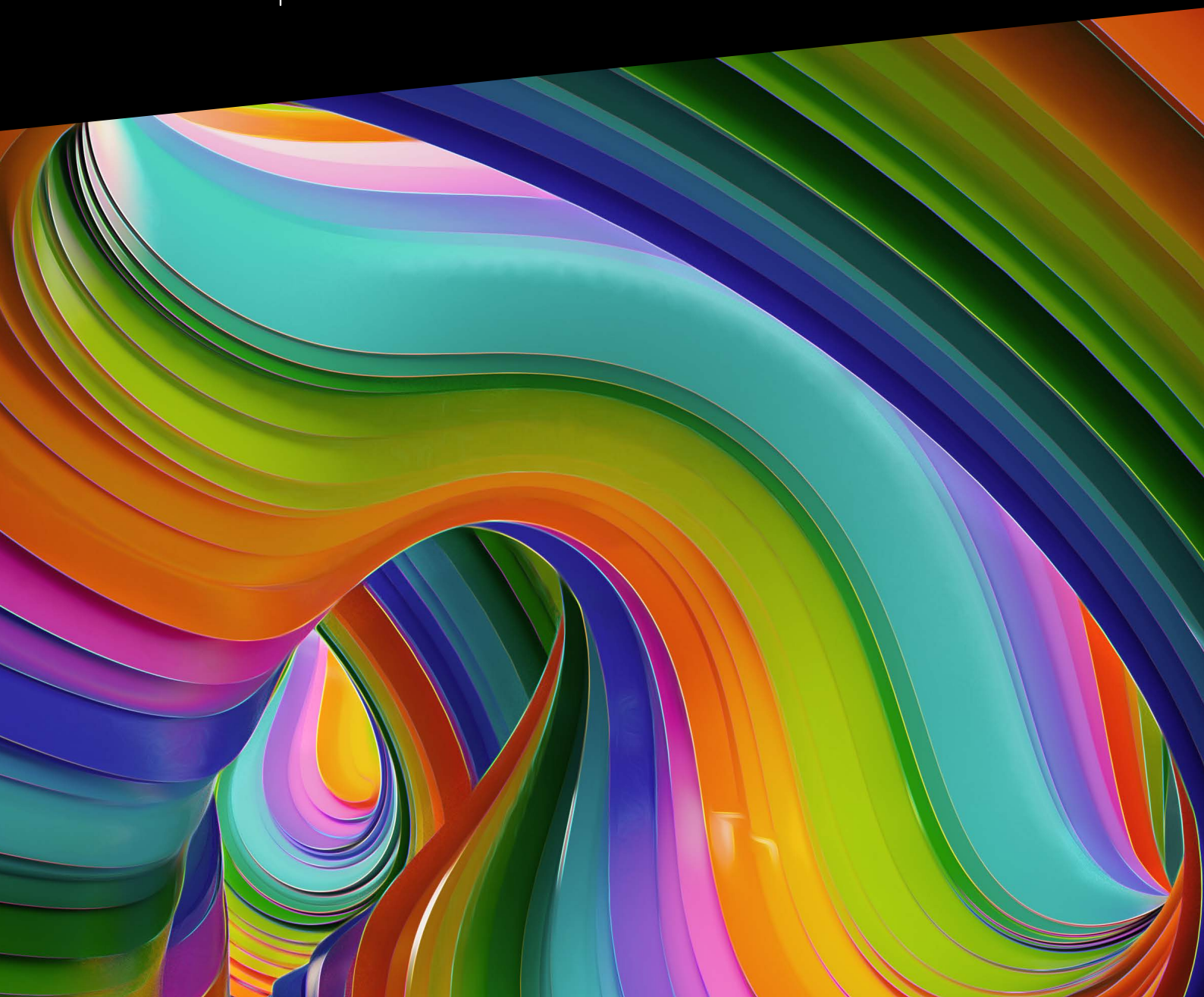


Stock products

2021

Central Europe



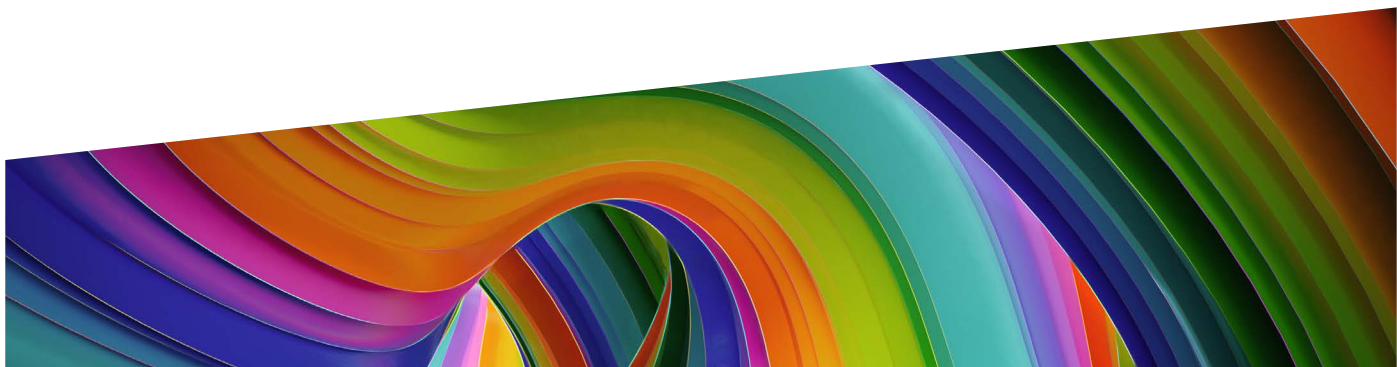


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Datasheets

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Veiligheidsbladen Technical Data Sheets
Technical Data Sheets

Website taal

Technical Data Sheets



Technisch Documentatieblad

Alesta® AP Polyester Architectuur AE Fine Texture AE03058801920 RAL 8019 GREY BROWN

Polyester Architectuur product met speciale afwerking voor bescherming op buitenkant van stalen en aluminium constructies. Het is een uitzonderlijk en uitzonderlijk mechanisch eigenschappen.

Eigenschappen

- Lichtgewicht
- Bestendig
- TBC/Corrosie

Verwerkingswijze

- Beschikt om te gebruiken op stalen
- Beschikt om te gebruiken op aluminium
- Beschikt om te gebruiken op koper
- Beschikt om te gebruiken op beton
- Beschikt om te gebruiken op gips
- Beschikt om te gebruiken op hout

Opdracht

Qualiteit: CE EN 12943 (RAL 8019) CE EN 12943 (RAL 8019)

GSB

Conditie

- Temperatuur (objecttemperatuur): 7 min @ 10°C
- Substraat: 0,8 mm AA020 aluminium (AA020 of AA020) voor zure zandstralen
- Lagedruk: 70 ± 10 µm
- Lagedruk: 1,52 g/cm³

Typische Eigenschappen

- Vastheid

AXALTA COATING SYSTEMS

Technisch Documentatieblad

Product Parametrie / Film Eigenschappen

Clasificatie	5 x 2
Impacttest	7,5 kJ/m² (77 Wh/m²)
Rechtlijn	1/10
Duurbestendigheid	100
Stichttest	5 min
Tylenfolie (vrijloos)	5 min
Korrosie	Geen verandering
Afzuiverend (2000 uur)	Maximaal 10 min (afhankelijk van de verandering van 10 cm)
Verder	Geen defect na behandeling na 2 uur
Voortgangstest (1000 uur)	Geen blisters
Horizontale verandering	1 jaar: 100% ± 50% (Kleurverandering volgens Datasheet) 2000 uur: 100% ± 50% (Kleurverandering volgens Datasheet)
Verticale verandering (Kleurverandering)	2000 uur: 100% ± 50% (Kleurverandering volgens Datasheet)
Verandering (Kleurverandering)	100% ± 50% (Kleurverandering volgens Datasheet)

Testmethode (objecttemperatuur)

Kan gebruikt worden via diverse methoden: D1, D2, D3, D4, D5, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D16, D17, D18, D19, D20, D21, D22, D23, D24, D25, D26, D27, D28, D29, D30, D31, D32, D33, D34, D35, D36, D37, D38, D39, D40, D41, D42, D43, D44, D45, D46, D47, D48, D49, D50, D51, D52, D53, D54, D55, D56, D57, D58, D59, D60, D61, D62, D63, D64, D65, D66, D67, D68, D69, D70, D71, D72, D73, D74, D75, D76, D77, D78, D79, D80, D81, D82, D83, D84, D85, D86, D87, D88, D89, D90, D91, D92, D93, D94, D95, D96, D97, D98, D99, D100.

Opdracht

24 maanden/20°C
Van bescherming op materialen die opgedragen zijn in geschikte zaken in stalen en koperen constructies.

AXALTA COATING SYSTEMS

VEILIGHEIDINFORMATIEBLAD

Section 1. Identificatie van de stof of het mengsel en van de vennootschap/onderneming

1.1. Productidentificatie

Productnaam: AXALTA AP AE03058801920 RAL 8019 GREY BROWN

1.2. Relevant gevaarvol gebruik van de stof of het mengsel en van de vennootschap/onderneming

Gebruik: Beschikt om te gebruiken op stalen en aluminium constructies.

2. Identificatie van de gevaren

Het is een gevaarlijke stof volgens de verordening EG nr. 1272/2008.

Het is een mengsel.

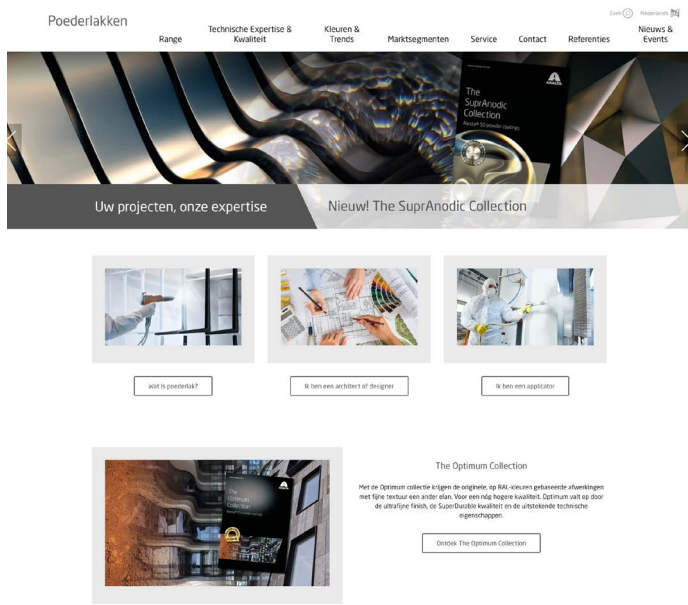
Gevoel: H302, H332, H410.

AXALTA COATING SYSTEMS

Visit the website
www.axalta.cz/datasheets

Axalta powder coatings website

Our website, your source of information



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You will find absolutely everything on our website! Discover the full product range, product catalogues, colour collections and much more. You can find all technical information there in no time, browse our collections online and order all our documentation with a few clicks. This will be sent to you in no time.

