



QUICKPRIME™ A-4220S™ / A-4240S™ / A-4260S™ ACRYLIC PRIMER SURFACER



GENERAL

DESCRIPTION

A 1K acrylic primer in aerosol format designed to provide good fill capacity and good adhesion to recommended substrates. It is intended for small areas and spot repairs that require limited spot prime applications.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

QuickPrime™ A-4220S™ Acrylic Primer Surfacer - Light Gray (VS2)
QuickPrime™ A-4240S™ Acrylic Primer Surfacer - Gray (VS4)
QuickPrime™ A-4260S™ Acrylic Primer Surfacer - Dark Gray (VS6)

MIX RATIO

Ready to use



APPLICATION

SUBSTRATES

A-4115S™ Etch Primer
Sanded finishes
Sanded primer

SURFACE PREPARATION

- Ensure surface area is properly cleaned with the recommended surface cleaner (ex: Surface Klean A-3970S™ Surface Cleaner).
- Follow application instructions, and observe proper flash & dry times.

APPLICATION

- Shake aerosol for 2 minutes to ensure contents are uniformly mixed.
- Apply 2 to 3 coats to a film thickness of 1.0-2.0 mils. Flash 3-5 minutes between coats.

Tips for Success

- A-42X0S™ 1K Aerosol Acrylic Primer is primarily recommended for small cosmetic repair.
- When applying product, hold the aerosol can upright 8-10 inches from the surface area, and apply with uniform application coats.
- For best results, spray a test panel before applying to prepared substrate.



DRY TIMES

AIR DRY

Dust Free: 15 minutes at 70°F (20°C)

FORCE DRY

Dust Free: 10 minutes at 140°F (60°C)



PHYSICAL PROPERTIES

PWMIR Category:

Auto Body Primer (ABP)

	A-4220S	A-4240S	A-4260S
Max. VOC (AP):	484 g/L (4.0 lbs./gal)	486 g/L (4.1 lbs./gal)	489 g/L (4.1 lbs./gal)
Avg. Gallon Weight:	824 g/L (6.88 lbs./gal)	821 g/L (6.85 lbs./gal)	816 g/L (6.81 lbs./gal)
Avg. Weight % Volatiles:	83.9%	84.4%	85.1%
Avg. Weight % Water:	.2%	.2%	.2%
Avg. Weight % Exempt Solvent:	25.0%	25.0%	24.9%
Avg. Volume % Water:	.2%	.2%	.2%
Avg. Volume % Exempt Solvent:	25.7%	25.6%	25.4%

Flash Point:

See SDS

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

DANGER! EXTREMELY FLAMMABLE. Do not spray near sparks, heat or open flame. Vapors will accumulate readily and may ignite explosively. Keep area ventilated during use and until all vapors are exhausted. Do not use on plastic or fiberglass substrates due to possible static build-up which MAY CAUSE FLASH FIRE.

WARNING: CONTENTS UNDER PRESSURE. Do not puncture; incinerate burn or store above 120°F. FOR MORE INFORMATION, REFER TO MATERIAL SAFETY DATA SHEET.

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In the United States:
1.855.6.AXALTA
cromax.us

In Canada:
1.800.668.6945
cromax.ca

