

Technical Data Sheet
PercoTop®
 CS161 Sprayable Putty



Product preparation

	Mixing ratio	CS161 19520761 Activator Spray Putty	Volume	Weight
			100 5	100 3.5
	Pot life at 20°C	20-30 minutes		
Reaction temperature		At least 15 °C.		

Application

	Application viscosity DIN 4 mm at 20 °C (s)	Thinner (%)	Spray nozzle (mm)	Pressure (bar)	Number of coats
	As mixed	-	2.0-2.5	2.0-3.0	5 coats will give 500-600 µm. (Thicknesses up to 1000 µm are possible.)
 (High pressure spraying)					

Drying

Air drying at 20°C	2 hours
Forced drying	Flash time: 10-15 minutes
Drying time	30 minutes
Drying temperature	60 °C object temperature
IR drying	Medium wave: 15-20 minutes Short wave: 10-12 minutes (at 50% power)

Recoatability

Sandability	After the drying times mentioned above.	
	<u>As a filling putty:</u> Pre-sanding: Post-sanding:	Mechanical P100-P120. Mechanical P240-P280.
Recoatability	With itself. Treat bare and putty spots with PercoTop® and PercoHyd® primers. Re-coat with PercoTop® and PercoHyd® fillers.	

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Remarks

Storage conditions	<ul style="list-style-type: none">Refer to the label of the original can.
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Safety Consult the Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

Information

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.

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