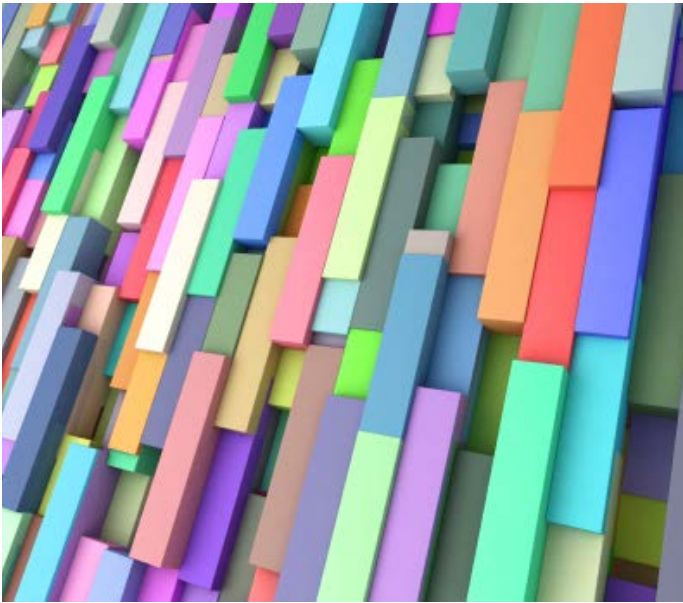
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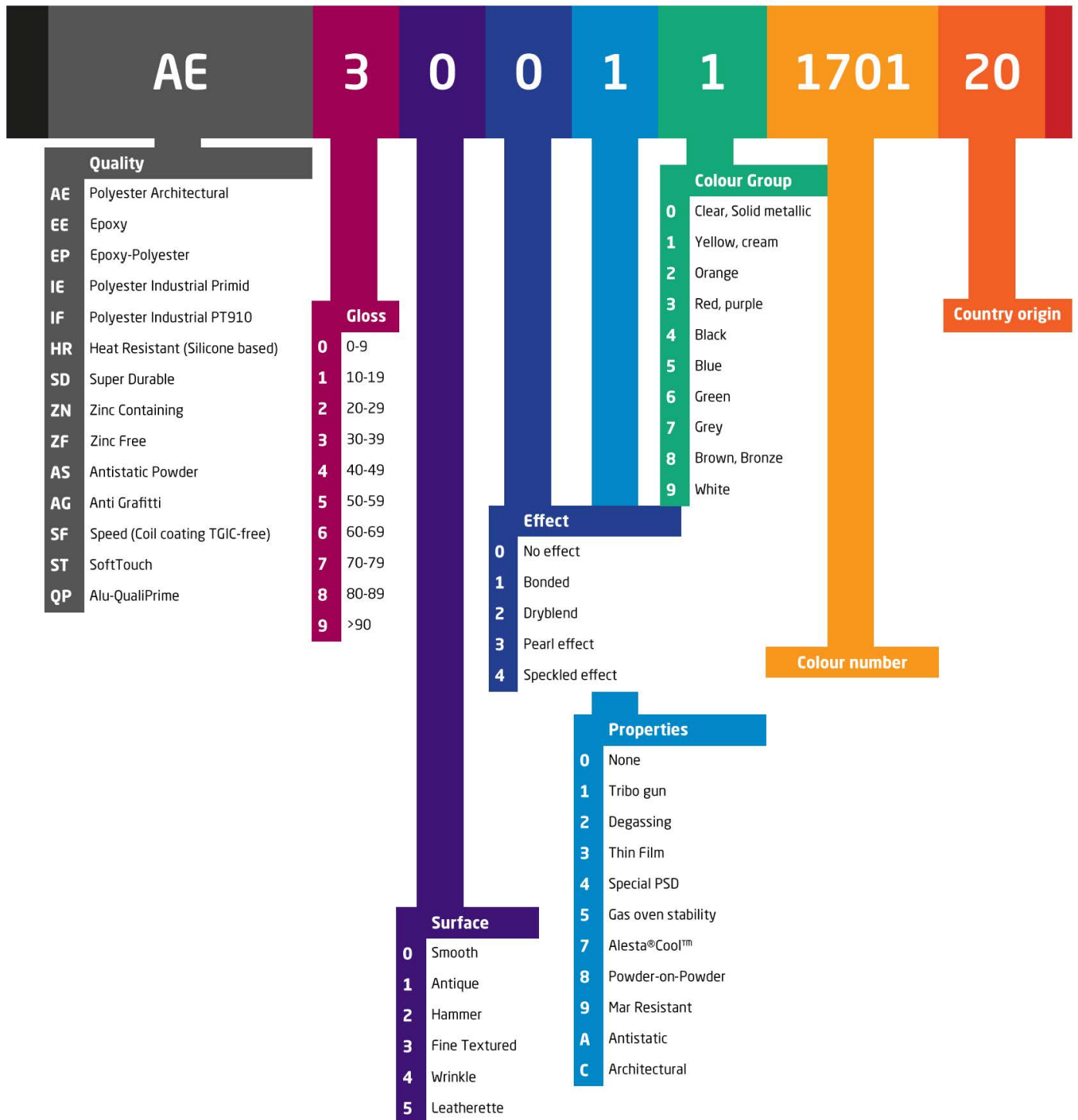
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Product code

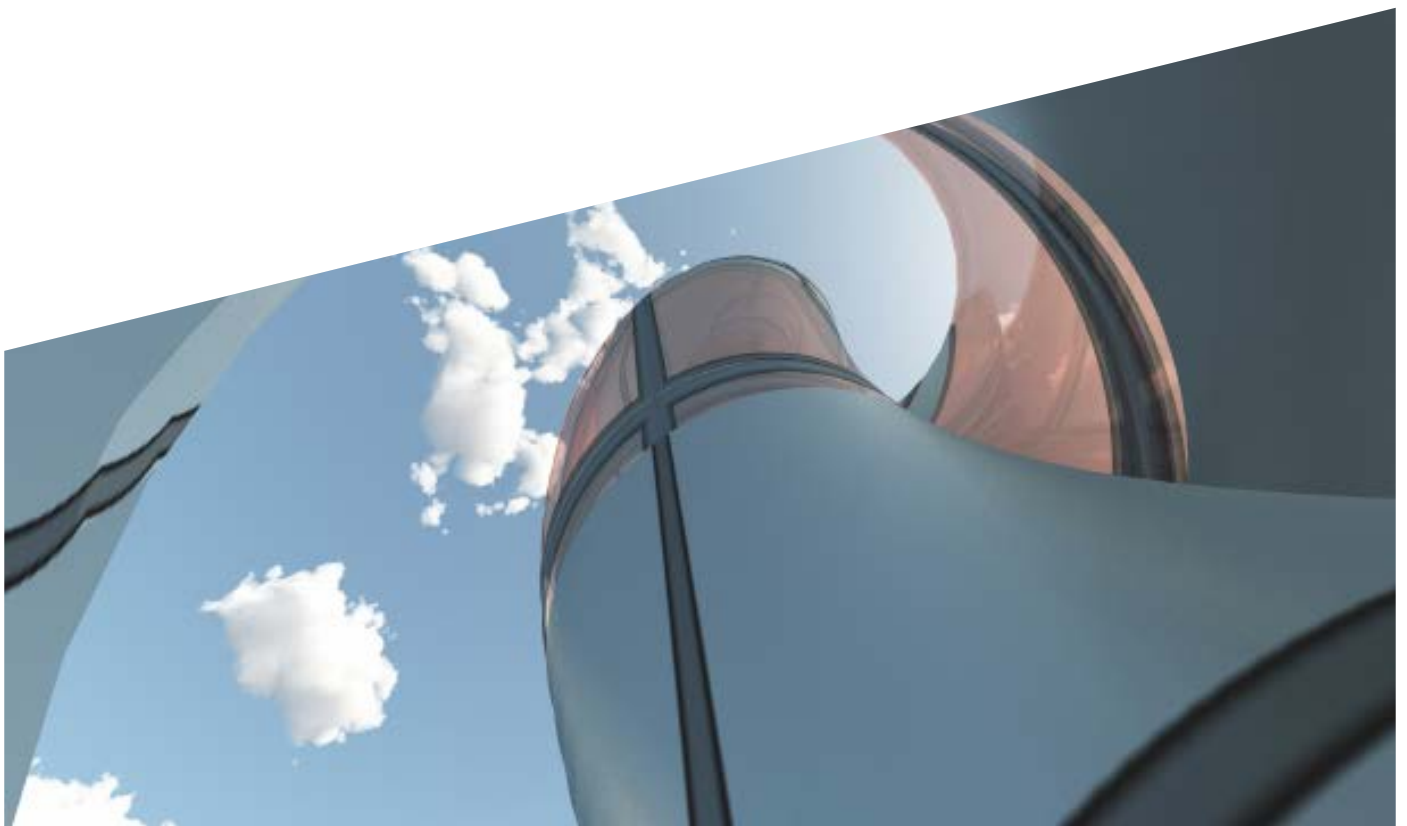
Our product code explained



Architectural powder coatings

RAL based ranges

Colour collections



RAL overview

Alesta® AP - Architectural Polyester



RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 1000	Green Beige	AE30011100020	AE70011100020	AE80011100020	
RAL 1001	Beige	AE30011100120	AE70011100120	AE80011100120	AE03051100120
RAL 1002	Sand Yellow	AE30011100220	AE70011100220	AE80011100220	
RAL 1003	Signal Yellow	AE30011100320	AE70011100320	AE80011100320	AE03051100320
RAL 1004	Golden Yellow	AE30011100420	AE70011100420	AE80011100420	AE03051100420
RAL 1005	Honey Yellow	AE30011100520	AE70011100520	AE80011100520	
RAL 1006	Corn Yellow	AE30011100620	AE70011100620	AE80011100620	AE03051100620
RAL 1007	Daffodil Yellow	AE30011100720	AE70011100720	AE80011100720	
RAL 1011	Brown Beige	AE300C1101120	AE70011101120	AE80011101120	AE03051101120
RAL 1012	Lemon Yellow		AE70011101220	AE80011101220	
RAL 1013	Oyster White	AE30011101320	AE70011101320	AE80011101320	AE03051101320
RAL 1014	Ivory	AE30011101420	AE70011101420	AE80011101420	AE03051101420
RAL 1015	Light Ivory	AE30011101520	AE70011101520	AE80011101520	AE03051101520
RAL 1016	Sulfur Yellow	AE30011101620	AE70011101620	AE80011101620	AE03051101620
RAL 1017	Saffron Yellow	AE300C1101720	AE70011101720	AE80011101720	
RAL 1018	Zinc Yellow	AE30011101820	AE70011101820	AE80011101820	AE03051101820
RAL 1019	Grey Beige	AE30011101920	AE70011101920	AE80011101920	AE03051101920
RAL 1020	Olive Yellow	AE30011102020	AE70011102020	AE80011102020	
RAL 1021	Rape Yellow	AE300C1102120	AE70011102120	AE80011102120	AE03051102120
RAL 1023	Traffic Yellow	AE300C1102320	AE70011102320	AE80011102320	AE03051102320
RAL 1024	Ochre Yellow	AE300C1102420	AE70011102420	AE80011102420	
RAL 1027	Curry Yellow		AE70011102720	AE80011102720	
RAL 1028	Melon Yellow	AE30011102820	AE70011102820	AE80011102820	AE03051102820
RAL 1032	Broom Yellow	AE30011103220	AE70011103220	AE80011103220	AE03051103220
RAL 1033	Dahlia Yellow	AE30011103320	AE70011103320	AE80011103320	

RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 1034	Pastel Yellow	AE30011103420	AE70011103420	AE80011103420	
RAL 1037	Sun Yellow		AE70011103720		
RAL 2000	Yellow Orange	AE30012200020	AE70012200020	AE80012200020	AE03052200020
RAL 2001	Red Orange	AE30012200120	AE70012200120	AE80012200120	AE03052200120
RAL 2002	Vermilion	AE30012200220	AE70012200220	AE80012200220	AE03052200220
RAL 2003	Pastel Orange	AE300C2200320	AE70012200320	AE80012200320	AE03052200320
RAL 2004	Pure Orange	AE30012200420	AE70012200420	AE80012200420	AE03052200420
RAL 2008	Bright Red Orange	AE30012200820	AE70012200820	AE80012200820	AE03052200820
RAL 2009	Traffic Orange	AE30012200920	AE70012200920	AE80012200920	AE03052200920
RAL 2010	Signal Orange	AE30012201020	AE70012201020	AE80012201020	AE03052201020
RAL 2011	Deep Orange	AE300C2201120	AE70012201120	AE80012201120	AE03052201120
RAL 2012	Salmon Orange		AE70012201220	AE80012201220	
RAL 3000	Flame Red	AE30013300020	AE70013300020	AE80013300020	AE03053300020
RAL 3001	Signal Red	AE30013300120	AE70013300120	AE80013300120	AE03053300120
RAL 3002	Carmine Red	AE30013300220	AE70013300220	AE80013300220	AE03053300220
RAL 3003	Ruby Red	AE30013300320	AE70013300320	AE80013300320	AE03053300320
RAL 3004	Purple Red	AE30013300420	AE70013300420	AE80013300420	AE03053300420
RAL 3005	Wine Red	AE30013300520	AE70013300520	AE80013300520	AE03053300520
RAL 3007	Black Red	AE30013300720	AE70013300720	AE80013300720	AE03053300720
RAL 3009	Oxide Red	AE30013300920	AE70013300920	AE80013300920	AE03053300920
RAL 3011	Brown Red	AE30013301120	AE70013301120	AE80013301120	AE03053301120
RAL 3012	Beige Red	AE30013301220	AE70013301220	AE80013301220	AE03053301220
RAL 3013	Tomato Red	AE300C3301320	AE70013301320	AE80013301320	AE03053301320
RAL 3014	Antique Pink	AE30013301420	AE70013301420	AE80013301420	
RAL 3015	Light Pink	AE300C3301520	AE70013301520	AE80013301520	
RAL 3016	Coral Red	AE30013301620	AE70013301620	AE80013301620	AE03053301620
RAL 3017	Rose	AE30013301720	AE70013301720	AE80013301720	
RAL 3018	Strawberry Red	AE300C3301820	AE70013301820	AE80013301820	AE03053301820
RAL 3020	Traffic Red	AE30013302020	AE70013302020	AE80013302020	AE03053302020
RAL 3022	Salmon Pink	AE300C3302220	AE70013302220	AE80013302220	
RAL 3027	Raspberry Red	AE30013302720	AE70013302720	AE80013302720	
RAL 3028	Pure Red	AE30013302820	AE70013302820	AE80013302820	
RAL 3031	Orient Red	AE30013303120	AE70013303120	AE80013303120	AE03053303120
RAL 4001	Red Lilac	AE30013400120	AE70013400120	AE80013400120	
RAL 4002	Red Violet	AE30013400220	AE70013400220	AE80013400220	
RAL 4003	Heather Violet		AE70013400320	AE80013400320	

RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 4004	Claret Violet	AE30013400420	AE70013400420	AE80013400420	AE03053400420
RAL 4005	Blue Lilac	AE30013400520	AE70013400520	AE80013400520	AE03053400520
RAL 4006	Traffic Purple	AE300C3400620	AE70013400620	AE80013400620	AE03053400620
RAL 4007	Purple Violet	AE300C3400720	AE70013400720	AE80013400720	AE03053400720
RAL 4008	Signal Violet	AE30013400820	AE70013400820	AE80013400820	AE03053400820
RAL 4009	Pastel Violet	AE300C3400920	AE70013400920	AE80013400920	
RAL 4010	Telemagenta	AE30013401020	AE70013401020	AE80013401020	AE03053401020
RAL 5000	Violet Blue	AE30015500020	AE70015500020	AE80015500020	AE03055500020
RAL 5001	Green Blue	AE300C5500120	AE70015500120	AE80015500120	AE03055500120
RAL 5002	Ultramarine Blue	AE30015500220	AE70015500220	AE80015500220	AE03055500220
RAL 5003	Sapphire Blue	AE300C5500320	AE70015500320	AE80015500320	AE03055500320
RAL 5004	Black Blue	AE30015500420	AE70015500420	AE80015500420	AE03055500420
RAL 5005	Signal Blue	AE30015500520	AE70015500520	AE80015500520	AE03055500520
RAL 5007	Brilliant Blue	AE30015500720	AE70015500720	AE80015500720	AE03055500720
RAL 5008	Grey Blue	AE300C5500820	AE70015500820	AE80015500820	AE03055500820
RAL 5009	Azure Blue	AE30015500920	AE70015500920	AE80015500920	AE03055500920
RAL 5010	Gentian Blue	AE30015501020	AE70015501020	AE80015501020	AE03055501020
RAL 5011	Steel Blue	AE300C5501120	AE70015501120	AE80015501120	AE03055501120
RAL 5012	Light Blue	AE30015501220	AE70015501220	AE80015501220	AE03055501220
RAL 5013	Cobalt Blue	AE300C5501320	AE70015501320	AE80015501320	AE03055501320
RAL 5014	Pigeon Blue	AE300C5501420	AE70015501420	AE80015501420	AE03055501420
RAL 5015	Sky Blue	AE30015501520	AE70015501520	AE80015501520	AE03055501520
RAL 5017	Traffic Blue	AE30015501720	AE70015501720	AE80015501720	AE03055501720
RAL 5018	Turquoise Blue	AE30015501820	AE70015501820	AE80015501820	AE03055501820
RAL 5019	Capri Blue	AE30015501920	AE70015501920	AE80015501920	AE03055501920
RAL 5020	Ocean Blue	AE30015502020	AE70015502020	AE80015502020	
RAL 5021	Water Blue	AE30015502120	AE70015502120	AE80015502120	AE03055502120
RAL 5022	Night Blue	AE30015502220	AE70015502220	AE80015502220	
RAL 5023	Distant Blue	AE300C5502320	AE70015502320	AE80015502320	AE03055502320
RAL 5024	Pastel Blue	AE30015502420	AE70015502420	AE80015502420	AE03055502420
RAL 6000	Patina Green	AE30016600020	AE70016600020	AE80016600020	
RAL 6001	Emerald Green	AE300C6600120	AE70016600120	AE80016600120	AE03056600120
RAL 6002	Leaf Green	AE30016600220	AE70016600220	AE80016600220	AE03056600320
RAL 6003	Olive Green	AE300C6600320	AE70016600320	AE80016600320	
RAL 6004	Blue Green	AE300C6600420	AE70016600420	AE80016600420	AE03056600420
RAL 6005	Moss Green	AE300C6600520	AE70016600520	AE80016600520	AE03056600520



RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 6006	Grey Olive	AE300C6600620	AE70016600620	AE80016600620	
RAL 6007	Bottle Green	AE30016600720	AE70016600720	AE80016600720	AE03056600720
RAL 6008	Brown Green	AE30016600820	AE70016600820	AE80016600820	AE03056600820
RAL 6009	Fir Green	AE30016600920	AE70016600920	AE80016600920	AE03056600920
RAL 6010	Grass Green	AE30016601020	AE70016601020	AE80016601020	
RAL 6011	Reseda Green	AE300C6601120	AE70016601120	AE80016601120	AE03056601120
RAL 6012	Black Green	AE30016601220	AE70016601220	AE80016601220	AE03056601220
RAL 6013	Reed Green	AE30016601320	AE70016601320	AE80016601320	AE03056601320
RAL 6014	Yellow Olive	AE30016601420	AE70016601420	AE80016601420	AE03056601420
RAL 6015	Black Olive	AE30016601520	AE70016601520	AE80016601520	AE03056601520
RAL 6016	Turquoise Green	AE30016601620	AE70016601620	AE80016601620	AE03056601620
RAL 6017	May Green	AE300C6601720	AE70016601720	AE80016601720	AE03056601720
RAL 6018	Yellow Green	AE300C6601820	AE70016601820	AE80016601820	AE03056601820
RAL 6019	Pastel Green	AE300C6601920	AE70016601920	AE80016601920	AE03056601920
RAL 6020	Chrome Green	AE30016602020	AE70016602020	AE80016602020	
RAL 6021	Pale Green	AE30016602120	AE70016602120	AE80016602120	AE03056602120
RAL 6022	Olive Drab	AE30016602220	AE70016602220	AE80016602220	AE03056602220
RAL 6024	Traffic Green	AE30016602420	AE70016602420	AE80016602420	
RAL 6025	Fern Green	AE30016602520	AE70016602520	AE80016602520	
RAL 6026	Opal Green	AE30016602620	AE70016602620	AE80016602620	
RAL 6027	Light Green	AE30016602720	AE70016602720	AE80016602720	AE03056602720
RAL 6028	Pine Green	AE30016602820	AE70016602820	AE80016602820	
RAL 6029	Mint Green	AE30016602920	AE70016602920	AE80016602920	AE03056602920
RAL 6031	Green Bronze	AE30016870625			
RAL 6032	Signal Green	AE30016603220	AE70016603220	AE80016603220	
RAL 6033	Mint Turquoise	AE30016603320	AE70016603320	AE80016603320	AE03056603320
RAL 6034	Pastel Turquoise	AE30016603420	AE70016603420	AE80016603420	AE03056603420
RAL 6037	Pure Green	AE30016603720	AE70016603720	AE80016603720	
RAL 7000	Squirrel Grey	AE30017700020	AE70017700020	AE80017700020	AE03057700020
RAL 7001	Silver Grey	AE30017700120	AE70017700120	AE80017700120	AE03057700120
RAL 7002	Olive Grey	AE30017700220	AE70017700220	AE80017700220	AE03057700220
RAL 7003	Moss Grey	AE30017700320	AE70017700320	AE80017700320	AE03057700320
RAL 7004	Signal Grey	AE30017700420	AE70017700420	AE80017700420	AE03057700420
RAL 7005	Mouse Grey	AE30017700520	AE70017700520	AE80017700520	AE03057700520
RAL 7006	Beige Grey	AE30017700620	AE70017700620	AE80017700620	AE03057700620
RAL 7008	Khaki Grey	AE30017700820	AE70017700820	AE80017700820	AE03057700820





RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 7009	Green Grey	AE30017700920	AE70017700920	AE80017700920	AE03057700920
RAL 7010	Tarpaulin Grey	AE30017701020	AE70017701020	AE80017701020	AE03057701020
RAL 7011	Iron Grey	AE300C7701120	AE70017701120	AE80017701120	AE03057701120
RAL 7012	Basalt Grey	AE30017701220	AE70017701220	AE80017701220	AE03057701220
RAL 7013	Brown Grey	AE300C7701320	AE70017701320	AE80017701320	AE03057701320
RAL 7015	Slate Grey	AE30017701520	AE70017701520	AE80017701520	AE03057701520
RAL 7016	Anthracite Grey	AE30017701620	AE70017701620	AE80017701620	AE03057701620
RAL 7021	Black Grey	AE30017702120	AE70017702120	AE80017702120	AE03057702120
RAL 7022	Umbr Grey	AE30017702220	AE70017702220	AE80017702220	AE03057702220
RAL 7023	Concrete Grey	AE30017702320	AE70017702320	AE80017702320	AE03057702320
RAL 7024	Graphite Grey	AE30017702420	AE70017702420	AE80017702420	AE03057702420
RAL 7026	Granite Grey	AE30017702620	AE70017702620	AE80017702620	AE03057702620
RAL 7030	Stone Grey	AE30017703020	AE70017703020	AE80017703020	AE03057703020
RAL 7031	Blue Grey	AE300C7703120	AE70017703120	AE80017703120	AE03057703120
RAL 7032	Pebble Grey	AE30017703220	AE70017703220	AE80017703220	AE03057703220
RAL 7033	Cement Grey	AE30017703320	AE70017703320	AE80017703320	AE03057703320
RAL 7034	Yellow Grey	AE30017703420	AE70017703420	AE80017703420	AE03057703420
RAL 7035	Light Grey	AE30017703520	AE70017703520	AE80017703520	AE03057703520
RAL 7036	Platinum Grey	AE30017703620	AE70017703620	AE80017703620	AE03057703620
RAL 7037	Dusty Grey	AE30017703720	AE70017703720	AE80017703720	AE03057703720
RAL 7038	Agate Grey	AE30017703820	AE70017703820	AE80017703820	AE03057703820
RAL 7039	Quartz Grey	AE30017703920	AE70017703920	AE80017703920	AE03057703920
RAL 7040	Window Grey	AE30017704020	AE70017704020	AE80017704020	AE03057704020
RAL 7042	Traffic Grey A	AE30017704220	AE70017704220	AE80017704220	AE03057704220
RAL 7043	Traffic Grey B	AE300C7704320	AE70017704320	AE80017704320	AE03057704320
RAL 7044	Silk Grey	AE30017704420	AE70017704420	AE80017704420	AE03057704420
RAL 7045	Telegrey 1	AE30017704520	AE70017704520	AE80017704520	AE03057704520
RAL 7046	Telegrey 2	AE30017704620	AE70017704620	AE80017704620	AE03057704620
RAL 7047	Telegrey 4	AE30017704720	AE70017704720	AE80017704720	AE03057704720
RAL 8000	Green Brown	AE30018800020	AE70018800020	AE80018800020	AE03058800020
RAL 8001	Ochre Brown	AE300C8800120	AE70018800120	AE80018800120	AE03058800120
RAL 8002	Signal Brown	AE30018800220	AE70018800220	AE80018800220	AE03058800220
RAL 8003	Clay Brown	AE30018800320	AE70018800320	AE80018800320	AE03058800320
RAL 8004	Copper Brown	AE30018800420	AE70018800420	AE80018800420	AE03058800420
RAL 8007	Fawn Brown	AE30018800720	AE70018800720	AE80018800720	AE03058800720
RAL 8008	Olive Brown	AE30018800820	AE70018800820	AE80018800820	AE03058800820



RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 8011	Nut Brown	AE30018801120	AE70018801120	AE80018801120	AE03058801120
RAL 8012	Red Brown	AE30018801220	AE70018801220	AE80018801220	AE03058801220
RAL 8014	Sepia Brown	AE30018801420	AE70018801420	AE80018801420	AE03058801420
RAL 8015	Chestnut Brown	AE30018801520	AE70018801520	AE80018801520	AE03058801520
RAL 8016	Mahogany Brown	AE300C8801620	AE70018801620	AE80018801620	AE03058801620
RAL 8017	Chocolate Brown	AE300C8801720	AE70018801720	AE80018801720	AE03058801720
RAL 8019	Grey Brown	AE300C8801920	AE70018801920	AE80018801920	AE03058801920
RAL 8022	Black Brown	AE30018802220	AE70018802220	AE80018802220	AE03058802220
RAL 8023	Orange Brown	AE30018802320	AE70018802320	AE80018802320	AE03058802320
RAL 8024	Beige Brown	AE30018802420	AE70018802420	AE80018802420	AE03058802420
RAL 8025	Pale Brown	AE30018802520	AE70018802520	AE80018802520	AE03058802520
RAL 8027	Leather Brown	AE30018500125	AE70018500125		
RAL 8028	Terra Brown	AE30018802820	AE70018802820	AE80018802820	AE03058802820
RAL 9001	Cream	AE300C9900120	AE70019900120	AE80019900120	AE03059900120
RAL 9002	Grey White	AE300C9900220	AE70019900220	AE80019900220	AE03059900220
RAL 9003	Signal White	AE300C9900320	AE70019900320	AE80019900320	AE03059900320
RAL 9004	Signal Black	AE300C4900420	AE70014900420	AE80014900420	AE03054900420
RAL 9005	Jet Black	AE30014900520	AE70014900520	AE80014900520	AE03054900520
RAL 9006	White Aluminium	AE30217900620	AE70107900620	AE80157900620	AE03257900620
RAL 9007	Tenor 5	AE30217900720	AE70107900720	AE80157900720	AE03257900720
RAL 9010	Pure White	AE30019901020	AE70019901020	AE80019901020	AE03059901020
RAL 9011	Graphite Black	AE30014901120	AE70014901120	AE80014901120	AE03054901120
RAL 9016	Traffic White	AE300C9901620	AE70019901620	AE80019901620	AE03059901620
RAL 9017	Traffic Black	AE300C4901720	AE70014901720	AE80014901720	AE03054901720
RAL 9018	Papyrus White	AE30019901820	AE70019901820	AE80019901820	AE03059901820

RAL overview

Alesta® SD - SuperDurable Polyester



RAL	Colour	Matt	Semi-Gloss	Fine Textured
RAL 1013	Oyster White	SD300C1101320		SD030C1101320
RAL 1015	Light Ivory	SD300C1101520		SD030C1101520
RAL 1019	Grey Beige	SD300C1101920		SD030C1101920
RAL 1035	SuprAnodic Glow	SD201C1103520		
RAL 1036	SuprAnodic Halo	SD201C1103620		
RAL 3000	Flame Red	SD300C3300020		
RAL 3003	Ruby Red		SD700C3300320	
RAL 3004	Purple Red	SD300C3300420		SD030C3300420
RAL 3005	Wine Red		SD700C3300520	SD030C3300520
RAL 5002	Ultramarine Blue			SD030C5500220
RAL 5003	Sapphire Blue	SD300C5500320		SD030C5500320
RAL 5010	Gentian Blue	SD300C5501020		SD030C5501020
RAL 5011	Steel Blue	SD300C5501120		
RAL 5014	Pigeon Blue	SD300C5501420		
RAL 5015	Sky Blue			SD030C5501520
RAL 5023	Distant Blue	SD300C5502320		SD030C5502320
RAL 5024	Pastel Blue	SD300C5502420		SD030C5502420
RAL 6005	Moss Green	SD300C6600520	SD700C6600520	SD030C6600520
RAL 6009	Fir Green	SD300C6600920		SD030C6600920
RAL 6019	Pastel Green	SD300C6601920		SD030C6601920
RAL 6021	Pale Green	SD300C6602120		SD030C6602120
RAL 7000	Squirrel Grey	SD300C7700020		
RAL 7001	Silver Grey	SD300C7700120		SD030C7700120
RAL 7002	Olive Grey	SD300C7700220		
RAL 7003	Moss Grey	SD300C7700320		

RAL	Colour	Matt	Semi-Gloss	Fine Textured
RAL 7004	Signal Grey	SD300C7700420		SD030C7700420
RAL 7005	Mouse Grey	SD300C7700520		SD030C7700520
RAL 7006	Beige Grey	SD300C7700620		SD030C7700620
RAL 7008	Khaki Grey	SD300C7700820		
RAL 7009	Green Grey	SD300C7700920		
RAL 7010	Tarpaulin Grey	SD300C7701020		
RAL 7011	Iron Grey	SD300C7701120	SD700C7701120	SD030C7701120
RAL 7012	Basalt Grey	SD300C7701220	SD700C7701220	SD030C7701220
RAL 7013	Brown Grey	SD300C7701320		
RAL 7015	Slate Grey	SD300C7701520	SD700C7701520	SD030C7701520
RAL 7016	Anthracite Grey	SD300C7701620	SD700C7701620	SD030C7000120
RAL 7021	Black Grey	SD300C7702120	SD700C7702120	SD030C7702120
RAL 7022	Umbra Grey	SD300C7702220	SD700C7702220	SD030C7702220
RAL 7023	Concrete Grey	SD300C7702320		SD030C7702320
RAL 7024	Graphite Grey	SD300C7702420	SD700C7702420	SD030C7702420
RAL 7026	Granite Grey	SD300C7702620		SD030C7702620
RAL 7030	Stone Grey	SD300C7703020		SD030C7703020
RAL 7031	Blue Grey	SD300C7703120		SD030C7703120
RAL 7032	Pebble Grey	SD300C7703220		SD030C7703220
RAL 7033	Cement Grey	SD300C7703320		
RAL 7034	Yellow Grey	SD300C7703420		
RAL 7035	Light Grey	SD300C7703520	SD700C7703520	SD030C7703520
RAL 7036	Platinum Grey	SD300C7703620		SD030C7703620
RAL 7037	Dusty Grey	SD300C7703720	SD700C7703720	SD030C7703720
RAL 7038	Agate Grey	SD300C7703820		SD030C7703820
RAL 7039	Quartz Grey	SD300C7703920	SD700C7703920	SD030C7703920
RAL 7040	Window Grey	SD300C7704020		SD030C7704020
RAL 7042	Traffic Grey A	SD300C7704220		SD030C7704220
RAL 7043	Traffic Grey B	SD300C7704320	SD700C7704320	SD030C7704320
RAL 7044	Silk Grey	SD300C7704420		SD030C7704420
RAL 7045	Telegrey 1	SD300C7704520		SD030C7704520
RAL 7046	Telegrey 2	SD300C7704620	SD700C7704620	
RAL 7047	Telegrey 4	SD300C7704720	SD700C7704720	SD030C7704720
RAL 7048	SuprAnodic Mink	SD201C7704820		
RAL 8003	Clay Brown	SD300C8800320	SD700C8800320	SD030C8800320
RAL 8011	Nut Brown	SD300C8801120		SD030C8801120

RAL	Colour	Matt	Semi-Gloss	Fine Textured
RAL 8014	Sepia Brown	SD300C8801420		SD030C8801420
RAL 8016	Mahogany Brown	SD300C8801620		
RAL 8017	Chocolate Brown	SD300C8801720	SD700C8801720	SD030C8801720
RAL 8019	Grey Brown	SD300C8801920	SD700C8801920	SD030C8801920
RAL 8022	Black Brown	SD300C8802220		SD030C8802220
RAL 8028	Terra Brown			SD030C8802820
RAL 9001	Cream	SD300C9900120	SD700C9900120	SD130C9900120
RAL 9002	Grey White	SD300C9900220	SD700C9900220	SD130C9900220
RAL 9003	Signal White	SD300C9900320	SD700C9900320	SD130C9900320
RAL 9004	Signal Black	SD300C4900420	SD700C4900420	SD030C4900420
RAL 9005	Jet Black	SD300C4900520	SD700C4900520	SD030C4000220
RAL 9006	White Aluminium	SD301C7900621	SD701C7900620	SD031C7900620
RAL 9007	Tenor 5	SD301C7900721	SD701C7900720	SD031C7900720
RAL 9010	Pure White	SD300C9901020	SD700C9901020	SD130C9901020
RAL 9011	Graphite Black	SD300C4901120	SD700C4901120	SD030C4901120
RAL 9016	Traffic White	SD300C9901620	SD700C9901620	SD130C9901620
RAL 9017	Traffic Black	SD300C4901720		SD030C4901720
RAL 9022	SuprAnodic Nimbus	SD201C7902220		
RAL 9023	SuprAnodic Fossil	SD201C7902320		

