



## SAFETY DATA SHEET

### Corroless EPF Black

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

**Product name** Corroless EPF Black  
**Product number** LEPFTN1

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Paint.

##### 1.3. Details of the supplier of the safety data sheet

###### Supplier

CORROLESS Corrosion Control  
 Kelvin Way  
 West Bromwich  
 West Midlands  
 B70 7JZ United Kingdom  
 t: +44 (0)121 525 5665  
 f: +44 (0)121 553 2787  
 info-corroless@axaltacs.com

##### 1.4. Emergency telephone number

**Emergency telephone** +44 121 524 2245 (not 24 hours)

#### SECTION 2: Hazards identification

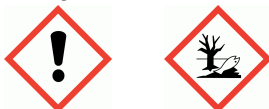
##### 2.1. Classification of the substance or mixture

###### Classification (EC 1272/2008)

**Physical hazards** Not Classified  
**Health hazards** Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317  
**Environmental hazards** Aquatic Chronic 2 - H411

##### 2.2. Label elements

###### Pictogram



###### Signal word

Warning

###### Hazard statements

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H411 Toxic to aquatic life with long lasting effects.

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<b>Precautionary statements</b>	P201 Obtain special instructions before use.
	P202 Do not handle until all safety precautions have been read and understood.
	P261 Avoid breathing vapour/ spray.
	P264 Wash contaminated skin thoroughly after handling.
	P272 Contaminated work clothing should not be allowed out of the workplace.
	P273 Avoid release to the environment.
	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	P302+P352 IF ON SKIN: Wash with plenty of water.
	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P308+P313 IF exposed or concerned: Get medical advice/ attention.
	P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
	P337+P313 If eye irritation persists: Get medical advice/ attention.
	P362+P364 Take off contaminated clothing and wash it before reuse.
	P391 Collect spillage.
	P405 Store locked up.
P501 Dispose of contents/ container in accordance with national regulations.	

**Supplemental label information** EUH205 Contains epoxy constituents. May produce an allergic reaction.

**Contains** reaction product: bisphenol-A-(epichlorhydrin), C13/C15-Alkylglycidylether, Bisphenol A / F-Epoxy-Resin

### 2.3. Other hazards

#### SECTION 3: Composition/information on ingredients

##### 3.2. Mixtures

<b>reaction product: bisphenol-A-(epichlorhydrin)</b>	<b>30-60%</b>
CAS number: 25068-38-6	EC number: 500-033-5
	REACH registration number: 01-2119456619-26-XXXX
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
<b>diiron trioxide</b>	<b>10-30%</b>
CAS number: 1309-37-1	EC number: 215-168-2
	REACH registration number: 01-2119457614-35-XXXX
<b>Classification</b>	
Not Classified	

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<b>C13/C15-Alkylglycidylether</b>	<b>5-10%</b>
CAS number: 68081-84-5	EC number: 268-358-2
	REACH registration number: 01-2119962192-39-XXXX
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
<b>TALC</b>	<b>5-10%</b>
CAS number: 14807-96-6	EC number: 238-877-9
<b>Classification</b>	
Not Classified	
<b>Bisphenol A / F-Epoxy-Resin</b>	<b>1-5%</b>
CAS number: 40216-08-8	
<b>Classification</b>	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
<b>CARBON BLACK</b>	<b>&lt;1%</b>
CAS number: 1333-86-4	EC number: 215-609-9
	REACH registration number: 01211938482232XXXX
<b>Classification</b>	
Not Classified	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

<b>General information</b>	If in doubt, get medical attention promptly. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place.
<b>Inhalation</b>	Move affected person to fresh air at once. Keep affected person warm and at rest. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. If breathing stops, provide artificial respiration.
<b>Ingestion</b>	Get medical attention immediately. Keep affected person warm and at rest. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Do not use organic solvents.

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<b>Eye contact</b>	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention.
<b>Protection of first aiders</b>	No action shall be taken without appropriate training or involving any personal risk. First aid personnel should wear appropriate protective equipment during any rescue. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves.

### 4.2. Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	No significant hazard at normal ambient temperatures.
<b>Ingestion</b>	Ingestion may cause severe irritation of the mouth, the oesophagus and the gastrointestinal tract.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation. Prolonged or repeated exposure may cause the following adverse effects: Pain or irritation. Profuse watering of the eyes. Redness.

### 4.3. Indication of any immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
<b>Specific treatments</b>	No specific chemical antidote is known to be required after exposure to this product.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

<b>Suitable extinguishing media</b>	Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

<b>Specific hazards</b>	Containers can burst violently or explode when heated, due to excessive pressure build-up. Harmful to aquatic life with long lasting effects.
<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO <sub>2</sub> ). Carbon monoxide (CO). Acrid smoke or fumes. Oxides of nitrogen. Halogenated hydrocarbons. Metal oxide(s).

