




PercoTop®

CS350

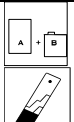

2K Sandable Filler

Surface preparation

Substrates must be free from all contaminants.	
Apply to	PercoTop® Primer/Primer Surfacer or old paintwork.
	Thoroughly clean old paintwork.
Either	 Sand dry with orbital sander and dust exhaust P320-P500.
	or
	Before further treatment, carefully clean sanded areas once more to remove all dust, paint residues from sanding and other impurities.

VOC value ready for use (EU Directive 1999/13/EC)	
• 521 g/l	7:1 by volume with CS705 + 10 % CS600.

Product preparation








	Mixing ratio	PercoTop® CS350 CS701 CS710/CS705	Volume		Weight	
			4 1	7 1	7 1	10 1
	Thinner	CS600 CS602				
	Pot life at 20°C	40 minutes				
	Recommended dry film thickness	60-300 µm				

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Application

		Undercoat	Application viscosity DIN 4 mm at 20°C (s)	Thinner (%)	Spray nozzle (mm)	Pressure (bar)	Number of coats
	Gravity feed	Filler	17-22	10-15	1.4-1.8	2.5-3.0	1-2
	Suction feed	High build filler	40	As mixed	2.0-2.5		2-3
(High pressure spraying)							
	HVLP	Filler	17-22	10-15	1.4-1.8	2.0-2.5	1-2
(Low pressure spraying)		High build filler	40	As mixed	2.0-2.5		2-3
	Airless	Filler	40	As mixed	0.28	2.0-3.0 air	1
	Airmix	High build filler				ca. 80-120 material	2-3
	Pressure pot	Filler	17-22	10-15	1.2	2.5-3.0 air	1-2
	Membrane pump	High build filler	40	As mixed	1.6	1.0-2.0 material	2-3
(High pressure spraying)							
	Electrostatic	According to the advice of the Technical Representative.					

Drying

Air drying at 20°C	80 µm dry film thickness
Dust dry	15 minutes
Dry to handle	50 minutes
Dry to assemble	1 hour 30 minutes
Ready for sanding	1 hour 30 minutes (< 80 µm dry film thickness) Sand dry with P380-P600.
Forced drying	Flash time: 15 minutes. Depending on film thickness.
Drying time	30 minutes
Drying temperature	60°C object temperature

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Product data

	Solids	Density	Theoretical coverage	Theoretical material Consumption
	Weight (%) +/- 1	(kg/l) +/- 0.01	(at 60 µm) (m ² /kg)	(at 60 µm) (g/m ²)
Packaged	70	1.60	-	-
Mixed	64	1.48	5	200

Remarks

	<ul style="list-style-type: none"> Stir well before use.
Storage conditions	<ul style="list-style-type: none"> Refer to the label on the original can.

Note on safety:	
	<p>This product is classified according to regulation (EC) 1272/2008 (CLP). Please consult the Safety Data Sheet.</p> <p>It is strongly recommended to use appropriate personal protection equipment during application.</p>
Observe the precautionary notices displayed on the container.	

<p>Information</p> <p>The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.</p> <p>This Technical Data Sheet supersedes all previous issues.</p>

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