Alesta® SD - ICONICA

SuperDurable powder coatings

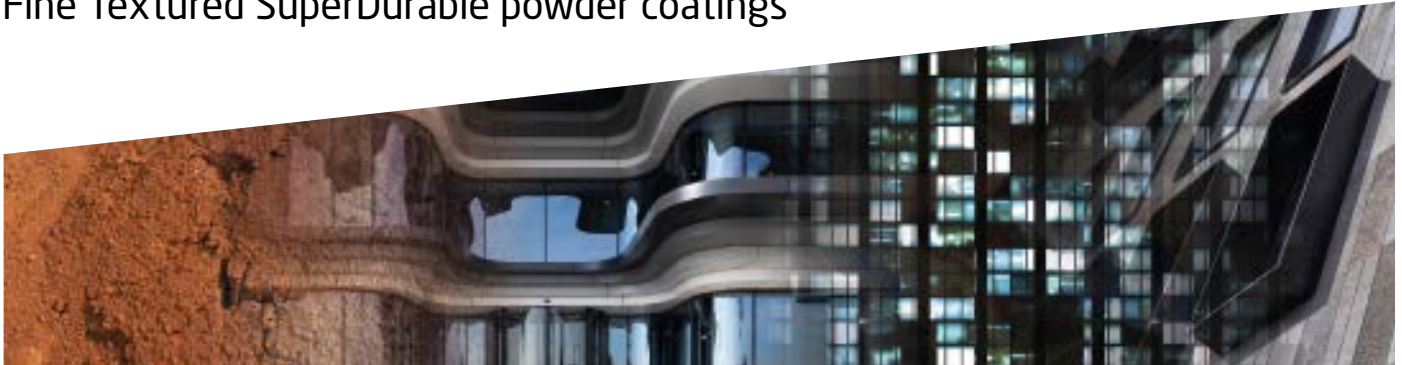


Colour	Code	Gloss level/ 60°	Packaging	Stock Location
Brown Slate	SD030C8004020	5 ± 2	20 kg box	Duisburg DE
Beige Limestone	SD031C1007020	5 ± 2	20 kg box	Montbrison FR
Vintage Red	SD031C3300520	5 ± 2	20 kg box	Duisburg DE
Artic Ice	SD031C7002020	5 ± 2	20 kg box	Montbrison FR
Granit Nature	SD031C7900720	5 ± 2	20 kg box	Duisburg DE
Earth Clay	SD031C8005020	5 ± 2	20 kg box	Montbrison FR
Precious Sand	SD031C8006020	5 ± 2	20 kg box	Senec SK
Senere Snow	SD031C9001020	6 ± 2	20 kg box	Montbrison FR
Nordic Lichen	SD301C5008020	30 ± 5	20 kg box	Montbrison FR
Green Chlorophyll	SD301C6009020	25 ± 5	20 kg box	Montbrison FR
Fresh Moss	SD301C6010020	30 ± 5	20 kg box	Montbrison FR
Kinetic Tangerine	SD130C2011020	10 ± 3	20 kg box	Montbrison FR
Digital Red	SD301C3012020	30 ± 5	15 kg box	Montbrison FR
Electric Dream	SD301C5016020	30 ± 5	20 kg box	Montbrison FR
Groovy Red	SD301C3013020	25 ± 5	20 kg box	Montbrison FR
Concrete Touch	SD301C7900621	30 ± 5	20 kg box	Duisburg DE
Urban Cement	SD301C7018020	30 ± 5	20 kg box	Montbrison FR
Aqua Splash	SD130C5017020	10 ± 3	20 kg box	Montbrison FR
Metallic Asphalt	SD031C4020020	5 ± 2	20 kg box	Montbrison FR
Denim Effect	SD301C5015020	25 ± 5	20 kg box	Montbrison FR
Intense Carbon	SD301C4014020	30 ± 5	20 kg box	Montbrison FR

Colour	Code	Gloss level/ 60°	Packaging	Stock Location
City Terracotta	SD031C8021020	5 ± 2	20 kg box	Montbrison FR
Green Factory	SD031C6030020	5 ± 2	20 kg box	Montbrison FR
Blue Workshop	SD031C5029020	5 ± 2	20 kg box	Montbrison FR
Verdigris	SD031C6027020	5 ± 2	20 kg box	Montbrison FR
Cast Iron	SD031C4900520	5 ± 2	20 kg box	Senec SK
Timeless Rust	SD034C8023020	2,5 ± 0,5	20 kg box	Duisburg DE
Fa'Brick	SD031C8022020	5 ± 2	20 kg box	Montbrison FR
Smoked Steel	SD031C8025020	5 ± 2	20 kg box	Montbrison FR
Modern Khaki	SD130C6026020	10 ± 3	20 kg box	Montbrison FR
Sunny Gold	SD301C1032020	30 ± 5	20 kg box	Duisburg DE
Noble Bronze	SD301C8039020	25 ± 5	20 kg box	Senec SK
Simply Copper	SD301C2040020	30 ± 5	20 kg box	Montbrison FR
Fine Pearl	SD301C9034020	30 ± 5	20 kg box	Montbrison FR
Silver Dream	SD301C7036020	30 ± 5	20 kg box	Montbrison FR
Original Platinum	SD301C7037020	30 ± 5	20 kg box	Montbrison FR
Techno Black	SD801C4038020	85 ± 5	20 kg box	Montbrison FR
Anodised Silver	SD201C7035020	25 ± 5	15 kg box	Senec SK
Gold Supreme	SD031C1033020	5 ± 2	20 kg box	Montbrison FR
Grey Gold	SD301C7031020	30 ± 5	20 kg box	Montbrison FR

Alesta® SD - The Optimum Collection

Fine Textured SuperDurable powder coatings



RAL	Colour	Code	Gloss level/ 60°	Packaging	Stock Location
RAL 1013	Oyster White	SD030C1101320	5 ± 2	20 kg box	Montbrison FR
RAL 1015	Light Ivory	SD030C1101520	5 ± 2	20 kg box	Montbrison FR
RAL 1019	Grey Beige	SD030C1101920	5 ± 2	20 kg box	Montbrison FR
RAL 3004	Purple Red	SD030C3300420	5 ± 2	20 kg box	Montbrison FR
RAL 3005	Wine Red	SD030C3300520	5 ± 2	20 kg box	Montbrison FR
RAL 5002	Ultramarine Blue	SD030C5500220	5 ± 2	20 kg box	Montbrison FR
RAL 5003	Sapphire Blue	SD030C5500320	5 ± 2	20 kg box	Montbrison FR
RAL 5010	Gentian Blue	SD030C5501020	5 ± 2	20 kg box	Montbrison FR
RAL 5015	Sky Blue	SD030C5501520	5 ± 2	20 kg box	Montbrison FR
RAL 5023	Distant Blue	SD030C5502320	5 ± 2	20 kg box	Montbrison FR
RAL 5024	Pastel Blue	SD030C5502420	5 ± 2	20 kg box	Montbrison FR
RAL 6005	Moss Green	SD030C6600520	5 ± 2	20 kg box	Montbrison FR
RAL 6009	Fir Green	SD030C6600920	5 ± 2	20 kg box	Montbrison FR
RAL 6019	Pastel Green	SD030C6601920	5 ± 2	20 kg box	Montbrison FR
RAL 6021	Pale Green	SD030C6602120	5 ± 2	20 kg box	Montbrison FR
RAL 7001	Silver Grey	SD030C7700120	5 ± 2	20 kg box	Montbrison FR
RAL 7004	Signal Grey	SD030C7700420	5 ± 2	20 kg box	Montbrison FR
RAL 7005	Mouse Grey	SD030C7700520	5 ± 2	20 kg box	Montbrison FR
RAL 7006	Beige Grey	SD030C7700620	5 ± 2	20 kg box	Montbrison FR
RAL 7011	Iron Grey	SD030C7701120	5 ± 2	20 kg box	Montbrison FR
RAL 7012	Basalt Grey	SD030C7701220	5 ± 2	20 kg box	Montbrison FR
RAL 7015	Slate Grey	SD030C7701520	5 ± 2	20 kg box	Montbrison FR
RAL 7016	Anthracite Grey	SD030C7000120	5 ± 2	20 kg box	Montbrison FR
RAL 7021	Black Grey	SD030C7702120	5 ± 2	20 kg box	Duisburg DE

RAL	Colour	Code	Gloss level/ 60°	Packaging	Stock Location
RAL 7022	Umbra Grey	SD030C7702220	5 ± 2	20 kg box	Montbrison FR
RAL 7023	Concrete Grey	SD030C7702320	5 ± 2	20 kg box	Montbrison FR
RAL 7024	Graphite Grey	SD030C7702420	5 ± 2	20 kg box	Montbrison FR
RAL 7026	Granite Grey	SD030C7702620	5 ± 2	20 kg box	Montbrison FR
RAL 7030	Stone Grey	SD030C7703020	5 ± 2	20 kg box	Montbrison FR
RAL 7031	Blue Grey	SD030C7703120	5 ± 2	20 kg box	Montbrison FR
RAL 7032	Pebble Grey	SD030C7703220	5 ± 2	20 kg box	Montbrison FR
RAL 7035	Light Grey	SD030C7703520	5 ± 2	20 kg box	Montbrison FR
RAL 7036	Platinum Grey	SD030C7703620	5 ± 2	20 kg box	Montbrison FR
RAL 7037	Dusty Grey	SD030C7703720	5 ± 2	20 kg box	Montbrison FR
RAL 7038	Agate Grey	SD030C7703820	5 ± 2	20 kg box	Montbrison FR
RAL 7039	Quartz Grey	SD030C7703920	5 ± 2	20 kg box	Montbrison FR
RAL 7040	Window Grey	SD030C7704020	5 ± 2	20 kg box	Montbrison FR
RAL 7042	Traffic Grey A	SD030C7704220	5 ± 2	20 kg box	Montbrison FR
RAL 7043	Traffic Grey B	SD030C7704320	5 ± 2	20 kg box	Montbrison FR
RAL 7044	Silk Grey	SD030C7704420	5 ± 2	20 kg box	Montbrison FR
RAL 7045	Telegrey 1	SD030C7704520	5 ± 2	20 kg box	Montbrison FR
RAL 7047	Telegrey 4	SD030C7704720	5 ± 2	20 kg box	Montbrison FR
RAL 8003	Clay Brown	SD030C8800320	5 ± 2	20 kg box	Montbrison FR
RAL 8011	Nut Brown	SD030C8801120	5 ± 2	20 kg box	Montbrison FR
RAL 8014	Sepia Brown	SD030C8801420	5 ± 2	20 kg box	Montbrison FR
RAL 8017	Chocolate Brown	SD030C8801720	5 ± 2	20 kg box	Montbrison FR
RAL 8019	Grey Brown	SD030C8801920	5 ± 2	20 kg box	Montbrison FR
RAL 8022	Black Brown	SD030C8802220	5 ± 2	20 kg box	Montbrison FR
RAL 8028	Terra Brown	SD030C8802820	5 ± 2	20 kg box	Montbrison FR
RAL 9001	Cream	SD130C9900120	10 ± 3	20 kg box	Montbrison FR
RAL 9002	Grey White	SD130C9900220	10 ± 3	20 kg box	Montbrison FR
RAL 9003	Signal White	SD130C9900320	10 ± 3	20 kg box	Montbrison FR
RAL 9004	Signal Black	SD030C4900420	5 ± 2	20 kg box	Duisburg DE
RAL 9005	Jet Black	SD030C4000220	5 ± 2	20 kg box	Montbrison FR
RAL 9006	9006 White Aluminium	SD031C7900620	5 ± 2	15 kg box	Duisburg DE
RAL 9007	9007 Tenor 5	SD031C7900720	5 ± 2	20 kg box	Duisburg DE
RAL 9010	Pure White	SD130C9901020	10 ± 3	20 kg box	Montbrison FR
RAL 9011	Graphite Black	SD030C4901120	5 ± 2	20 kg box	Montbrison FR
RAL 9016	Traffic White	SD130C9901620	10 ± 3	20 kg box	Duisburg DE
RAL 9017	Traffic Black	SD030C4901720	5 ± 2	20 kg box	Montbrison FR

Alesta® SD - The Timeless Collection

Timeless grey SuperDurable powder coatings



Colour	Code	Finish	Packaging	Stock location
DB701	SD031C7070120	Fine Texture	20 kg box	Duisburg DE
DB702	SD031C7070220	Fine Texture	20 kg box	Duisburg DE
DB703	SD031C7070320	Fine Texture	20 kg box	Duisburg DE
± RAL 9006	SD031C7900620	Fine Texture	15 kg box	Duisburg DE
± RAL 9007	SD031C7900720	Fine Texture	20 kg box	Duisburg DE
DB701	SD301C7070120	Matt Smooth	20 kg box	Duisburg DE
DB702	SD301C7070220	Matt Smooth	20 kg box	Duisburg DE
DB703	SD301C7070320	Matt Smooth	20 kg box	Duisburg DE
± RAL 9006	SD301C7900621	Matt Smooth	20 kg box	Duisburg DE
± RAL 9007	SD301C7900721	Matt Smooth	20 kg box	Duisburg DE
± RAL 9006	SD701C7900620	Semi Gloss Smooth	20 kg box	Duisburg DE
± RAL 9007	SD701C7900720	Semi Gloss Smooth	20 kg box	Duisburg DE