### 5.3. Advice for firefighters

<b>Protective actions during firefighting</b>	In case of fire: Evacuate area. No action shall be taken without appropriate training or involving any personal risk. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Control run-off water by containing and keeping it out of sewers and watercourses.
<b>Special protective equipment for firefighters</b>	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

<b>For non-emergency personnel</b>	No action shall be taken without appropriate training or involving any personal risk. Evacuate area. Keep unnecessary and unprotected personnel away from the spillage. Do not touch or walk into spilled material. Do not breathe gas, fume, vapours or spray. Provide adequate ventilation. If ventilation is inadequate, suitable respiratory protection must be worn. Use protective equipment appropriate for surrounding materials.
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**For emergency responders** Wear protective clothing as described in Section 8 of this safety data sheet.

### 6.2. Environmental precautions

**Environmental precautions** Avoid the spillage or runoff entering drains, sewers or watercourses. Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air). Contain spillage with sand, earth or other suitable non-combustible material.

### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Small Spillages: Stop leak if safe to do so. Move containers from spillage area. Absorb spillage with non-combustible, absorbent material. Place waste in labelled, sealed containers. Large Spillages: Stop leak if safe to do so. Move containers from spillage area. Approach the spillage from upwind. No smoking, sparks, flames or other sources of ignition near spillage. Avoid the spillage or runoff entering drains, sewers or watercourses. Dispose of waste via a licensed waste disposal contractor. The contaminated absorbent may pose the same hazard as the spilled material.

### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see Section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

**Note:** The information in this section contains generic advice and guidance.

**Usage precautions** Contains epoxy constituents. May produce an allergic reaction. Use only in well-ventilated areas. Wear protective clothing as described in Section 8 of this safety data sheet. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Avoid contact with skin and eyes.

**Advice on general occupational hygiene** In confined or poorly-ventilated spaces, a supplied-air respirator must be worn. Do not eat, drink or smoke when using this product. Good personal hygiene procedures should be implemented. Wash hands thoroughly after handling. Take off contaminated clothing and wash it before reuse. Remove contaminated clothing and protective equipment before entering eating areas. Change work clothing daily before leaving workplace.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions** Store in accordance with local regulations. Store in tightly-closed, original container. Avoid contact with oxidising agents. Avoid contact with acids and alkalis. Read label before use. Avoid exposure to high temperatures or direct sunlight. Keep container tightly sealed when not in use.

### 7.3. Specific end use(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.2.

## SECTION 8: Exposure Controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### diiron trioxide

Long-term exposure limit (8-hour TWA): WEL 10 mg/m<sup>3</sup> inhalable dust

Long-term exposure limit (8-hour TWA): WEL 4 mg/m<sup>3</sup> respirable dust

Long-term exposure limit (8-hour TWA): WEL 5 mg/m<sup>3</sup> fume

Short-term exposure limit (15-minute): WEL 10 mg/m<sup>3</sup> fume

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TALC

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Long-term exposure limit (8-hour TWA): WEL 1 mg/m<sup>3</sup> respirable dust

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Long-term exposure limit (8-hour TWA): WEL 3.5 mg/m<sup>3</sup>

Short-term exposure limit (15-minute): WEL 7 mg/m<sup>3</sup>

WEL = Workplace Exposure Limit

### reaction product: bisphenol-A-(epichlorhydrin) (CAS: 25068-38-6)

#### DNEL

Consumer - Oral; Short term : 0.75 mg/kg/day  
 Consumer - Oral; Long term : 0.75 mg/kg/day  
 Consumer - Dermal; Short term : 3.571 mg/kg/day  
 Consumer - Dermal; Long term : 3.571 mg/kg/day  
 Professional - Dermal; Short term : 8.33 mg/m<sup>3</sup>  
 Professional - Dermal; Long term : 8.33 mg/m<sup>3</sup>  
 Professional - Inhalation; Short term : 12.25 mg/m<sup>3</sup>  
 Professional - Inhalation; Long term : 12.25 mg/m<sup>3</sup>

#### PNEC

- STP; 10 mg/l  
 - Fresh water; 0.006 mg/l  
 - Marine water; 0.0006 mg/kg  
 - Sediment; 0.996 mg/kg  
 - Soil; 0.196 mg/kg  
 - Water; 0.0018 mg/l

## 8.2. Exposure controls

### Protective equipment



### Appropriate engineering controls

As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapour or mist. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilating equipment.

### Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Chemical splash goggles or face shield.

