# CROMAX® EZ 3-STAGE TRANSPARENT COLOR PROCESS



1



## **Retrieve Color & Check Booth's Climate Conditions**

Follow color retrieval SOP process

Prepare spray out panel to verify color match

Adjust booth temperature, if needed

2



### **Mix Color**

Mix Cromax® EZ Base Coat color and 20% Cromax® EZ 240 Reducer

3



# Mix ChromaSystem™ Midcoat Base 11000S™

- 1 part ChromaSystem<sup>™</sup> Midcoat Base 11000S<sup>™</sup>
- 1 part ChromaSystem™ Midcoat Reducer
- ChromaSystem™ Clear Activator 1 oz. per RT S Qt (required)

Refer to TDS for additional information

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### Clear

Clean with Axalta Silicone Remover 200

Final clean with Axalta Silicone Remover 210 or 220 Low VOC

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# **Apply EZ Ground Coat Color**

Apply 2-3 medium coats or until hiding and color match are achieved

Recommended gun distance is 6-8 inches and 75% overlap

Flash dry to a matte finish between each coat

Apply and blend EZ Base Coat per Blending SOP or 2-Stage SOP

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### Apply Midcoat Base 11000S™

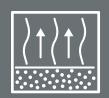
Apply a tack coat over the entire repair area and allow to flash approximately 1 minute

Apply the first coat of ChromaSystem™ Midcoat over the blended basecoat with 6-8 inch gun distance

Extend each coat until color match, determined by let-down panel, is achieved

Flash 3-5 minutes between coats (no stringing)

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# **Dry Process**

Air dry

- Flash before clearcoat: 15-20 minutes
- Flash before tape: 20-30 minutes
- Flash before two-toning: 20-30 minutes
- Max allowable dry before clearcoat: 24 hours

## Tips for Success

The base color should dry to a dull finish before application of Cromax clearcoat.

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# **Apply Clearcoat**

For most repairs:

Apply 2 coats of clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS

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