Alesta® AP - The Anodic Collection

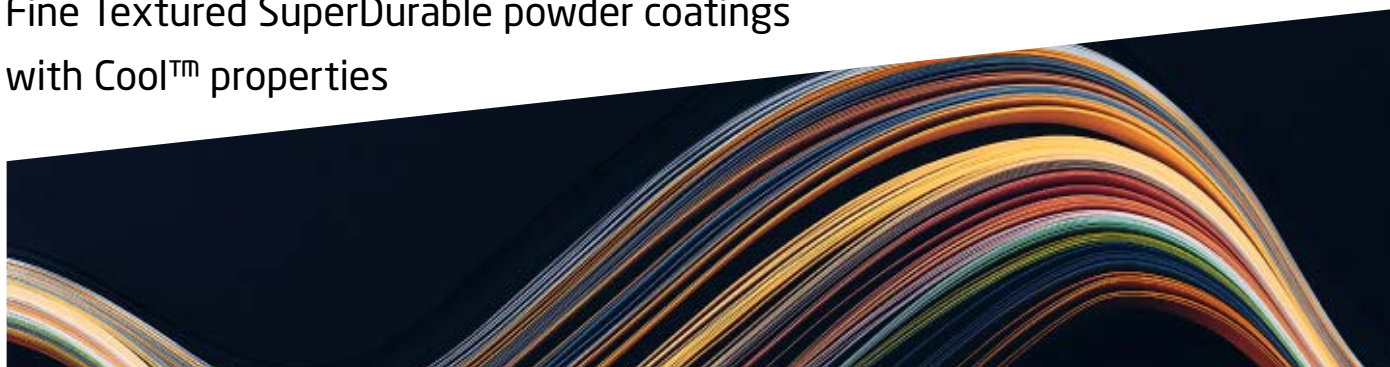
Anodic Look architectural powder coatings



Colour	Code	Gloss Level/ 60°	Packaging	Stock Location
Anodic Black	AE20104000720	17 ± 2	15 kg box	Senec SK
Anodic Bronze	AE20108000320	18 ± 2	15 kg box	Senec SK
Anodic Brown	AE20108000420	17 ± 2	15 kg box	Senec SK
Anodic Champagne	AE20101000220	17 ± 2	15 kg box	Duisburg DE
Anodic Gold	AE20111000820	20 ± 3	15 kg box	Senec SK
Anodic Malachite	AE20106000620	17 ± 2	15 kg box	Montbrison FR
Anodic Natura	AE20107000120	18 ± 2	15 kg box	Senec SK
Anodic Sapphire	AE20105000520	17 ± 2	15 kg box	Montbrison FR

Alesta® SD - Alesta® Cool™ - POLAR

Fine Textured SuperDurable powder coatings
with Cool™ properties



Colour	Code	Gloss Level/ 60°	Packaging	Stock Location
Polar Raven	SD03074900520	5 ± 2	20 kg box	Montbrison FR
Polar Breeze	SD03076213520	5 ± 2	20 kg box	Montbrison FR
Polar Forest	SD03076702020	5 ± 2	20 kg box	Montbrison FR
Polar Ash	SD03077750220	5 ± 2	20 kg box	Montbrison FR
Polar Umbra	SD03078124720	5 ± 2	20 kg box	Montbrison FR
Polar Dust	SD03078701020	5 ± 2	20 kg box	Montbrison FR

Alesta® SD - The SuprAnodic Collection

Anodic look SuperDurable powder coatings



Colour	Code	Gloss Level/ 60°	Packaging	Stock Location
Supranodic Champagne	SD201C1000220	25 ± 5	20 kg box	Duisburg DE
Supranodic Gold	SD201C1000820	25 ± 5	15 kg box	Duisburg DE
Supranodic Glow 1035	SD201C1103520	25 ± 5	20 kg box	Duisburg DE
Supranodic Halo 1036	SD201C1103620	25 ± 5	15 kg box	Duisburg DE
Supranodic Light Bronze C32	SD201C1164121	25 ± 5	20 kg box	Senec SK
Supranodic Black C35	SD201C4000720	25 ± 5	15 kg box	Duisburg DE
Supranodic Stainless Steel C31	SD201C7331121	25 ± 5	20 kg box	Duisburg DE
Supranodic Nature	SD201C7333721	25 ± 5	20 kg box	Duisburg DE
Supranodic Dusk	SD201C7357120	25 ± 5	20 kg box	Duisburg DE
Supranodic Sterling	SD201C7357220	25 ± 5	20 kg box	Duisburg DE
Supranodic Horizon	SD201C7357320	25 ± 5	20 kg box	Duisburg DE
Supranodic Mink 7048	SD201C7704820	25 ± 5	20 kg box	Duisburg DE
Supranodic Nimbus 9022	SD201C7902220	25 ± 5	20 kg box	Duisburg DE
Supranodic Fossil 9023	SD201C7902320	25 ± 5	20 kg box	Duisburg DE
Supranodic Bronze	SD201C8000320	25 ± 5	20 kg box	Duisburg DE
Supranodic Brown	SD201C8000420	25 ± 5	15 kg box	Duisburg DE
Supranodic Medium Bronze C33	SD201C8210521	25 ± 5	20 kg box	Senec SK
Supranodic Dark Bronze C34	SD201C8210621	25 ± 5	20 kg box	Senec SK
Supranodic Aubergine	SD201C8214520	25 ± 5	20 kg box	Duisburg DE
Supranodic Lotus	SD201C8214620	25 ± 5	15 kg box	Duisburg DE
Supranodic Terra	SD201C8214720	25 ± 5	20 kg box	Duisburg DE
Supranodic Sienna	SD201C8214820	25 ± 5	20 kg box	Duisburg DE

Alesta® AP QualiSteel

Powerful Steel Protection



RAL	Colour	Code	Gloss Level/ 60°	Packaging	Stock Location
RAL 1018	Zinc Yellow	AQ70021101820	70 ± 10	20 kg box	Montbrison FR
RAL 3000	Flame Red	AQ70023300020	70 ± 10	20 kg box	Montbrison FR
RAL 3020	Traffic Red	AQ70023302020	70 ± 10	20 kg box	Duisburg DE
RAL 5010	Gentian Blue	AQ70025501020	70 ± 10	20 kg box	Duisburg DE
RAL 6005	Moss Green	AQ70026600520	70 ± 10	20 kg box	Montbrison FR
RAL 6009	Fir Green	AQ70026600920	70 ± 10	20 kg box	Duisburg DE
RAL 7001	Silver Grey	AQ70027700120	70 ± 10	20 kg box	Duisburg DE
RAL 7016	Anthracite Grey	AQ70027701620	70 ± 10	20 kg box	Montbrison FR
RAL 7021	Black Grey	AQ70027702120	70 ± 10	20 kg box	Duisburg DE
RAL 7022	Umbra Grey	AQ70027702220	70 ± 10	20 kg box	Montbrison FR
RAL 7035	Light Grey	AQ70027703520	70 ± 10	20 kg box	Duisburg DE
RAL 7037	Dusty Grey	AQ70027703720	70 ± 10	20 kg box	Montbrison FR
RAL 7039	Quartz Grey	AQ70027703920	70 ± 10	20 kg box	Montbrison FR
RAL 8019	Grey Brown	AQ70028801920	70 ± 10	20 kg box	Duisburg DE
RAL 9002	Grey White	AQ70029900220	70 ± 10	20 kg box	Montbrison FR
RAL 9005	Jet Black	AQ70024900520	70 ± 10	20 kg box	Duisburg DE
± RAL 9006	White Aluminium	AQ70127900620	70 ± 10	20 kg box	Duisburg DE
± RAL 9007	Grey Aluminium	AQ70127900720	70 ± 10	20 kg box	Duisburg DE
RAL 9010	Pure White	AQ70029901020	70 ± 10	20 kg box	Duisburg DE
RAL 9016	Traffic White	AQ70029901620	70 ± 10	20 kg box	Duisburg DE

Lighting



Colour	Code	Gloss level/ 60°	Packaging	Stock Location
Lighting Black	EE00004905825	6 ± 2	20 kg box	Senec SK
February 1	AE03207050121	5 ± 2	20 kg box	Senec SK
RAL 9016 Traffic White	IE03019901620	3,5 ± 0,5	20 kg box	Senec SK
RAL 9005 Jet Black	AE30014900520	30 ± 5	20 kg box	Senec SK
Anodic Grey	IE20107089221	20 ± 3	15 kg box	Montbrison FR
Sable BL961	AE03441031921	2,7 ± 0,8	20 kg box	Senec SK
City Of Antwerp Grey	AE03007369327	2 ± 1	20 kg box	Duisburg DE
± RAL 9010 Pure White Reynaers	AE30009002323	30 ± 5	20 kg box	Duisburg DE
RAL 9010 Pure White	AE70019100125	72 ± 5	20 kg box	Duisburg DE