### Hand protection

To protect hands from chemicals, gloves should comply with European Standard EN374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. It is recommended that gloves are made of the following material: Butyl rubber. Nitrile rubber.

### Other skin and body protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact. Wear suitable protective equipment for prolonged exposure and/or high concentrations of vapours, spray or mist. For the greatest protection, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for information on material and design requirements and test methods.

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<b>Hygiene measures</b>	Good personal hygiene procedures should be implemented. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. Care should be taken to avoid contact with contaminants when removing contaminated clothing. Remove contaminated clothing and protective equipment before entering eating areas. When using do not eat, drink or smoke. Eye wash facilities and emergency shower must be available when handling this product.
<b>Respiratory protection</b>	If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. When spraying, wear a suitable supplied-air respirator.
<b>Environmental exposure controls</b>	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Keep container tightly sealed when not in use. Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.

### SECTION 9: Physical and Chemical Properties

#### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Colour</b>	Red-brown.
<b>Odour</b>	Characteristic.
<b>Flash point</b>	>100°C SCC (Setaflash closed cup).
<b>Vapour density</b>	Heavier than air.
<b>Relative density</b>	1.61 +/- 0.02 kg/L
<b>Solubility(ies)</b>	Immiscible with water.
<b>Viscosity</b>	Kinematic viscosity > 20.5 mm <sup>2</sup> /s.

#### 9.2. Other information

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

<b>Reactivity</b>	No test data specifically related to reactivity available for this product or its ingredients.
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#### 10.2. Chemical stability

<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended.
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#### 10.3. Possibility of hazardous reactions

<b>Possibility of hazardous reactions</b>	Under normal conditions of storage and use, no hazardous reactions will occur.
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#### 10.4. Conditions to avoid

<b>Conditions to avoid</b>	Avoid heat, flames and other sources of ignition. Do not pressurise, cut, weld, drill, grind or otherwise expose containers to heat or sources of ignition. Avoid the accumulation of vapours in low or confined areas.
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#### 10.5. Incompatible materials

<b>Materials to avoid</b>	Avoid contact with the following materials: Oxidising agents.
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#### 10.6. Hazardous decomposition products

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**Hazardous decomposition products** Does not decompose when used and stored as recommended.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

### SECTION 12: Ecological Information

#### 12.1. Toxicity

#### 12.2. Persistence and degradability

#### 12.3. Bioaccumulative potential

#### 12.4. Mobility in soil

#### 12.5. Results of PBT and vPvB assessment

#### 12.6. Other adverse effects

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

**General information** The generation of waste should be minimised or avoided wherever possible. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.

**Disposal methods** Do not empty into drains. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible.

**Waste class** 08 01 11 Waste paint and varnish containing organic solvents or other dangerous substances If this product is mixed with other wastes, this code may no longer apply. If mixed with other wastes, the appropriate code should be assigned.  
For further information, contact your local waste authority.

### SECTION 14: Transport information

#### 14.1. UN number

UN No. (ADR/RID)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (ADN)	3082

#### 14.2. UN proper shipping name

Proper shipping name (ADR/RID)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. EPOXY RESIN
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. EPOXY RESIN
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. EPOXY RESIN
Proper shipping name (ADN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. EPOXY RESIN

#### 14.3. Transport hazard class(es)

ADR/RID class	9
ADR/RID classification code	M6
ADR/RID label	9
IMDG class	9



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ICAO class/division 9

ADN class 9

### Transport labels



### 14.4. Packing group

ADR/RID packing group III

IMDG packing group III

ADN packing group III

ICAO packing group III

### 14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



### 14.6. Special precautions for user

EmS F-A, S-F

ADR transport category 3

Emergency Action Code •3Z

Hazard Identification Number (ADR/RID) 90

Tunnel restriction code (E)

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

#### SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**EU legislation** Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).

**Health and environmental listings** None of the ingredients are listed.

**Authorisations (Title VII Regulation 1907/2006)** No specific authorisations are known for this product.

**Restrictions (Title VIII Regulation 1907/2006)** No specific restrictions on use are known for this product.

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

#### SECTION 16: Other information

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<b>Abbreviations and acronyms used in the safety data sheet</b>	ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number
<b>Revision date</b>	15/11/2019
<b>Revision</b>	3
<b>Supersedes date</b>	05/03/2018
<b>SDS number</b>	5223
<b>Hazard statements in full</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
<b>Description</b>	Rust Stabilising Primer
<b>Component</b>	Composite Pack
<b>Mix Ratio</b>	Contains 2916RHG Base & 4056103 Hardener
<b>Shelf life</b>	2 years
<b>EU Dir 2</b>	

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.