

**CASE STUDY: RAILWAY STATION STEEL WORK****LOCATION:** CUMBRIA**MARKET:** BRIDGES**REQUIREMENT:**  
REFURBISHMENT OF STATION STEEL  
WORK.**SURFACE PREPARATION:**

Surfaces degreased and pressure jetted to remove salt contamination prior to hand preparation to St3 standard of EN ISO 8501-1: 2007.

Surfaces then steam cleaned to ensure full removal of salt contamination.

Tests for salt carried out prior to coating.

**COATINGS:**

A primer coat of Corroless EPF and a top coat of Corroless RF65.

Stripe coats were applied where appropriate for both coats

<b>PRODUCT:</b>	DFT
Corroless EPF Buff	200 microns
Corroless RF65 (varied)	50 microns

**COMMENT:** System had UK Network Rail Approval (XM92/M24-084) with an expected life of 15 years.