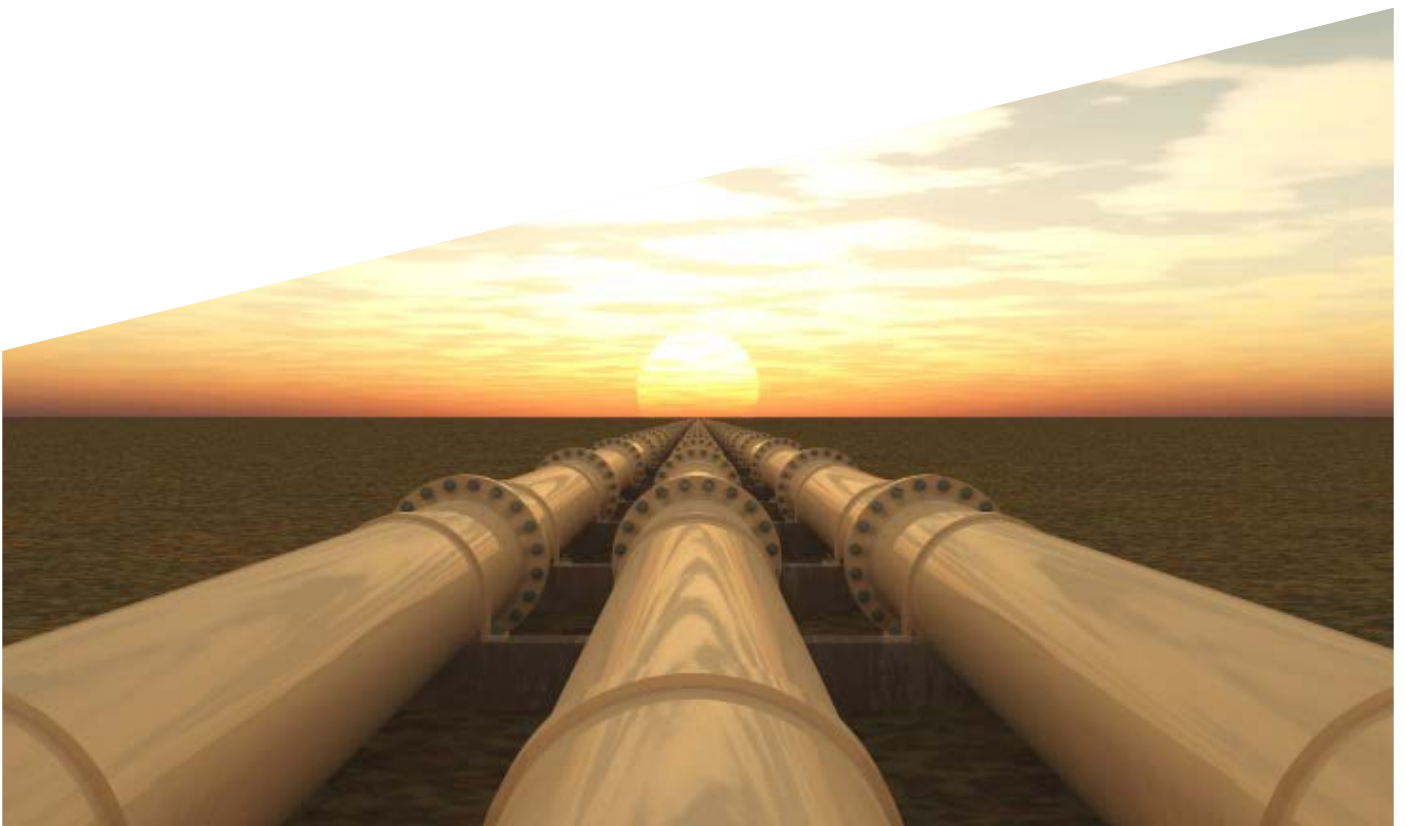
Various



Colour	Code	Finish	Packaging	Stock Location
DB701	AE30107070120	Matt Smooth	20 kg box	Senec SK
DB702	AE30107070220	Matt Smooth	20 kg box	Senec SK
DB703	AE30107070320	Matt Smooth	20 kg box	Senec SK
± RAL 9006 White Aluminium	AE30217900620	Matt Smooth	20 kg box	Senec SK
± RAL 9007 Tenor 5	AE30217900720	Matt Smooth	20 kg box	Senec SK
± RAL 9006 White Aluminium	AE70107900620	Semi Gloss Smooth	20 kg box	Senec SK
± RAL 9007 Grey Aluminium	AE70107900720	Semi Gloss Smooth	20 kg box	Senec SK
± RAL 9006 White Aluminium	AE80157900620	Gloss Smooth	20 kg box	Senec SK
± RAL 9007 Grey Aluminium	AE80157900720	Gloss Smooth	20 kg box	Senec SK
DB701	AE03107070120	Fine Texture	20 kg box	Duisburg DE
DB702	AE03107070220	Fine Texture	20 kg box	Duisburg DE
DB703	AE03107070320	Fine Texture	20 kg box	Senec SK
± RAL 9006 Bariton 1	AE03257900620	Fine Texture	20 kg box	Senec SK
± RAL 9007 Bariton 2	AE03257900720	Fine Texture	20 kg box	Senec SK
Kleur 120 White	AE20019173125	Matt Smooth	20 kg box	Duisburg DE
RD 85 60 10/ Ductone 6909	AE30017012623	Matt Smooth	20 kg box	Duisburg DE
RAL 8019 Grey Brown	AE70058805822	Semi Gloss Smooth	20 kg box	Duisburg DE
RAL 8077 Dark Brown	SD700C8807720	Semi Gloss Smooth	20 kg box	Duisburg DE
City Of Antwerp Grey	AE03007369327	Fine Texture	20 kg box	Duisburg DE
Silver 4	IE00110733227	-	20 kg box	Duisburg DE

Colour	Code	Finish	Packaging	Stock Location
Brown 1247	AE20008008920	Matt Smooth	20 kg box	Duisburg DE
Grey 0096 - B8684	AE20217068420	Matt Smooth	20 kg box	Senec SK
Grey 0097 - B8685	AE20217168720	Matt Smooth	20 kg box	Senec SK
Soprano 4	AE30317063325	Matt Smooth	20 kg box	Senec SK
White Pearl	AE30109207221	Matt Smooth	20 kg box	Montbrison FR
Brown 1247	AE03058124720	Fine Texture	20 kg box	Duisburg DE
Bronze BG600	AE03217060020	Fine Texture	15 kg box	Senec SK
Grey BG452	AE03107334121	Fine Texture	20 kg box	Montbrison FR
January 2	AE03117173520	Fine Texture	20 kg box	Senec SK
January 3	AE03217049320	Fine Texture	20 kg box	Senec SK
January 4	AE03117348021	Fine Texture	20 kg box	Montbrison FR
January 6	AE03117049620	Fine Texture	20 kg box	Senec SK
January 9	AE03418017920	Fine Texture	20 kg box	Senec SK
February 6	AE03217050620	Fine Texture	20 kg box	Senec SK
February 8	AE03117008820	Fine Texture	15 kg box	Senec SK
Oxide 1	AE03418112320	Fine Texture	20 kg box	Senec SK
Oxide 2	AE03418112420	Fine Texture	20 kg box	Senec SK
Quartz 1	AE03411122820	Fine Texture	20 kg box	Senec SK
Quartz 2	AE03411122920	Fine Texture	20 kg box	Senec SK
Emerald 3	AE03216116920	Fine Texture	20 kg box	Duisburg DE
Black Steel	SD201C4035020	Matt Smooth	20 kg box	Montbrison FR
Silver Glow	SD701C7050420	Semi Gloss Smooth	15 kg box	Montbrison FR
Copper Glimmer	SD031C8112520	Fine Texture	20 kg box	Montbrison FR
Washed Steel	SD031C7131820	Fine Texture	20 kg box	Montbrison FR
Sparkling Ice	SD031C7050520	Fine Texture	20 kg box	Montbrison FR
Lunar Granite	SD031C7045120	Fine Texture	20 kg box	Montbrison FR
Flamed Steel	SD031C5113920	Fine Texture	20 kg box	Montbrison FR
7039 Grey Moon	SD031C7703920	Fine Texture	20 kg box	Montbrison FR
8019 Brown Bear	SD031C8801920	Fine Texture	20 kg box	Duisburg DE
9010 Sunny Snow	SD031C9901020	Fine Texture	20 kg box	Duisburg DE
7016 Night Grey	SD031C7701620	Fine Texture	20 kg box	Duisburg DE

Industrial powder coatings



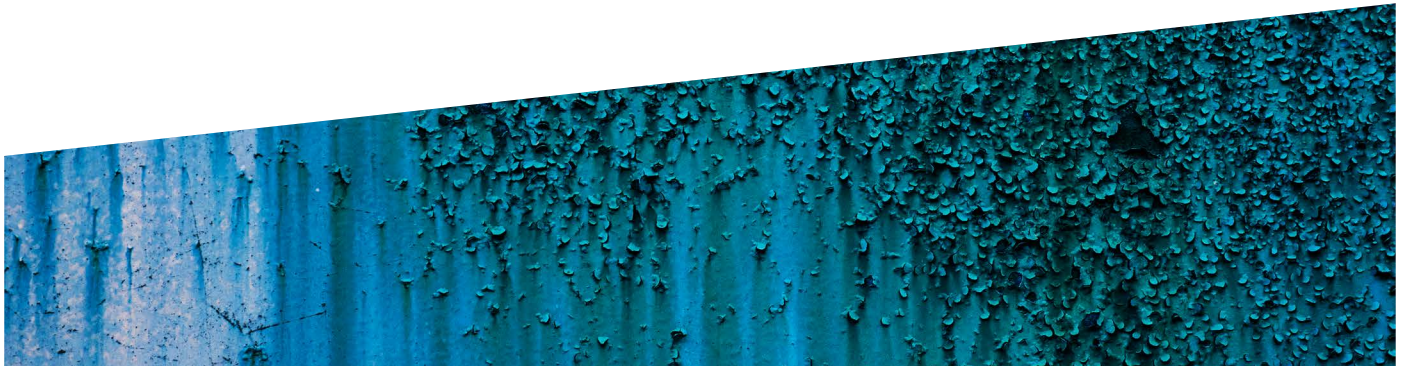
Alesta® HeatResistant



Colour	Code	Info	Packaging	Stock Location
Black	HR00044059021	until 550°C	20 kg box	Senec SK
Noir Mat Givre	HR03004109621	until 550°C	20 kg box	Montbrison FR
Silicone Silver	HR13207195421	until 550°C	15 kg box	Montbrison FR

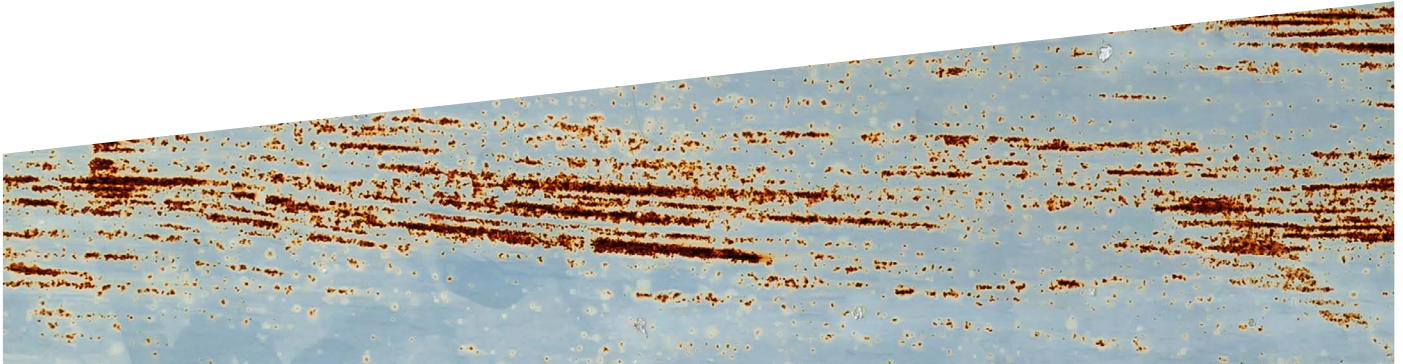
We recommend you consult the technical datasheets on our website for these products or contact your sales engineer for technical guidance.

Alesta® ZeroZinc Primers



RAL	Name	Code	Finish	Packaging	Stock Location
± RAL 7032	ZeroZinc Steel Prime	ZF90017192420	Gloss	20 kg box	Senec SK
± RAL 7036	ZeroZinc Antigassing Prime	ZF80027273020	Gloss	20 kg box	Senec SK
± RAL 9005	ZeroZinc Edge Prime	ZF00014137820	Matt	20 kg box	Senec SK
± RAL 7032	ZeroZinc Edge Prime	ZF00017121720	Matt	20 kg box	Senec SK
±RAL 7032	ZeroZinc Antigassing Reactive	ZF80027199920	Gloss	20 kg box	Montbrison FR

Functional Primers



RAL	Name	Code	Finish	Packaging	Stock Location
RAL 7001	Silver Grey	EE20007313224	Matt	20 kg box	Duisburg DE
	Grey Primer	EE70007711022	Gloss	20 kg box	Senec SK
	Grey Primer	EP90009935225	Gloss	15 kg box	Duisburg DE
± RAL 7024	Functional Antigassing	EP80027356121	Gloss	20 kg box	Duisburg DE
± RAL 7030	Functional Antigassing	EP80027287721	Gloss	20 kg box	Duisburg DE
± RAL 7030	Functional Primer	EP90017275721	Gloss	20 kg box	Senec SK
± RAL 7040	Alu Qualiprime	QP90017278520	Gloss	20 kg box	Senec SK
RAL 7047	Grey Primer	EE70027713322	Gloss	20 kg box	Senec SK

Simpliccoat

Applications industrielles et clôtures



RAL	Colour	Code	Finish	Stock Location
RAL 6005	Moss Green	IE70006600528	Semi-gloss	Duisburg DE
RAL 7016	Anthracite Grey	IE70007701628	Semi-gloss	Duisburg DE
RAL 7032	Pebble Grey	IE70007703228	Semi-gloss	Duisburg DE
RAL 7035	Light Grey	IE30007703528	Matt	Duisburg DE
RAL 7035	Light Grey	IE70007703528	Semi-gloss	Duisburg DE
RAL 7035	Light Grey	IE80007703528	Gloss	Duisburg DE
RAL 9005	Jet Black	IE30004900528	Matt	Senec SK
RAL 9005	Jet Black	IE70004900528	Semi-gloss	Duisburg DE
RAL 9005	Jet Black	IE80004900528	Gloss	Senec SK
RAL 9005	Jet Black	IE03004900528	Fine Textured	Duisburg DE
RAL 9010	Pure White	IE30009901028	Matt	Senec SK
RAL 9010	Pure White	IE70009901028	Semi-gloss	Duisburg DE
RAL 9010	Pure White	IE80009901028	Gloss	Duisburg DE
RAL 9010	Pure White	IE03009901028	Fine Textured	Duisburg DE
RAL 9016	Traffic White	IE30009901628	Matt	Duisburg DE
RAL 9016	Traffic White	IE70009901628	Semi-gloss	Duisburg DE
RAL 9016	Traffic White	IE80009901628	Gloss	Duisburg DE
RAL 9016	Traffic White	IE03009901628	Fine Textured	Duisburg DE

Wheel refurbishment



Primers

Colour	Code	Gloss level	Packaging	Stock Location
Functional Primer ± RAL 7030	EP90017275721	Gloss	20 kg box	Senec SK

