



# Technical Data Sheet

## PercoTop® Additive Range

Quality	Binder	Matting Agent	CS210 Elastic Additive	CS211 Brush 'n' Roll Additive	CS213 Anti Silicone Additive	CS214 Multitoning Additive	CS215 Drying Accelerator	CS220 Texture Additive 200	CS221 Texture Additive 30	CS222 Texture Additive 50	CS223 Texture Additive 90
NKL KH KH140 AC150 Basecoat	CS990	CS201			10 - 15 ml/l RFU	Replace thinner 0-100% with CS214			5 - 10%	5 - 10%	
	CS991	CS201	10 - 50%	1 - 3%	25 ml/l RFU		5 - 10%	5 - 10%	5 - 10%	5 - 10%	
	CS992	CS201			25 ml/l RFU		5 - 10%	5 - 10%	5 - 10%	5 - 10%	
	CS911 + CS230	CS203			25 ml/l RFU		5 - 10%	5 - 10%	5 - 10%	5 - 10%	
	CS958										
449/466 Structured	CS949	CS944	10 - 50%	1 - 3%	25 ml/l RFU		1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%
477 Structured DTM	CS949 + CS345		10 - 50%	1 - 3%	25 ml/l RFU		1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%
MIO	CS912				25 ml/l RFU		1 - 2%	5 - 10%		5 - 10%	5 - 10%
611/633 DTM	CS911	CS203	10 - 50%	1 - 3%	25 ml/l RFU		1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%
ACRYL 100	CS950	CS204	10 - 50%	1 - 3%	25 ml/l RFU		1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%
PUR	CS920	CS204	10 - 50%	1 - 3%	25 ml/l RFU	1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%	
PUR MATT	CS923		10 - 50%	1 - 3%	25 ml/l RFU	1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%	
HS	CS905	CS909	10 - 50%	1 - 3%	25 ml/l RFU	1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%	
EP	CS980	CS201	10 - 50%	1 - 3%	26 ml/l RFU	1 - 2%	5 - 10%	5 - 10%	5 - 10%	5 - 10%	

### Information

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.

This Technical Data Sheet supersedes all previous issues.

Copyright© 2014, Axalta Coating Systems, LLC and all affiliates. All rights reserved. The Axalta logo, Axalta™, Axalta Coating Systems™ and all products denoted with ™ or ® are trademarks or registered trademarks of Axalta Coating Systems, LLC and its affiliates. Axalta trademarks may not be used in connection with any product or service that is not an Axalta product or service.

**For professional use only!**