

Low VOC Chart

For San Luis Obispo - Rule 423
Motor Vehicle and Mobile Equipment Coating Operations
Effective: July 1, 2010

Revised: November 2024



| Cleaner VOC Limit 25 g/L (0.21 lb/gal) | | | | | | |
|--|---------------------------------|-------------------|--------------|----------|---------|-------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | APPLIED VOC |
| 107™ | Cleaner | Equipment cleaner | Ready to Use | - | - | 25 g/L |
| 220™ | Axalta Silicone Remover Low VOC | Cleaner | Ready to Use | - | - | 25 g/L |
| 130™ | Cleaner | Cleaner | Ready to Use | - | - | 0 g/L |
| V-3921S™ | Cleaner | Cleaner | Ready to Use | - | - | 25 g/L |

| Plastic Part, Wax, Grease Cleaner VOC Limit 780 g/L (6.5 lb/gal). Must be applied using hand-held spray bottle; total volume can not exceed 20 gallons/year. | | | | | | |
|--|-------------------------------|------------------|--------------|----------|---------|-------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | APPLIED VOC |
| 105™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 650 g/L |
| 106™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 528 g/L |
| 108™ | Low HAP Cleaner | ¥ Note in footer | Ready to Use | - | - | 472 g/L |
| 139™ | Bug & Tar Remover | ¥ Note in footer | Ready to Use | - | - | 348 g/L |
| 200™ | Axalta Silicone Remover Slow | ¥ Note in footer | Ready to Use | - | - | 780 g/L |
| 210™ | Axalta Silicone Remover Water | ¥ Note in footer | Ready to Use | - | - | 167 g/L |
| 225™ | Axalta Bug & Tar Remover | ¥ Note in footer | Ready to Use | - | - | 347 g/L |
| 265™ | Axalta Plastic Cleaning Paste | ¥ Note in footer | Ready to Use | - | - | 25 g/L |
| 2310S™ | Plastic Cleaning Paste | ¥ Note in footer | Ready to Use | - | - | 13 g/L |
| 2319S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 660 g/L |
| 2320S™ | Plastic Cleaner | ¥ Note in footer | Ready to Use | - | - | 779 g/L |
| 3900S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 780 g/L |
| 3901S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 730 g/L |
| 3909S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 60 g/L |
| 3919S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 780 g/L |
| 3939S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 780 g/L |
| 3949S™ | Cleaner | ¥ Note in footer | Ready to Use | - | - | 48 g/L |

| Adhesion Promoter VOC Limit 540 g/L (4.5 lb/gal) | | | | | | |
|--|---|-------------------------|--------------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| 305™ | Axalta Plastic Polyolefin Adhesion Promoter Low VOC | | Ready to Use | - | - | 540 g/L |
| 310A™ | Axalta Plastic Polyolefin Adhesion Promoter (Aerosol) | ± Note in footer | Ready to Use | - | - | See remarks |
| A-2330S™ | Adhesion Promoter | ± Note in footer | Ready to Use | - | - | See remarks |
| 2332S™ | Adhesion Promoter | | Ready to Use | - | - | 540 g/L |
| 234XS | Adhesion Promoter | 2321S™ is 4th component | 4:1:1:1 | LE11X5S | LE12X5S | 540 g/L |

| Pretreatment VOC Limit 660 g/L (5.5 lb/gal) | | | | | | |
|---|--|------------------|--------------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| 400A™ | Axalta 1K Primer Surfacer Dark Gray (Aerosol) | ± Note in footer | Ready to Use | - | - | See remarks |
| 410A™ | Axalta 1K Primer Surfacer Light Gray (Aerosol) | ± Note in footer | Ready to Use | - | - | See remarks |
| 425™ | Axalta Etch Primer Low VOC | | 2:1 | 426 | - | 660 g/L |
| 495™ | Axalta Metal Pretreatment Wipes | | Ready to Use | - | - | 660 g/L |
| 22880S™ | Etch Primer | | 2:1 | 2280XS | - | 660 g/L |
| A-4119S™ | Self-Etching Primer | ± Note in footer | Ready to Use | - | - | See remarks |
| CF-5717S™ | Metal Conditioner | | 1:2 | - | Water | 660 g/L |
| PS4000™ | Pretreatment Wipes | | Ready to Use | - | - | 660 g/L |

| Primer VOC Limit 250 g/L (2.1 lb/gal) | | | | | | |
|--|-------------------------------|------------------|--------------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| LE3004S™ | Primer Surfacer | | 4:1 | LE30X5S | - | 250 g/L |
| LE3130S™ | UVA Primer Surfacer | | Ready to Use | - | - | 250 g/L |
| LE340XS | Primer Surfacer | | 4:1 | LE11X5S | - | 250 g/L |
| LE350XS | Primer Filler | | 5:1:1 | LE100XS | LE10X5S | 250 g/L |
| A-3130S™ | UVA Primer Surfacer (Aerosol) | ± Note in footer | Ready to Use | - | - | See remarks |
| A-42X0S | Primer (Aerosol) | ± Note in footer | Ready to Use | - | - | See remarks |
| 460A™ | Axalta Epoxy 2K | ± Note in footer | Ready to Use | - | - | See remarks |