Colours

Colour	Code	Gloss level	Packaging	Stock Location
Ultra Chrome Silver	EP70200921722	Gloss	20 kg box	Duisburg DE
Alloy Sparkle Silver	IE80207006225	Gloss	15 kg box	Senec SK
Black Steel	SD201C4035020	Matt	20 kg box	Montbrison FR

Clearcoat

Colour	Code	Gloss level	Packaging	Stock Location
ClearCoat Soft Touch	ST00000900020	Extra Matt	15 kg box	Senec SK
Clearcoat	IE00000106321	Matt	15 kg box	Senec SK
Clearcoat	IE90010000120	Gloss	15 kg box	Senec SK

Alesta® EP

Epoxy Polyester



RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 1003	Signal Yellow			EP90011032821	
RAL 1013	Oyster White		EP70009420225	EP90011001221	
RAL 1015	Light Ivory			EP90011021021	
RAL 1018	Zinc Yellow			EP90011032921	
RAL 1021	Rape Yellow			EP90011033121	
RAL 1023	Traffic Yellow			EP90011033321	
RAL 2004	Pure Orange			EP90012056621	
RAL 2009	Traffic Orange			EP90012008621	
RAL 3000	Flame Red			EP90013080821	
RAL 3002	Carmin Red			EP90013080921	
RAL 3020	Traffic Red			EP90013081021	
RAL 5002	Ultramarine Blue			EP90015065821	
RAL 5003	Sapphire Blue			EP80015059521	
RAL 5005	Signal Blue			EP90015090521	
RAL 5010	Gentian Blue			EP90015059321	
RAL 5011	Steel Blue			EP90015064021	
RAL 5014	Pigeon Blue			EP90015065121	
RAL 5015	Sky Blue			EP90015058721	
RAL 7004	Signal Grey			EP90017052921	
RAL 7012	Basalt Grey			EP90017006321	
RAL 7015	Slate Grey			EP80017005021	
RAL 7016	Anthracite Grey	EP30047092321		EP80017005521	
RAL 7021	Black Grey			EP90017006221	
RAL 7024	Graphite Grey			EP80017006021	
RAL 7030	Stone Grey			EP90017004821	

RAL	Colour	Matt	Semi-Gloss	High-Gloss	Fine Textured
RAL 7032	Pebble Grey			EP90017003821	
RAL 7035	Light Grey	EP30017005221		EP80017002323	
RAL 7035	Light Grey			EP90017003421	
RAL 7036	Platinum Grey			EP90017009221	
RAL 7037	Dusty Grey			EP90017011021	
RAL 7038	Agate Grey	EP20007121125			
RAL 7040	Window Grey			EP90017067121	
RAL 7042	Traffic Grey A			EP80017010521	
RAL 7047	Telegrey 4			EP90017018721	
RAL 8017	Chocolate Brown			EP80018012121	
RAL 8019	Grey Brown			EP90018012521	
RAL 9001	Cream			EP90019015921	
RAL 9002	Grey White			EP90019018921	EP03009073721
RAL 9003	Signal White			EP90019038621	EP13009205421
RAL 9005	Jet Black	EP30014900520		EP90014900520	EP03014900520
RAL 9005	Jet Black	EP60014900520			
RAL 9006	White Aluminium	EP20207900622			
RAL 9010	Pure White	EP10009901020		EP90019901020	
RAL 9011	Graphite Black	EP30014031821			
RAL 9016	Traffic White			EP90019018621	

Alesta® IP

Industrial Polyester



Matt

RAL	Colour	Code	Gloss level/ 60°	Packaging	Stock Location
RAL 7035	Light Grey	IE30007703528	30 ± 5	20 kg box	Duisburg DE
RAL 9005	Jet Black	IE30004900528	30 ± 5	20 kg box	Senec SK
RAL 9010	Pure White	IE30009901028	30 ± 5	20 kg box	Senec SK
RAL 9016	Traffic White	IE30009901628	30 ± 5	20 kg box	Duisburg DE

Semi-Gloss

RAL	Colour	Code	Gloss level/ 60°	Packaging	Stock Location
RAL 6005	Moss Green	IE70006600528	70 ± 5	20 kg box	Duisburg DE
RAL 7016	Anthracite Grey	IE70007701628	70 ± 5	20 kg box	Duisburg DE
RAL 7032	Pebble Grey	IE70007703228	70 ± 5	20 kg box	Duisburg DE
RAL 7035	Light Grey	IE70007703528	70 ± 5	20 kg box	Duisburg DE
RAL 9005	Jet Black	IE70004900528	70 ± 5	20 kg box	Duisburg DE
RAL 9010	Pure White	IE70009901028	70 ± 5	20 kg box	Duisburg DE
RAL 9016	Traffic White	IE70009901628	70 ± 5	20 kg box	Duisburg DE

High-Gloss

RAL	Colour	Code	Gloss level/ 60°	Packaging	Stock Location
RAL 1003	Signal Yellow	IE80001100320	87 ± 7	20 kg box	Montbrison FR
RAL 1015	Light Ivory	IE80001101520	87 ± 7	20 kg box	Senec SK
RAL 1018	Zinc Yellow	IE80001101820	87 ± 7	20 kg box	Senec SK
RAL 1023	Traffic Yellow	IE80001102320	87 ± 7	20 kg box	Senec SK
RAL 3000	Flame Red	IE80003300020	87 ± 7	20 kg box	Senec SK
RAL 3002	Carmine Red	IE80003300220	87 ± 7	21 kg box	Senec SK
RAL 3020	Traffic Red	IE80003302020	87 ± 7	20 kg box	Senec SK
RAL 5010	Gentian Blue	IE80005501020	87 ± 7	20 kg box	Senec SK
RAL 5015	Sky Blue	IE80005501520	87 ± 7	20 kg box	Senec SK
RAL 6005	Moss Green	IE80006600520	87 ± 7	20 kg box	Senec SK
RAL 6018	Yellow Green	IE80006601820	87 ± 7	20 kg box	Senec SK
RAL 7012	Basalt Grey	IE80007701220	87 ± 7	20 kg box	Montbrison FR
RAL 7016	Anthracite Grey	IE80007701620	87 ± 7	20 kg box	Montbrison FR
RAL 7022	Umbra Grey	IE80007702220	87 ± 7	20 kg box	Montbrison FR
RAL 7024	Graphite Grey	IE80007702420	87 ± 7	20 kg box	Senec SK
RAL 7035	Light Grey	IE80007703520	87 ± 7	20 kg box	Senec SK
RAL 7035	Light Grey	IE80007703528	80 ± 5	20 kg box	Duisburg DE
RAL 7037	Dusty Grey	IE80007703720	87 ± 7	20 kg box	Montbrison FR
RAL 7040	Window Grey	IE80007704020	87 ± 7	20 kg box	Montbrison FR
RAL 9001	Cream	IE80009900120	87 ± 7	20 kg box	Montbrison FR
RAL 9003	Signal White	IE80009900320	87 ± 7	20 kg box	Senec SK
RAL 9005	Jet Black	IE80004900520	87 ± 7	20 kg box	Senec SK
RAL 9005	Jet Black	IE80004900528	80 ± 5	20 kg box	Senec SK
RAL 9010	Pure White	IE80009901020	87 ± 7	20 kg box	Senec SK
RAL 9010	Pure White	IE80009901028	80 ± 5	20 kg box	Duisburg DE
RAL 9016	Traffic White	IE80009901620	87 ± 7	20 kg box	Senec SK
RAL 9016	Traffic White	IE80009901628	80 ± 5	20 kg box	Duisburg DE

Fine Textured

RAL	Colour	Code	Gloss level/ 60°	Packaging	Stock Location
RAL 9005	Jet Black	IE03004900528	5 ± 2	20 kg box	Duisburg DE
RAL 9006	Grey	IE03217040121	10,5 ± 1,5	20 kg box	Senec SK
RAL 9010	Pure White	IE03009901028	7,5 ± 2,5	20 kg box	Duisburg DE
RAL 9016	Traffic White	IE03009901628	7,5 ± 2,5	20 kg box	Duisburg DE

Leatherette

RAL	Colour	Code	Packaging	Stock Location
RAL 1013	Oyster White	IE35011127621	20 kg box	Montbrison FR
RAL 1015	Light Ivory	IE45011018221	20 kg box	Montbrison FR
RAL 1015	Light Ivory	IE05011006421	20 kg box	Montbrison FR
RAL 1037	Sun Yellow	IE35001139921	20 kg box	Montbrison FR
RAL 3000	Flame Red	IE45013042521	15 kg box	Montbrison FR
RAL 3020	Traffic Red	IE45013115821	15 kg box	Montbrison FR
RAL 5003	Sapphire Blue	IE45015119621	20 kg box	Montbrison FR
RAL 5005	Signal Blue	IE45015090521	20 kg box	Montbrison FR
RAL 5010	Gentian Blue	IE45015118921	20 kg box	Montbrison FR
RAL 5015	Sky Blue	IE45015119521	20 kg box	Montbrison FR
RAL 5017	Traffic Blue	IE45015067521	20 kg box	Montbrison FR
RAL 6034	Pastel Turquoise	IE45016030921	20 kg box	Montbrison FR
RAL 7004	Signal Grey	IE45017052921	20 kg box	Montbrison FR
RAL 7011	Iron Grey	IE45017147121	20 kg box	Montbrison FR
RAL 7012	Basalt Grey	IE45017006321	20 kg box	Montbrison FR
RAL 7015	Slate Grey	IE25017170021	20 kg box	Montbrison FR
RAL 7016	Anthracite Grey	IE45017146321	20 kg box	Senec SK
RAL 7021	Black Grey	IE45017146421	20 kg box	Montbrison FR
RAL 7021	Black Grey	IE05017098421	20 kg box	Senec SK
RAL 7022	Umbra Grey	IE45017146921	20 kg box	Montbrison FR
RAL 7024	Graphite Grey	IE45017146721	20 kg box	Duisburg DE
RAL 7030	Stone Grey	IE45017148221	20 kg box	Montbrison FR
RAL 7032	Pebble Grey	IE45017147221	20 kg box	Montbrison FR
RAL 7032	Pebble Grey	IE35017003821	20 kg box	Senec SK
RAL 7035	Light Grey	IE25007487427	20 kg box	Senec SK
RAL 7035	Light Grey	IE45017003421	20 kg box	Montbrison FR
RAL 7035	Light Grey	IE05017011021	20 kg box	Duisburg DE
RAL 7037	Dusty Grey	IE45017011021	20 kg box	Montbrison FR
RAL 7038	Agate Grey	IE45017007921	20 kg box	Montbrison FR
RAL 7039	Quartz Grey	IE45017015221	20 kg box	Montbrison FR
RAL 7040	Window Grey	IE45017067121	20 kg box	Montbrison FR
RAL 9001	Cream	IE45019015921	20 kg box	Montbrison FR
RAL 9002	Grey White	IE05019093921	20 kg box	Senec SK
RAL 9003	Signal White	IE45019038621	20 kg box	Montbrison FR
RAL 9003	Signal White	IE05009900320	20 kg box	Senec SK
RAL 9005	Jet Black	IE05004000723	20 kg box	Senec SK

Leatherette

RAL	Colour	Code	Packaging	Stock Location
RAL 9005	Jet Black	IE05014900520	20 kg box	Senec SK
RAL 9006	White Aluminium	IE35207179621	20 kg box	Montbrison FR
RAL 9007	Grey	IE45017094421	20 kg box	Montbrison FR
RAL 9010	Pure White	IE45019093121	20 kg box	Montbrison FR
RAL 9010	Pure White	IE05019027121	20 kg box	Senec SK
RAL 9016	Traffic White	IE45019018621	20 kg box	Montbrison FR
RAL 9016	Traffic White	IE05019018621	20 kg box	Senec SK
	Black	IE05204060221	15 kg box	Montbrison FR
	Black Antique	IE05214027520	15 kg box	Senec SK
	Cuivre Antique	IE35104138121	20 kg box	Montbrison FR
	Rustic 5	IE35209243521	20 kg box	Montbrison FR
	Black Copper	IE35214120421	20 kg box	Senec SK





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