

Low VOC Chart

For the State of Utah - See applicability in footer

Automotive Refinish Coatings - R307-354

Effective: Sept. 1, 2018

Revised: November 2024



| Cleaner VOC Limit N/A | | | | | | |
|-------------------------|---------------------------------|-------------------------|--------------|----------|---------|-------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | APPLIED VOC |
| 105™ | Cleaner | | Ready to Use | - | - | 650 g/L |
| 106™ | Cleaner | | Ready to Use | - | - | 528 g/L |
| 107™ | Cleaner | Equipment Cleaner | Ready to Use | - | - | 25 g/L |
| 108™ | Low HAP Cleaner | | Ready to Use | - | - | 472 g/L |
| 130™ | Cleaner | | Ready to Use | - | - | 0 g/L |
| 139™ | Bug & Tar Remover | | Ready to Use | - | - | 348 g/L |
| 200™ | Axalta Silicone Remover Slow | Plastic Surface Cleaner | Ready to Use | - | - | 780 g/L |
| 205A™ | Axalta Silicone Remover Spray | | Ready to Use | - | - | 754 g/L |
| 210™ | Axalta Silicone Remover Water | Plastic Surface Cleaner | Ready to Use | - | - | 167 g/L |
| 220™ | Axalta Silicone Remover Low VOC | Plastic Surface Cleaner | Ready to Use | - | - | 25 g/L |
| 225™ | Axalta Bug & Tar Remover | Plastic Surface Cleaner | Ready to Use | - | - | 347 g/L |
| 265™ | Axalta Plastic Cleaning Paste | Plastic Surface Cleaner | Ready to Use | - | - | 25 g/L |
| 275™ | Axalta Plastic Cleaning Solvent | Plastic Surface Cleaner | Ready to Use | - | - | 7.2 lb/gal |
| 2310S™ | Plastic Cleaning Paste | Plastic Surface Cleaner | Ready to Use | - | - | 13 g/L |
| 2319S™ | Cleaner | Plastic Surface Cleaner | Ready to Use | - | - | 660 g/L |
| 2320S™ | Plastic Cleaner | Plastic Surface Cleaner | Ready to Use | - | - | 779 g/L |
| 3900S™ | Cleaner | | Ready to Use | - | - | 780 g/L |
| 3901S™ | Cleaner | | Ready to Use | - | - | 730 g/L |
| 3909S™ | Cleaner | | Ready to Use | - | - | 60 g/L |
| 3919S™ | Cleaner | | Ready to Use | - | - | 780 g/L |
| 3939S™ | Cleaner | | Ready to Use | - | - | 780 g/L |
| 3949S™ | Cleaner | | Ready to Use | - | - | 48 g/L |
| A-2320S™ | Cleaner | Aerosol cleaners | Ready to Use | - | - | 695 g/L |
| A-39X0S | Cleaner | Aerosol cleaners | Ready to Use | - | - | 790 g/L |
| V-3921S™ | Cleaner | | Ready to Use | - | - | 25 g/L |

| Adhesion Promoter VOC Limit 540 g/L (4.5 lb/gal) | | | | | | |
|--|---|-------------------------------|--------------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| A-2330S™ | Adhesion Promoter | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| 305™ | Axalta Plastic Polyolefin Adhesion Promoter | Low VOC | Ready to Use | - | - | 540 g/L |
| 310A™ | Axalta Plastic Polyolefin Adhesion Promoter (A) | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| 2332S™ | Adhesion Promoter | | Ready to Use | - | - | 540 g/L |
| 234XS | Adhesion Promoter | 2321S™ is 4th component | 4:1:1:1 | LE11X5S | LE12X5S | 540 g/L |

| Pretreatment VOC Limit 660 g/L (5.5 lb/gal) | | | | | | |
|---|--|-------------------------------|--------------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| 22880S™ | Etch Primer | | 2:1 | 2280XS | - | 660 g/L |
| A-411XS | Self-Etching Primer | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| CF-5717S™ | Metal Conditioner | | 1:2 | - | Water | 660 g/L |
| 400A™ | Axalta 1K Primer Surfacer Dark Gray (Aerosol) | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| 410A™ | Axalta 1K Primer Surfacer Light Gray (Aerosol) | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| 425™ | Axalta Etch Primer Low VOC | | 2:1 | 426 | - | 660 g/L |
| 495™ | Axalta Metal Pretreatment Wipes | Not regulated by Rule 307-354 | Ready to Use | - | - | 660 g/L |
| PS4000™ | Pretreatment Wipes | | Ready to Use | - | - | 660 g/L |

| Primer VOC Limit 250 g/L (2.1 lb/gal) | | | | | | |
|--|-------------------------------|-------------------------------|--------------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| LE3004S™ | Primer Surfacer | | 4:1 | LE30X5S | - | 250 g/L |
| LE3130S™ | UVA Primer Surfacer | | Ready to Use | - | - | 250 g/L |
| LE340XS | Primer Surfacer | | 4:1 | LE11X5S | - | 250 g/L |
| LE350XS | Primer Filler | | 5:1:1 | LE100XS | LE10X5S | 250 g/L |
| A-3130S™ | UVA Primer Surfacer (Aerosol) | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| A-42X0S | Primer (Aerosol) | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| 460A™ | Axalta Epoxy 2K | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |

| Primer Sealer VOC Limit 250 g/L (2.1 lb/gal) | | | | | | |
|--|----------------------|---------|-----------|----------|----------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| LE27X0S | Primer Sealer | | 2:1:0-10% | LE2705S™ | LE1075S™ | 250 g/L |
| LE30X0S | Primer Sealer | | 3:1 | LE30X5S | - | 250 g/L |
| LE32X0S | Waterborne 2K Sealer | | 1:5% | WB2075™ | - | 250 g/L |
| LE35X0S | Sealer | | 5:1:1 | LE100XS | LE12X5S | 250 g/L |
| V-29X0S | Primer | | 2:1 | V-290XS | - | 250 g/L |

| Single Stage Coating VOC Limit 340 g/L (2.8 lb/gal) | | | | | | |
|---|----------------------------|-------------------------------|--------------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| A-5099S™ | 1K Bumper & Trim | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| 766A™ | Axalta 1K Trim Black Satin | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |

| Color Coating VOC Limit 420 g/L (3.5 lb/gal) | | | | | | |
|--|-------------------------------|----------------------------|-----------|----------|----------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| QUALITY | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| B Quality | Cromax® Mosaic™ Basecoat | | 1:2 | - | SBL66XXS | 420 g/L |
| CP Quality | Cromax® Pro Basecoat | † Mix ratio note in footer | † | - | WB204X | 420 g/L |
| EZ Quality | Cromax® EZ Basecoat | | 1:20% | - | EZ240™ | 420 g/L |
| A-SBL6627S™ | Mosaic™ Fill In Can (Aerosol) | ⚠ - See footer | ⚠ | - | - | See remarks |
| 1000XS | Cromax® Midcoat | | 2:1 | LE11X5S | - | 420 g/L |
| 11000S™ | Cromax® Midcoat Base | | 1:1:3% | LE100XS | 110X5S | 420 g/L |

| Clearcoat VOC Limit 250 g/L (2.1 lb/gal) | | | | | | |
|--|---------------------------------|-------------------------------|--------------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| 712A™ | Axalta 1K Sprayout Clearcoat | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |
| LE5100S™ | Clearcoat | | 2:1 | LE11X5S | - | 250 g/L |
| LE5400S™ | Clearcoat | | 4:1 | LE11X0S | - | 250 g/L |
| LE5600S™ | Clearcoat | | 4:1:1 | LE5605S™ | LE56X5S | 250 g/L |
| LE8300S™ | Clearcoat | | 3:1:1 | LE100XS | LE10X5S | 250 g/L |
| LE8700S™ | Clearcoat | | 3:1 | LE100XS | - | 250 g/L |
| LE8800S™ | Clearcoat | | 2:1:20% | LE100XS | LE880XS | 250 g/L |
| A-7480S™ | Trim & Jamb Clearcoat (Aerosol) | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |

| Uniform Finish Coating or Blender VOC Limit 540 g/L (4.5 lb/gal) | | | | | | |
|--|-------------------|--|--------------|----------|----------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| WB209XS | Basecoat Blender | ¥ Mix ratio note in footer | ¥ | - | - | 540 g/L |
| SBL877S™ | Basecoat Blender | § Mix ratio note in footer | 1:2:6 | - | SBL66XXS | 540 g/L |
| 19301S™ | Clearcoat Blender | Add up to 50% 19301S™ to 2.1 VOC clearcoat | - | - | - | 540 g/L |
| 790™ | Clearcoat Blender | Not regulated by Rule 307-354 | Ready to Use | - | - | See remarks |

Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

| CODE | DESCRIPTION | CODE | DESCRIPTION |
|----------|--------------------------------|---------|----------------------|
| V-2350S™ | Flex Additive | 236XS | Additive |
| 389S™ | Accelerator | 19379S™ | Application Enhancer |
| V-389S™ | Accelerator | 659S™ | Additive |
| V-459S™ | Anti-Cratering Additive | 8989S™ | Accelerator |
| 43XA™ | Axalta E-Coat Restore Aerosols | 705™ | Axalta 1K Fine Putty |

Non-coatings not impacted by Rule 307-354

| CODE | DESCRIPTION | CODE | DESCRIPTION |
|--------|----------------------|------|-------------|
| 2311S™ | Sanding Paste | - | - |
| 715™ | Axalta Sanding Paste | - | - |

⚠ Please see Technical Data Sheet for usage and mixing recommendation; not applicable, non-refillable aerosol products.

R307-354 Applicability: Box Elder, Cache, Davis, Salt Lake, Tooele, Utah, and Weber Counties; facilities that use a combined 20 gallons or more of coatings and solvents per year.

¥ Options: 1) Ready to spray; 2) +10% WB2040™ / WB2045™; 3) As above with up to 5% WB2095™

† Add 10-20% WB2040™ / WB2045™ for solid colors. Add 20-30% for effect and metallic colors.

X = 1, 2, 3, 4, 5, 6, 7, 8, 9

*Less Water, Less Exempt. All VOC (LE) values listed are Maximum Ready-to-Spray in grams per liter.

§ Add 200% SBL877S™ Blender to ready to spray Mosaic™ Basecoat.