| Primer Sealer VOC Limit 250 g/L (2.1 lb/gal) | | | | | | |
|--|----------------------|---------|-----------|----------|----------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| LE27X0S | Primer Sealer | | 2:1:0-10% | LE2705S™ | LE1075S™ | 250 g/L |
| LE30X0S | Primer Sealer | | 3:1 | LE30X5S | - | 250 g/L |
| LE32X0S | Waterborne 2K Sealer | | 1:5% | WB2075™ | - | 250 g/L |
| LE35X0S | Sealer | | 5:1:1 | LE100XS | LE12X5S | 250 g/L |
| V-29X0S | Primer | | 2:1 | V-290XS | - | 250 g/L |

| Single Stage Coating VOC Limit 340 g/L (2.8 lb/gal) | | | | | | |
|---|----------------------------|------------------|--------------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| A-5099S™ | 1K Bumper & Trim | ± Note in footer | Ready to Use | - | - | See remarks |
| 766A™ | Axalta 1K Trim Black Satin | ± Note in footer | Ready to Use | - | - | See remarks |

| Color Coating VOC Limit 420 g/L (3.5 lb/gal) | | | | | | |
|--|----------------------|----------------------------|-----------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| QUALITY | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| CP Quality | Cromax® Pro Basecoat | † Mix ratio note in footer | † | - | WB204X | 420 g/L |
| EZ Quality | Cromax® EZ Basecoat | | 1:20% | - | EZ240™ | 420 g/L |
| 1000XS | Cromax® Midcoat | | 2:1 | LE11X5S | - | 420 g/L |
| 11000S™ | Cromax® Midcoat Base | | 1:1:3% | LE100XS | 110X5S | 420 g/L |

| Clearcoat VOC Limit 250 g/L (2.1 lb/gal) | | | | | | |
|--|---------------------------------|------------------|--------------|----------|---------|-----------------------|
| Additional additives may be used. Consult technical data sheet for usage and compliance. | | | | | | |
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| 712A™ | Axalta 1K Sprayout Clearcoat | ± Note in footer | Ready to Use | - | - | See remarks |
| A-7480S™ | Trim & Jamb Clearcoat (Aerosol) | ± Note in footer | Ready to Use | - | - | See remarks |
| LE5100S™ | Clearcoat | | 2:1 | LE11X5S | - | 250 g/L |
| LE5400S™ | Clearcoat | | 4:1 | LE11X0S | - | 250 g/L |
| LE5600S™ | Clearcoat | | 4:1:1 | LE5605S™ | LE56X5S | 250 g/L |
| LE8300S™ | Clearcoat | | 3:1:1 | LE100XS | LE10X5S | 250 g/L |
| LE8700S™ | Clearcoat | | 3:1 | LE100XS | - | 250 g/L |
| LE8800S™ | Clearcoat | | 2:1:20% | LE100XS | LE880XS | 250 g/L |

| Uniform Finish Coating or Blender VOC Limit 540 g/L (4.5 lb/gal) | | | | | | |
|--|-------------------|--|-----------|----------|---------|-----------------------|
| CODE | DESCRIPTION | REMARKS | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
| WB209XS | Basecoat Blender | £ Mix ratio note in footer | ¥ | - | - | 540 g/L |
| 19301S™ | Clearcoat Blender | Add up to 50% 19301S™ to 2.1 VOC clearcoat | - | - | - | 540 g/L |

| Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance. | | | | | | |
|---|--------------------------------|---------|----------------------|--|--|--|
| CODE | DESCRIPTION | CODE | DESCRIPTION | | | |
| V-2350S™ | Flex Additive | 236XS | Additive | | | |
| 389S™ | Accelerator | 19379S™ | Application Enhancer | | | |
| V-389S™ | Accelerator | 659S™ | Additive | | | |
| V-459S™ | Anti-Cratering Additive | 8989S™ | Accelerator | | | |
| 43XA™ | Axalta E-Coat Restore Aerosols | 705™ | Axalta 1K Fine Putty | | | |

| Non-coatings not impacted by Rule 423 | | | | | | |
|---------------------------------------|----------------------|------|-------------|--|--|--|
| CODE | DESCRIPTION | CODE | DESCRIPTION | | | |
| 715™ | Axalta Sanding Paste | - | - | | | |
| 2311S™ | Sanding Paste | - | - | | | |

£ Options: 1) Ready to spray; 2) +10% WB2040™ / WB2045™; 3) As above with up to 5% WB2095™

± Not applicable per Rule 423 : Hand-held, non-refillable aerosol cans 18 oz. or less.

¥ Bug, tar, grease, wax removal only; must be applied with non-refillable hand-held spray container. Maximum consumption is 20 gallons per year, per facility; records of usage must be kept.

† Add 10-20% WB2040™ / WB2045™ for solid colors. Add 20-30% for effect and metallic colors.

*Less Water, Less Exempt. All VOC (LE) values listed are Maximum Ready-to-Spray in grams per liter.

X = 1, 2, 3, 4, 5, 6, 7, 8, 9